

SAFETY DATA SHEET

1. Identification

Product name HYKOGREEN FS

Other means of identification No data available.

Recommended use: Metalworking fluid

Restrictions on use: Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Fuchs Lubricants Co.
Address: 17050 Lathrop Avenue
Harvey, Illinois 60426
Telephone: 708-333-8900
Fax: 708-333-9180

Contact Person: EHS Department
E-mail: sds@fuchsus.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin Corrosion/Irritation	Category 1A
Serious Eye Damage/Eye Irritation	Category 1
Skin sensitizer	Category 1
Carcinogenicity	Category 1A
Toxic to reproduction	Effects on or via lactation

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement: Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause cancer.
May cause harm to breast-fed children.

Precautionary Statements

Prevention: Do not breathe dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Avoid contact during pregnancy and while nursing. Do not eat, drink or smoke when using this product.

Response: IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. If skin irritation or rash occurs: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor. Specific treatment (see on this label). Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

Unknown toxicity - Health

Acute toxicity, oral	12.76 %
Acute toxicity, dermal	22.37 %
Acute toxicity, inhalation, vapor	88 %
Acute toxicity, inhalation, dust or mist	99.83 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Mineral oil	Confidential	20 - <50%

Graphite	7782-42-5	10 - <20%
Stannous compound	Confidential	10 - <20%
Polyisobutylene	Confidential	10 - <20%
Phosphoric acid, 2-ethylhexyl ester	Confidential	5 - <10%
Stearate compound	Confidential	1 - <5%
Chlorinated paraffin	Confidential	1 - <5%
Crystalline silica	14808-60-7	0.1 - <1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion: Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. Do not induce vomiting without advice from poison control center.

Inhalation: Call a physician or poison control center immediately. If breathing stops, provide artificial respiration. Move to fresh air. If breathing is difficult, give oxygen.

Skin Contact: Call a physician or poison control center immediately. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, fog, CO₂, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures:

No data available.

Special protective equipment for fire-fighters:

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.

Methods and material for containment and cleaning up:

Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.

Environmental Precautions:

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling:

End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Wash hands thoroughly after handling. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact during pregnancy and while nursing. Do not get in eyes, on skin, on clothing.

Conditions for safe storage, including any incompatibilities:

Store locked up.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Mineral oil - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Graphite - Respirable fraction.	TWA	2 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Graphite - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Graphite - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Graphite	TWA	15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
Stannous compound - as Sn	STEL	0.2 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Stannous compound - as Sn	PEL	0.1 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Stearate compound - Respirable fraction.	TWA	3 mg/m ³	US. ACGIH Threshold Limit Values (03 2017)
Stearate compound - Inhalable fraction.	TWA	10 mg/m ³	US. ACGIH Threshold Limit Values (03 2017)
Crystalline silica - Respirable fraction.	TWA	0.025 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Crystalline silica - Respirable.	TWA	2.4 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
Crystalline silica - Respirable.	TWA	0.1 mg/m ³	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
Crystalline silica - Respirable dust.	PEL	0.05 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (03 2016)

Protective Measures:

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Respiratory Protection:

In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection:

Wear safety glasses with side shields (or goggles).

Skin and Body Protection:

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Gray
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	149 °C (300 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.03
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	> 21 mm ² /s (40 °C)

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.

Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	Harmful if swallowed.
Inhalation:	Harmful if inhaled.
Skin Contact:	Causes severe skin burns. May cause an allergic skin reaction.
Eye contact:	Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion:	No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral Product:	Not classified for acute toxicity based on available data.
Dermal Product:	Not classified for acute toxicity based on available data.
Inhalation Product:	Not classified for acute toxicity based on available data.
Repeated dose toxicity Product:	No data available.

Skin Corrosion/Irritation

Product:	No data available.
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Serious Eye Damage/Eye Irritation

Product:	No data available.
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Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Crystalline silica Overall evaluation: 1. Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:

Crystalline silica Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

Crystalline silica
Cancer

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity

Product: May cause harm to breastfed babies.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

General information: This product has not been evaluated for ecological toxicity or other environmental effects.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Crystalline silica	kidney effects
	lung effects
	immune system effects
	Cancer

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards
Delayed (Chronic) Health Hazard
Serious Eye Damage/Eye Irritation
Skin Corrosion/Irritation
Skin sensitizer
Carcinogenicity

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

16. Other information, including date of preparation or last revision
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Issue Date: 15.11.2017

Revision Date: 15.11.2017

Version #: 1.1

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.