SAFETY DATA SHEET

1. Identification

Product name	ECO DRAW HVE1
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name:	Fuchs Lubricants Co.
Address:	17050 Lathrop Avenue Harvey, Illinois 60426
Telephone:	708-333-8900
Fax:	708-333-9180
Contact Person:	EHS Department
E-mail:	sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin Corrosion/Irritation	Category 2
Toxic to reproduction	Category 2

Label Elements

Hazard Symbol:

Signal Word: Warning

Hazard Statement: Causes skin irritation.
Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection. Use personal protective equipment as required.

Response: IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing. Specific treatment (see supplemental first aid instructions on this label). IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards which do not result in GHS classification: None.

Unknown toxicity - **Health**

Acute toxicity, oral	16.31 %
Acute toxicity, dermal	21.77 %
Acute toxicity, inhalation, vapor	64.94 %
Acute toxicity, inhalation, dust or mist	64.95 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Tall oil, compd. with triethanolamine	68092-29-5	10 - <25%
Poly[oxy(methyl-1,2-ethanediyl)], #-butyl-#-hydroxy-, Polypropylene glycol monobutyl ether	9003-13-8	10 - <20%
Hexylene glycol	107-41-5	5 - <10%
Triethanolamine	102-71-6	5 - <10%
Boric acid	10043-35-3	1 - <3%
Amides, lard-oil, N,N-bis(hydroxyethyl)	70983-69-6	1 - <5%
1,3,5-Triazine-1,3,5(2H,4H,6H)-triethanol	4719-04-4	0.1 - <1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion:	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
Inhalation:	Move to fresh air. Call a POISON CENTER/doctor if you feel unwell. Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Most important symptoms/effects, acute and delayed

Symptoms:	No data available.

Indication of immediate medical attention and special treatment needed

Treatment:	Get medical attention if symptoms occur. Get medical attention if symptoms occur.

5. Fire-fighting measures

General Fire Hazards:	No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for fire-fighters

Special fire-fighting procedures:	No data available.
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.
Methods and material for containment and cleaning up:	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.
Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling:	Contains amines. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Avoid contact with skin. Wash hands thoroughly after handling.
Conditions for safe storage, including any incompatibilities:	Store locked up.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Hexylene glycol - Vapor fraction	TWA	25 ppm	US. ACGIH Threshold Limit Values, as amended (03 2017)
Hexylene glycol - Aerosol, inhalable.	STEL	10 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2017)
Hexylene glycol - Vapor fraction	STEL	50 ppm	US. ACGIH Threshold Limit Values, as amended (03 2017)
Triethanolamine	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)
Boric acid - Inhalable fraction.	TWA	2 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)
Boric acid - Inhalable fraction.	STEL	6 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)

Protective Measures:	Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection:	Wear safety glasses with side shields (or goggles).
Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	No data available.
Color:	Light yellow
Odor:	Mild
Odor threshold:	No data available.
pH:	8.63
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	Not applicable
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.0354
Solubility(ies)	
Solubility in water:	Soluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC:	8.7 % (Method 24)

10. Stability and reactivity

Reactivity:	Not reactive during normal use. Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	May be harmful if swallowed.
Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Causes skin irritation.
Eye contact:	Causes eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product:	ATEmix (): > 5000 mg/kg ATEmix (): > 5000 mg/kg

Dermal

Product:	ATEmix (): 2000 - 5000 mg/kg ATEmix (): 2000 - 5000 mg/kg

Inhalation
Product: No data available.

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: No data available.

Serious Eye Damage/Eye Irritation
Product: No data available.

Respiratory or Skin Sensitization
Product: No data available.

Carcinogenicity
Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:
No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity
Product: Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

General information: This product has not been evaluated for ecological toxicity or other environmental effects.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not Regulated.

IMDG
Not Regulated.

IATA
Not Regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended
None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate (Acute) Health Hazards
Delayed (Chronic) Health Hazard
Skin Corrosion or Irritation
Reproductive toxicity

SARA 313 (TRI Reporting)
None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product can expose you to chemicals includingDiethanolaminewhich is [are] known to the State of California to cause cancer.
For more information go to www.P65Warnings.ca.gov.

16.Other information, including date of preparation or last revision

Issue Date:	11.03.2025
Revision Date:	06.03.2025
Version #:	1.0
Further Information:	No data available.
Disclaimer:	This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.