

# SAFETY DATA SHEET

## 1. Identification

**Product name** RENOFORM LE 67

**Other means of identification** No data available.

**Recommended use:** Metalworking fluid

**Restrictions on use:** Industrial use only

### Manufacturer/Importer/Supplier/Distributor Information

#### Manufacturer

Company Name: Fuchs Lubricants Co.  
Address: 17050 Lathrop Avenue  
Harvey, Illinois 60426  
Telephone: 708-333-8900  
Fax: 708-333-9180

Contact Person: EHS Department  
E-mail: sds@fuchs.com

**Emergency telephone number:** 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

## 2. Hazard(s) identification

### Hazard Classification

#### Physical Hazards

Flammable liquids Category 4

#### Health Hazards

Skin Corrosion/Irritation Category 2  
Aspiration Hazard Category 1

### Label Elements

**Hazard Symbol:**



**Signal Word:**

Danger

**Hazard Statement:** Combustible liquid.  
Causes skin irritation.

**Precautionary Statements**

**Prevention:** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

**Response:** IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician. Do NOT induce vomiting. Specific treatment (see in product SDS). Take off contaminated clothing. In case of fire: Use water mist, dry chemical extinguisher, or foam to extinguish. Collect spillage.

**Storage:** Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Other hazards which do not result in GHS classification:** None.

**Unknown toxicity - Health**

Acute toxicity, oral	34.5 %
Acute toxicity, inhalation, vapor	31 %
Acute toxicity, inhalation, dust or mist	65.5 %

### 3. Composition/information on ingredients

**Hazardous Component(s):**

Chemical name	CAS-No.	Concentration
Mineral oil	Confidential	60 - 100%
Mineral spirits	Confidential	20 - 40%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

### 4. First-aid measures

**Ingestion:** Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

**Inhalation:** Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.

**Skin Contact:** Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

**Most important symptoms/effects, acute and delayed**

**Symptoms:** No data available.

**Indication of immediate medical attention and special treatment needed**

**Treatment:** Get medical attention if symptoms occur.

## 5. Fire-fighting measures

**General Fire Hazards:** Move containers from fire area if you can do so without risk.

**Suitable (and unsuitable) extinguishing media**

**Suitable extinguishing media:** Water spray, fog, CO<sub>2</sub>, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media:** Avoid water in straight hose stream; will scatter and spread fire.

**Specific hazards arising from the chemical:** Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

**Special fire fighting procedures:** No data available.

**Special protective equipment for fire-fighters:** Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures:** ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Ensure adequate ventilation. Keep unauthorized personnel away. See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

**Methods and material for containment and cleaning up:**

Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. In case of leakage, eliminate all ignition sources. Dike far ahead of larger spill for later recovery and disposal. Use non-sparking tools.

**Environmental Precautions:**

Prevent further leakage or spillage if safe to do so. Do not contaminate water sources or sewer.

## 7. Handling and storage

**Precautions for safe handling:**

End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Take precautionary measures against static discharges. Avoid contact with skin. Wash hands thoroughly after handling.

**Conditions for safe storage, including any incompatibilities:**

Store locked up. Store in a well-ventilated place. Store in a cool place. Flammable liquid storage.

## 8. Exposure controls/personal protection

### Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Mineral oil - Mist.	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended
Mineral spirits - Non-aerosol. - as total hydrocarbon vapor	TWA	200 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2012)

**Protective Measures:**

Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Respiratory Protection:**

In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

**Eye Protection:**

Wear safety glasses with side shields (or goggles).

**Skin and Body Protection:**

Wear chemical-resistant gloves, footwear, and protective clothing appropriate

for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

**Hygiene measures:**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

## 9. Physical and chemical properties

**Appearance**

Physical state:	liquid
Form:	No data available.
Color:	Amber
Odor:	Mild
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	71.11 °C (160.00 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	0.99
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	6.2 mm <sup>2</sup> /s (40 °C, Measured)
VOC:	34.32 %

## 10. Stability and reactivity

**Reactivity:** Not reactive during normal use.

<b>Chemical Stability:</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions:</b>	None under normal conditions.
<b>Conditions to avoid:</b>	Heat, sparks, flames.
<b>Incompatible Materials:</b>	No data available.
<b>Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion:</b>	Ingestion may result in vomiting; aspiration (breathing) of vomitus into lungs must be avoided as even small quantities may result in aspiration pneumonitis. Harmful if swallowed.
<b>Inhalation:</b>	Harmful if inhaled.
<b>Skin Contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes eye irritation.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Ingestion:</b>	No data available.
<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.

### Information on toxicological effects

#### Acute toxicity (list all possible routes of exposure)

<b>Oral Product:</b>	ATEmix (): > 5000 mg/kg
<b>Dermal Product:</b>	ATEmix (): 2000 - 5000 mg/kg
<b>Inhalation Product:</b>	No data available.
<b>Repeated dose toxicity Product:</b>	No data available.

**Skin Corrosion/Irritation**

**Product:** No data available.

**Serious Eye Damage/Eye Irritation**

**Product:** No data available.

**Respiratory or Skin Sensitization**

**Product:** No data available.

**Carcinogenicity**

**Product:** No data available.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:**

No carcinogenic components identified

**Germ Cell Mutagenicity****In vitro**

**Product:** No data available.

**In vivo**

**Product:** No data available.

**Reproductive toxicity**

**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** May be fatal if swallowed and enters airways.

**Other effects:** No data available.

<b>12. Ecological information</b>
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**General information:**

This product has not been evaluated for ecological toxicity or other environmental effects.

### 13. Disposal considerations

<b>Disposal instructions:</b>	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.
<b>Contaminated Packaging:</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

UN Number:	NA 1993
UN Proper Shipping Name:	Combustible liquid, n.o.s.(Petroleum distillates)
Transport Hazard Class(es)	
Class:	CBL
Label(s):	NONE
Packing Group:	III
Marine Pollutant:	No
Special precautions for user:	—

#### IMDG

Not regulated.

#### IATA

Not regulated.

### 15. Regulatory information

#### US Federal Regulations

##### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

##### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### Hazard categories

Fire Hazard  
Immediate (Acute) Health Hazards  
Flammable (gases, aerosols, liquids, or solids)  
Skin Corrosion or Irritation  
Aspiration Hazard

##### SARA 313 (TRI Reporting)

None present or none present in regulated quantities.



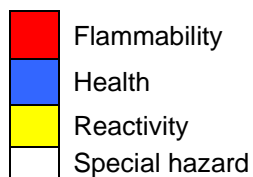
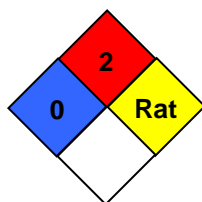
## US State Regulations

### US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

## 16. Other information, including date of preparation or last revision

### NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

**Issue Date:** 30.11.2020

**Revision Date:** 30.11.2016 30.11.2020

**Version #:** 1.4

**Further Information:** No data available.

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.