

1. Identification	
Product name	HDP 016 ECO DRAW HVRG4WP
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name:	Fuchs Lubricants Co.	
Address:	17050 Lathrop Avenue	
	Harvey, Illinois 60426	
Telephone:	708-333-8900	
Fax:	708-333-9180	
Contact Person:	EHS Department	
E-mail:	sds@fuchs.com	

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Acute toxicity (Inhalation - dust and
mist)Category 4Specific Target Organ Toxicity -
Repeated ExposureCategory 1

Label Elements

Hazard Symbol:



Danger

Signal Word:

Hazard Statement:

Harmful if inhaled. Causes damage to organs through prolonged or repeated exposure.



Use only outdoors or in a well-ventilated area. Do not breathe dust or mists. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not	None.
result in GHS classification:	

Unknown toxicity - Health	
Acute toxicity, oral	30.86 %
Acute toxicity, dermal	38.36 %
Acute toxicity, inhalation, vapor	62.89 %
Acute toxicity, inhalation, dust or mist	55.89 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Triethanolamine	102-71-6	7 - 13%
Polyalkylene glycol	Confidential	3 - 7%
Hexylene glycol	107-41-5	3 - 7%
Ethoxylated alcohol	Confidential	1 - 5%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures	
Ingestion:	Rinse mouth thoroughly. Call a POISON CENTER/doctor//if you feel unwell. Do NOT induce vomiting.
Inhalation:	Call a POISON CENTER/doctor//if you feel unwell. Move to fresh air.
Skin Contact:	Remove contaminated/saturated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.



Eye contact:	Flush thoroughly with water. If irritation occurs, get medical assistance. Continue to rinse for at least 15 minutes.		
Most important symptoms/effects	s, acute and delayed		
Symptoms:	No data available.		
Indication of immediate medical a	ttention and special treatment needed		
Treatment:	Get medical attention as appropriate or if symptoms persist.		
5. Fire-fighting measures			
General Fire Hazards:	No unusual fire or explosion hazards noted.		
Suitable (and unsuitable) extingu	ishing media		
Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire- extinguishing media appropriate for surrounding materials.		
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.		
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.		
Special protective equipment and	d precautions for firefighters		
Special fire fighting procedures:	No data available.		
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.		
6. Accidental release measures	5		
Personal precautions, protective equipment and emergency procedures:	Ventilate closed spaces before entering them. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away.		
Methods and material for containment and cleaning up:	Absorb spill with an inert material, then place in a container for safe and proper disposal. Dike far ahead of larger spill for later recovery and disposal.		
Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.		



7. Handling and storage

Precautions for safe handling:	Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. End-users should follow industry best practices for handling and using this product.
	Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids
	Contains amines. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Do not expose to intense heat as product may expand and pressurize container.
Conditions for safe storage, including any incompatibilities:	Keep container tightly closed. Store locked up. Store in a well-ventilated place.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	type	Exposure Limit Values	Source	
Triethanolamine	TWA	5 mg/m3	US. ACGIH Threshold Limit Values (03 2012)	
Hexylene glycol	Ceiling	25 ppm	US. ACGIH Threshold Limit Values (03 2012)	
Protective Measures:	matched to systems, c circumstar liquids fror	Good general ventilation should be provided. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances, such as poorly ventilated spaces, heating, evaporation of liquids from large surfaces, spraying of mists, mechanical generation of dusts, drying of solids, etc.		
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.			
Eye Protection:	Wear safe	ty glasses with side shields (or go	oggles).	
Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.			
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Discard contaminated footwear that cannot be cleaned. Avoid contact with skin, eyes, and clothing.			



9. Physical and chemical properties

Appearance
Physical state:
Form:
Color:
Odor:
Odor threshold:
pH:
Melting point/freezing point:
Initial boiling point and boiling range:
Flash Point:
Evaporation rate:
Flammability (solid, gas):
Upper/lower limit on flammability or explosive limits
Flammability limit - upper (%):
Flammability limit - lower (%):
Explosive limit - upper (%):
Explosive limit - lower (%):
Vapor pressure:
Vapor density:
Relative density:
Solubility(ies)
Solubility in water:
Solubility (other):
Partition coefficient (n-octanol/water):
Auto-ignition temperature:
Decomposition temperature:
Viscosity:

Liquid No data available. Amber Amine odor No data available. 9.5 No data available. No data available. Does not flash No data available. 1.06 Soluble

No data available. No data available. No data available. No data available. No data available.

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials: SDS_US	No data available.



Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.	
11. Toxicological information		
Information on likely routes of e Ingestion:	xposure May be ingested by accident. Ingestion may cause irritation and malaise.	
Inhalation:	Harmful if inhaled.	
Skin Contact:	Prolonged skin contact may cause redness and irritation.	
Eye contact:	Eye contact is possible and should be avoided.	
Symptoms related to the physical, chemical and toxicological characteristics Ingestion: No data available.		
Inhalation:	No data available.	
Skin Contact:	No data available.	
Eye contact:	No data available.	
Information on toxicological effe	ects	
Acute toxicity (list all possible routes of exposure)		
Oral Product:	ATEmix (): > 5000 mg/kg	
Dermal Product:	ATEmix (): > 5000 mg/kg	
Inhalation Product:	ATEmix (, 4 h): 1 - 5 mg/l Dusts, mists and fumes	
Repeated dose toxicity Product:	No data available.	
Skin Corrosion/Irritation Product:	No data available.	
Serious Eye Damage/Eye Irritati Product:	on No data available.	
Respiratory or Skin Sensitizatio Product:	n No data available.	



Carcinogenicity Product:

No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:	
No carcinogenic components identified	

US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified

Germ Cell Mutagenicity

In vitro Product:	No data available.
In vivo Product:	No data available.
Reproductive toxicity Product:	No data available.
Specific Target Organ Toxi Product:	city - Single Exposure No data available.
Specific Target Organ Toxi Product:	city - Repeated Exposure No data available.
Aspiration Hazard Product:	No data available.
Other effects:	Components may cause a risk to the following : Liver Kidney
12. Ecological information)
General information:	This product has not been evaluated for ecological toxicity or other environmental effects.
13. Disposal consideration	ns
Disposal instructions:	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.



Contaminated Packaging:

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

This material is not subject to transport regulations.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate (Acute) Health Hazards Delayed (Chronic) Health Hazard

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No component is regulated by CA Prop 65.

16.Other information, including date of preparation or last revision

Issue Date:	11.04.2016
Revision Date:	11.04.2016
Version #:	1.0
Further Information:	No data available.
Disclaimer:	This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.