

SAFETY DATA SHEET

1. Identification

Product name	HYKOGEEN 307 A
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Fuchs Lubricants Co.
17050 Lathrop Avenue
Harvey, Illinois 60426
708-333-8900
708-333-9180
EHS Department
sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Not classified as hazardous under GHS

Label Elements

Hazard Symbol:	No symbol
Signal Word:	No signal word.
Hazard Statement:	Not applicable
Precautionary Statements	Not applicable

None.

Other hazards which do not result in GHS classification:



3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	50 - <100%
Graphite	7782-42-5	10 - <25%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures		
Ingestion:	Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.	
Inhalation:	Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.	
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.	
Eye contact:	Flush thoroughly with water. If irritation occurs, get medical assistance. Continue to rinse for at least 15 minutes.	
Most important symptoms/effects, acute and delayed		
Symptoms:	No data available.	
Indication of immediate medical attention and special treatment needed		
Treatment:	Get medical attention if symptoms occur.	
5. Fire-fighting measures		
General Fire Hazards:	No unusual fire or explosion hazards noted.	
Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire- extinguishing media appropriate for surrounding materials.	
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.	
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.	
Special protective equipment of	nd pressutions for firs fighters	

Special protective equipment and precautions for fire-fighters



Special fire-fighting procedures:	No data available.	
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.	
6. Accidental release measures	5	
Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.	
Methods and material for containment and cleaning up:	Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk.	
Environmental Precautions:	Avoid release to the environment. Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.	
7. Handling and storage		
Precautions for safe handling:	End-users should follow industry best practices for handling and using this product.	
	Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Contains a component that when heated at or above 300F (150C) may generate Formaldehyde vapors. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container.	
Conditions for safe storage, including any incompatibilities:	Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.	



8. Exposure controls/personal protection

Exposure Limits

Chemical name	Туре	Exposure Limit Values	Source
Distillates (petroleum), solvent- dewaxed heavy paraffinic - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite - Respirable fraction.	TWA	2 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)
Graphite - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Graphite - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (01 2017)
Graphite - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (01 2017)

Protective Measures: Use personal protective equipment as required.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection: Wear safety glasses with side shields (or goggles).

Skin and Body Protection: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	No data available.
Color:	Black
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	Not applicable

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.



Melting point/freezing point:	No data
Initial boiling point and boiling range:	No data
Flash Point:	268 °C
Evaporation rate:	No data
Flammability (solid, gas):	No data
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data
Flammability limit - lower (%):	No data
Explosive limit - upper:	No data
Explosive limit - lower:	No data
Vapor pressure:	No data
Vapor density:	No data
Relative density:	0.991
Solubility(ies)	
Solubility in water:	Insolub
Solubility (other):	No data
Partition coefficient (n-octanol/water):	No data
Auto-ignition temperature:	No data
Decomposition temperature:	No data
Viscosity:	> 22 mi

No data available. No data available. 268 °C (514 °F) No data available. No data available.

No data available. No data available. No data available. No data available. No data available. No data available. 0.991

Insoluble No data available. No data available. No data available. No data available. > 22 mm2/s (40 °C, Measured)

Other information VOC:

2.1 g/l (ASTM E 1868-10)

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. formaldehyde

11. Toxicological information

Information on likely routes of exposure

Ingestion:

May be ingested by accident. Ingestion may cause irritation and malaise.



Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.	
Skin Contact:	Prolonged skin contact may cause redness and irritation.	
Eye contact:	Eye contact is possible and should be avoided.	
Symptoms related to the physic Ingestion:	al, chemical and toxicological characteristics No data available.	
Inhalation:	No data available.	
Skin Contact:	No data available.	
Eye contact:	No data available.	
Information on toxicological effe	ects	
Acute toxicity (list all possible	e routes of exposure)	
Oral Product:	ATEmix (): 2000 - 5000 mg/kg	
Dermal Product:	ATEmix (): 2000 - 5000 mg/kg	
Inhalation Product:	No data available.	
Repeated dose toxicity Product:	No data available.	
Skin Corrosion/Irritation Product:	No data available.	
Serious Eye Damage/Eye Irritat Product:	ion No data available.	
Respiratory or Skin Sensitization Product:	n No data available.	
Carcinogenicity Product:	No data available.	
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified		

US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogenic components identified



US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended: No carcinogenic components identified

Germ Cell Mutagenicity

In vitro Product:	No data available.
In vivo Product:	No data available.
Reproductive toxicity Product:	No data available.
Specific Target Organ Toxicity Product:	- Single Exposure No data available.
Specific Target Organ Toxicity Product:	- Repeated Exposure No data available.
Aspiration Hazard Product:	No data available.
Other effects:	No data available.

12. Ecological information	
General information:	This product has not been evaluated for ecological toxicity or other environmental effects.
13. Disposal considerations	
Disposal instructions:	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.
Contaminated Packaging:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not Regulated.

IMDG

Not Regulated.



ΙΑΤΑ

Not Regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Not classified as hazardous under GHS

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

16.Other information, including date of preparation or last revision	
Issue Date:	28.01.2025
Revision Date:	28.01.2025
Version #:	1.4
Further Information:	No data available.
Disclaimer:	This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.