

SAFETY DATA SHEET

1. Identification

Product identifier	ECO DRAW HVE1
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Distributor Information

Manufacturer

Company Name:	Fuchs Lubricants Co.
Address:	17050 Lathrop Avenue Harvey, Illinois 60426
Telephone:	708-333-8900
Fax:	708-333-9180
Contact Person:	EHS Department
E-mail:	sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard identification

Hazard Classification

Health Hazards

Skin Corrosion/Irritation	Category 2
Reproductive toxicity	Category 2

Unknown toxicity - Health

Acute toxicity, oral	16.31 %
Acute toxicity, dermal	21.77 %
Acute toxicity, inhalation, vapor	64.94 %
Acute toxicity, inhalation, dust or mist	64.95 %

% of the mixture consists of an ingredient or ingredients of unknown acute toxicity

Label Elements

Hazard Symbol:



Signal Word:	Warning
Hazard Statement:	Causes skin irritation. Suspected of damaging fertility or the unborn child.
Precautionary Statements	
Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
Response:	IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instructions on this label). Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.
Storage:	Store locked up.
Disposal:	Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.
Other hazards which do not result in GHS classification:	None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Tall oil, compound with triethanolamine		68092-29-5	10 - 30%
Polypropylene glycol monobutyl ether		9003-13-8	10 - 30%
Hexylene glycol		107-41-5	5 - 10%
Triethanolamine	Triethanolamine,	102-71-6	3 - 7%
Boric Acid	Boric acid,	10043-35-3	1 - 5%
Amides, lard oil, N, N-bis(hydroxyethyl)	Amides, lard oil, N, N-bis(hydroxyethyl),	70983-69-6	0.5 - 1.5%
Triazine compound	Triazine compound,	4719-04-4	0.1 - 1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion:	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
Inhalation:	Move to fresh air. Call a POISON CENTER/doctor if you feel unwell. Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.
Most important symptoms/effects, acute and delayed	
Symptoms:	No data available.
Hazards:	No data available.
Indication of immediate medical attention and special treatment needed	
Treatment:	Get medical attention if symptoms occur. Get medical attention if symptoms occur.

5. Fire-fighting measures

General Fire Hazards:	No unusual fire or explosion hazards noted.
Suitable (and unsuitable) extinguishing media	
Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for fire-fighters	
Special fire-fighting procedures:	No data available.
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.
Methods and material for containment and cleaning up:	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.
Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling:	Contains amines. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Avoid contact with skin. Wash hands thoroughly after handling.
Conditions for safe storage, including any incompatibilities:	Store locked up.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Hexylene glycol	CEILING	25 ppm 121 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended (07 2009)
Hexylene glycol	CEILING	25 ppm	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (09 2011)
Hexylene glycol	CEILING	25 ppm	Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended (03 2012)
Hexylene glycol	Ceiling	25 ppm	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended (05 2009)
Hexylene glycol	CEILING	25 ppm 121 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Hexylene glycol - Vapor fraction	TWA	25 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
	STEL	50 ppm	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)

Hexylene glycol - Vapor fraction	TWA	25 ppm	US. ACGIH Threshold Limit Values, as amended (03 2017)
Hexylene glycol - Aerosol, inhalable.	STEL	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2017)
Hexylene glycol - Vapor fraction	STEL	50 ppm	US. ACGIH Threshold Limit Values, as amended (03 2017)
Triethanolamine	TWA	5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended (07 2009)
Triethanolamine	TWA	5 mg/m3	Canada. British Columbia OELs: Table of Exposure Limits for Chemical Biological Substances (Workers Compensation Board); as amended (09 2011)
Triethanolamine	TWA	0.5 ppm 3.1 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (11 2010)
Triethanolamine	8 HR ACL	5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended (05 2009)
	15 MIN ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended (05 2009)
Triethanolamine	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (09 2017)
Triethanolamine	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)
Boric Acid - Inhalable fraction.	8 HR ACL	2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended (05 2009)
	15 MIN ACL	6 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended (05 2009)
Boric Acid - Inhalable fraction.	STEL	6 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
	TWA	2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended (01 2020)
Boric Acid - Inhalable dust.	TWA	2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
	STEL	6 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended (03 2020)
Boric Acid - Inhalable fraction.	TWA	2 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)
	STEL	6 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)

Appropriate Engineering Controls

No data available.

Individual protection measures, such as personal protective equipment

General information:

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Eye/face protection:

Wear safety glasses with side shields (or goggles).

Skin Protection

Hand Protection: No data available.

Other: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state: liquid

Form: No data available.

Color: Light yellow

Odor: Mild

Odor threshold: No data available.

pH: 8.63

Melting point/freezing point: No data available.

Initial boiling point and boiling range: No data available.

Flash Point: Not applicable

Evaporation rate: No data available.

Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%): No data available.

Flammability limit - lower (%): No data available.

Explosive limit - upper: No data available.

Explosive limit - lower: No data available.

Vapor pressure: No data available.

Vapor density: No data available.

Density: No data available.

Relative density: 1.0354

Solubility(ies)

Solubility in water: Soluble

Solubility (other): No data available.

Partition coefficient (n-octanol/water): No data available.

Auto-ignition temperature: No data available.

Decomposition temperature: No data available.

Viscosity: No data available.

VOC: 8.7 % (Method 24)

10. Stability and reactivity

Reactivity:	Not reactive during normal use. Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Causes skin irritation.
Eye contact:	Causes eye irritation.
Ingestion:	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral	
Product:	ATEmix: > 5000 mg/kg ATEmix: > 5000 mg/kg
Dermal	
Product:	ATEmix: 2000 - 5000 mg/kg ATEmix: 2000 - 5000 mg/kg

Inhalation
Product: No data available.

Delayed and immediate effects, including chronic effects from short- and long-term exposure
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity
Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

ACGIH Carcinogen List:
No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity
Product: Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log K_{ow})

Product: No data available.

Mobility in soil: No data available.

Other adverse effects: No data available.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not Regulated.

IMDG

Not Regulated.

IATA

Not Regulated.

15. Regulatory information

Canada Federal Regulations

List of Toxic Substances (CEPA, Schedule 1)

Not Regulated

Export Control List (CEPA 1999, Schedule 3)

Not Regulated

National Pollutant Release Inventory (NPRI)

Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional Reporting Requirements

NPRI PT5 Not Regulated

Canada. National Pollutant Release Inventory (NPRI) (Schedule 1, Parts 1-4)

NPRI Not Regulated

Greenhouse Gases

Not Regulated

16. Other information, including date of preparation or last revision

Issue Date: 03/11/2025

Revision Date: 03/06/2025

Version #: 1.0

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.