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SAFETY DATA SHEET

1. Identification

Product name LUBRODAL RM 4086L

Other means of identification No data available.

Recommended use: Metalworking fluid

Restrictions on use: Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Fuchs Lubricants Co.
Address: 17050 Lathrop Avenue
Harvey, Illinois 60426
Telephone: 708-333-8900
Fax: 708-333-9180

Contact Person: EHS Department
E-mail: msds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Skin Corrosion/Irritation	Category 1A
Serious Eye Damage/Eye Irritation	Category 1
Carcinogenicity	Category 1A

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement: Causes severe skin burns and eye damage.
May cause cancer.



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Precautionary Statement

Prevention: Do not breathe dust or mists. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF INHALED: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If swallowed: Rinse mouth. Do NOT induce vomiting. Immediately call a doctor when symptoms persist or in emergency situations. Specific treatment (see the specific response guidance provided herein). Wash contaminated clothing before reuse.

Storage: Store locked up.

Other hazards which do not result in GHS classification: None.

Unknown toxicity Health

Acute toxicity, inhalation, dust or mist	6.50 %
Acute toxicity, inhalation, vapor	16.94 %
Acute toxicity, dermal	2.75 %
Acute toxicity, oral	1.02 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Graphite	7782-42-5	7 - 13%
Petroleum distillate	Confidential	1 - 5%
Aluminum silicate	Confidential	0.5 - 1.5%
Crystalline silica	14808-60-7	0.1 - 1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures



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Ingestion:	Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. Do not induce vomiting without advice from poison control center.
Inhalation:	Call a physician or poison control center immediately. If breathing stops, provide artificial respiration. Move to fresh air. If breathing is difficult, give oxygen.
Skin Contact:	Call a physician or poison control center immediately. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Destroy or thoroughly clean contaminated shoes.
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

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**Personal precautions,
protective equipment and
emergency procedures:**

See Section 8 of the SDS for Personal Protective Equipment. Do not handle damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.

**Methods and material for
containment and cleaning
up:**

Absorb spill with an inert material, then place in a container for safe and proper disposal. Dike far ahead of larger spill for later recovery and disposal.

Notification Procedures:

Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Environmental Precautions:

Avoid release to the environment. Prevent further leakage or spillage if safe to do so and protect against releases into the environment. Remediate as appropriate. Do not contaminate water sources or sewer.

7. Handling and storage

Precautions for safe handling:

End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids

Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Wash hands thoroughly after handling. Do not get in eyes, on skin, on clothing.

**Conditions for safe storage,
including any
incompatibilities:**

Store locked up.



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8. Exposure controls/personal protection

Exposure Limits

Chemical name	type	Exposure Limit Values	Source
Graphite - Respirable fraction.	TWA	2 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Graphite - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Graphite - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Petroleum distillate - Mist.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Aluminum silicate - Respirable fraction.	TWA	2 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Aluminum silicate - Respirable fraction.	PEL	5 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Aluminum silicate - Total dust.	PEL	15 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Crystalline silica - Respirable fraction.	TWA	0.025 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)

Protective Measures:

Provide easy access to water supply and eye wash facilities. Good general ventilation should be provided. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Respiratory Protection:

In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.

Eye Protection:

Wear a full-face respirator, if needed. Wear safety glasses with side shields (or goggles) and a face shield.

Skin and Body Protection:

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Hygiene measures:

Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. Do not get in eyes. Wash contaminated clothing before reuse. Do not get this material in contact with skin.

9. Physical and chemical properties



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Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Gray
Odor:	Mild
Odor threshold:	No data available.
pH:	12
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	Not applicable
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.08
Solubility(ies)	
Solubility in water:	Miscible with water.
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	> 22 mm ² /s (40 °C, Measured)

10. Stability and reactivity

Reactivity:	No data available.
Chemical Stability:	No data available.
Possibility of Hazardous Reactions:	None under normal conditions.
Conditions to Avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	No data available.



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11. Toxicological information

Information on likely routes of exposure

Ingestion: May be ingested by accident. Ingestion may cause irritation and malaise.

Inhalation: Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.

Skin Contact: Causes severe skin burns.

Eye contact: Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix (): > 5000 mg/kg

Dermal

Product: ATEmix (): > 5000 mg/kg

Inhalation

Product: ATEmix (, 4 h): > 5 mg/l Dusts, mists and fumes

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

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IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

Crystalline silica Overall evaluation: 1. Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens:

Crystalline silica Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects:

Components may cause a risk to the following :
Kidney Central Nervous System

12. Ecological information

General information:

This product has not been evaluated for ecological toxicity or other environmental effects.

13. Disposal considerations

Disposal instructions:

Discharge, treatment, or disposal may be subject to national, state, or local laws.

Contaminated Packaging:

No data available.



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14. Transport information

This material is not subject to transport regulations.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards

Delayed (Chronic) Health Hazard

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

16. Other information, including date of preparation or last revision

Issue Date: 28.05.2015

Revision Date: 08.05.2015

Version #: 1.1

Further Information: No data available.

Disclaimer: **This information is provided without warranty.** The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.