

# SAFETY DATA SHEET

## 1. Identification

**Product name** HYKOGREEN 604

**Other means of identification** No data available.

**Recommended use:** Metalworking fluid

**Restrictions on use:** Industrial use only

### Manufacturer/Importer/Supplier/Distributor Information

#### Manufacturer

Company Name: Fuchs Lubricants Co.  
Address: 17050 Lathrop Avenue  
Harvey, Illinois 60426  
Telephone: 708-333-8900  
Fax: 708-333-9180

Contact Person: EHS Department  
E-mail: sds@fuchs.com

**Emergency telephone number:** 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

## 2. Hazard(s) identification

### Hazard Classification

#### Health Hazards

Acute toxicity (Inhalation - dust and mist)	Category 4
Skin Corrosion/Irritation	Category 2
Carcinogenicity	Category 2

### Label Elements

#### Hazard Symbol:



**Signal Word:** Warning

**Hazard Statement:** Harmful if inhaled.  
Causes skin irritation.  
Suspected of causing cancer.

**Precautionary Statements**

**Prevention:** Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

**Response:** IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN: Wash with plenty of water/soap. If skin irritation occurs: Get medical advice/attention. Call a POISON CENTER/doctor if you feel unwell. Specific treatment (see in product SDS). Take off contaminated clothing.

**Storage:** Store locked up.

**Disposal:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Other hazards which do not result in GHS classification:** None.

**Unknown toxicity - Health**

Acute toxicity, oral	19.59 %
Acute toxicity, dermal	21.75 %
Acute toxicity, inhalation, vapor	97.16 %
Acute toxicity, inhalation, dust or mist	92.16 %

### 3. Composition/information on ingredients

**Hazardous Component(s):**

Chemical name	CAS-No.	Concentration
Petroleum residues	Confidential	20 - 50%
Graphite	7782-42-5	20 - 50%
Aluminum	7429-90-5	5 - 10%
White Mineral oil	Confidential	1 - 5%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

### 4. First-aid measures

<b>Ingestion:</b>	Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
<b>Inhalation:</b>	Call a POISON CENTER/doctor if you feel unwell. Move to fresh air.
<b>Skin Contact:</b>	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

#### Most important symptoms/effects, acute and delayed

**Symptoms:** No data available.

#### Indication of immediate medical attention and special treatment needed

**Treatment:** Symptoms may be delayed.

### 5. Fire-fighting measures

**General Fire Hazards:** No unusual fire or explosion hazards noted.

#### Suitable (and unsuitable) extinguishing media

**Suitable extinguishing media:** Water spray, fog, CO<sub>2</sub>, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media:** Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical:** Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

#### Special protective equipment and precautions for firefighters

**Special fire fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures:</b>	Ventilate closed spaces before entering them. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
<b>Methods and material for containment and cleaning up:</b>	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.
<b>Environmental Precautions:</b>	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

## 7. Handling and storage

<b>Precautions for safe handling:</b>	<p>End-users should follow industry best practices for handling and using this product.</p> <p>Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Avoid contact with skin. Wash hands thoroughly after handling.</p>
<b>Conditions for safe storage, including any incompatibilities:</b>	Keep container tightly closed. Store locked up. Store in a well-ventilated place.

## 8. Exposure controls/personal protection

### Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Graphite - Respirable fraction.	TWA	2 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2012)
Graphite - Total dust.	PEL	15 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite - Respirable fraction.	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Graphite	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (2000)
Aluminum - Respirable fraction.	TWA	1 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2012)
Aluminum - Total dust. - as Al	PEL	15 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Aluminum - Respirable fraction. - as Al	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (03 2016)
Aluminum - Respirable fraction.	TWA	5 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Aluminum - Respirable fraction.	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Aluminum - Total dust.	TWA	50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
Aluminum - Total dust.	TWA	15 mg/m <sup>3</sup>	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
White Mineral oil - Inhalable fraction.	TWA	5 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2012)
White Mineral oil - Mist.	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)

#### Protective Measures:

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Respiratory Protection:

In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

#### Eye Protection:

Wear safety glasses with side shields (or goggles).

#### Skin and Body Protection:

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

#### Hygiene measures:

Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

## 9. Physical and chemical properties

### Appearance

Physical state:	liquid
Form:	Paste
Color:	Black
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	223.89 °C (435.00 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.047
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	> 21 mm <sup>2</sup> /s (40 °C)

## 10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.

<b>Conditions to avoid:</b>	Avoid heat or contamination.
<b>Incompatible Materials:</b>	No data available.
<b>Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion:</b>	May be harmful if swallowed.
<b>Inhalation:</b>	Harmful if inhaled.
<b>Skin Contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes eye irritation.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Ingestion:</b>	No data available.
<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.

### Information on toxicological effects

#### Acute toxicity (list all possible routes of exposure)

<b>Oral</b>	
<b>Product:</b>	ATEmix (): 2000 - 5000 mg/kg
<b>Dermal</b>	
<b>Product:</b>	ATEmix (): 2000 - 5000 mg/kg
<b>Inhalation</b>	
<b>Product:</b>	ATEmix (, 4 h): 1 - 5 mg/l Dusts, mists and fumes
<b>Repeated dose toxicity</b>	
<b>Product:</b>	No data available.

#### Skin Corrosion/Irritation

<b>Product:</b>	No data available.
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#### Serious Eye Damage/Eye Irritation

<b>Product:</b>	No data available.
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#### Respiratory or Skin Sensitization

**Product:** No data available.

#### **Carcinogenicity**

**Product:** Suspected of causing cancer.

#### **IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

Residues (petroleum), atm. tower Overall evaluation: 2B. Possibly carcinogenic to humans.

#### **US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

#### **US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogenic components identified

#### **Germ Cell Mutagenicity**

**In vitro**  
**Product:** No data available.

**In vivo**  
**Product:** No data available.

#### **Reproductive toxicity**

**Product:** No data available.

#### **Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

#### **Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

#### **Aspiration Hazard**

**Product:** No data available.

**Other effects:** Components may cause a risk to the following :  
pneumoconiosis Lower Respiratory Tract irritation Neurotoxicity

## **12. Ecological information**

**General information:** This product has not been evaluated for ecological toxicity or other environmental effects.

## **13. Disposal considerations**



**Disposal instructions:** Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

**Contaminated Packaging:** Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

**DOT**  
Not regulated.

**IMDG**  
Not regulated.

**IATA**  
Not regulated.

## 15. Regulatory information

### US Federal Regulations

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### Hazard categories

Acute toxicity (any route of exposure)

Skin Corrosion or Irritation

Carcinogenicity

##### SARA 313 (TRI Reporting)

<u>Chemical Identity</u>	<u>Reporting threshold for other users</u>	<u>Reporting threshold for manufacturing and processing</u>
Aluminum	10000 lbs	25000 lbs.

### US State Regulations

**US. California Proposition 65**



This product can expose you to chemicals including Residues (petroleum), atm. tower which is [are] known to the State of California to cause cancer.

For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

<b>16. Other information, including date of preparation or last revision</b>
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**Issue Date:** 04.05.2020

**Revision Date:** 27.04.2020

**Version #:** 1.2

**Further Information:** No data available.

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.