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1. Identification

Product name FORGE EASE KA 009

Other means of identification No data available.

Recommended use: Metalworking fluid

Restrictions on use: Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Fuchs Lubricants Co.
Address: 17050 Lathrop Avenue
Harvey, Illinois 60426
Telephone: 708-333-8900
Fax: 708-333-9180

Contact Person: EHS Department
E-mail: sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Serious Eye Damage/Eye Irritation Category 2A

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: Causes serious eye irritation.

Precautionary Statement



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Prevention: Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Other hazards which do not result in GHS classification: None.

Unknown toxicity - Health

Acute toxicity, oral	8.69 %
Acute toxicity, dermal	9.36 %
Acute toxicity, inhalation, vapor	15.09 %
Acute toxicity, inhalation, dust or mist	14.44 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Carbonate	Confidential	3 - 7%
1,4-Benzenedicarboxylic acid	100-21-0	0.5 - 1.5%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion: Rinse mouth thoroughly. Call a POISON CENTER/doctor/.../if you feel unwell. Do NOT induce vomiting.

Inhalation: Move to fresh air. Call a POISON CENTER/doctor/.../if you feel unwell.

Skin Contact: Remove contaminated/saturated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Get medical attention as appropriate or if symptoms persist.



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5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, fog, CO₂, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.

Methods and material for containment and cleaning up: Absorb spill with an inert material, then place in a container for safe and proper disposal. Dike far ahead of larger spill for later recovery and disposal.

Environmental Precautions: Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.



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7. Handling and storage

Precautions for safe handling: End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids

Contains a component that when heated at or above 300F (150C) may generate Formaldehyde vapors. Avoid contact with eyes. Wash hands thoroughly after handling. Add material slowly when mixing with water. Do not add water to the material; instead, add the material to the water.

Conditions for safe storage, including any incompatibilities: Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	type	Exposure Limit Values	Source
1,4-Benzenedicarboxylic acid	TWA	10 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)

Protective Measures: Provide easy access to water supply and eye wash facilities. Good general ventilation should be provided. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection: Wear safety glasses with side shields (or goggles).

Skin and Body Protection: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Discard contaminated footwear that cannot be cleaned. Avoid contact with skin, eyes, and clothing.



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9. Physical and chemical properties

Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Blue
Odor:	Mild
Odor threshold:	No data available.
pH:	10.7
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	> 200 °C (392 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.085
Solubility(ies)	
Solubility in water:	Soluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.



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Hazardous Decomposition Products:

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. formaldehyde

11. Toxicological information

Information on likely routes of exposure

- Ingestion:** May be harmful if swallowed.
- Inhalation:** Spray mist may irritate the respiratory system.
- Skin Contact:** Prolonged or repeated skin contact may cause drying, cracking, or irritation.
- Eye contact:** Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

- Ingestion:** No data available.
- Inhalation:** No data available.
- Skin Contact:** No data available.
- Eye contact:** No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

- Oral**
Product: ATEmix (): > 5000 mg/kg
- Dermal**
Product: ATEmix (): > 5000 mg/kg
- Inhalation**
Product: Not classified for acute toxicity based on available data.

- Repeated dose toxicity**
Product: No data available.

- Skin Corrosion/Irritation**
Product: No data available.

- Serious Eye Damage/Eye Irritation**
Product: No data available.

- Respiratory or Skin Sensitization**
Product: No data available.

Carcinogenicity



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Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: Components may cause a risk to the following :
Bladder Lung

12. Ecological information

General information: This product has not been evaluated for ecological toxicity or other environmental effects.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for



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recycling or disposal.

14. Transport information

This material is not subject to transport regulations.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

16. Other information, including date of preparation or last revision

Issue Date: 01.02.2016

Revision Date: 01.02.2016

Version #: 1.0

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.