

SAFETY DATA SHEET

1. Identification

Product name	RENOLIN CENTIGARD 300
Other means of identification	No data available.
Recommended use:	Lubricating fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Distributor Information

Manufacturer

Company Name: Fuchs Lubricants Co.
Address: 17050 Lathrop Avenue
Harvey, Illinois 60426
Telephone: 708-333-8900
Fax: 708-333-9180

Contact Person: EHS Department
E-mail: sds@fuchsus.com

Canadian Distributor

Company Name: FUCHS LUBRICANTS CANADA LTD.
Address: 405 Dobbie Drive
Cambridge, ON N1T 1S8
Telephone: 519-622-2040
Fax: 519-622-2220
Contact Person: Technical Services Department
Emergency telephone number: 519-622-2040 (Bus. hrs)
CANUTEC 1-888-226-8832 (24 hrs)

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 3

Health Hazards

Skin Corrosion/Irritation Category 2
Serious Eye Damage/Eye Irritation Category 2A
Skin sensitizer Category 1
Specific Target Organ Toxicity -
Single Exposure Category 3¹

Target Organs

1.Narcotic effect.

Unknown toxicity - Health

Acute toxicity, oral 0.78 %
Acute toxicity, dermal 1.62 %
Acute toxicity, inhalation, vapor 90.45 %
Acute toxicity, inhalation, dust
or mist 35.26 %

Label Elements

Hazard Symbol:



Signal Word:

Warning

Hazard Statement:

Flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof [electrical/ventilating/lighting/] equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/eye protection/face protection.

Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water [or shower]. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see this label). IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE/doctor/ if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use ... to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification:

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Distillates (petroleum), hydrotreated light	Mineral spirits,	64742-47-8	40 - 70%
Asphalt, Asphalt, non-oxidized		8052-42-4	10 - 20%
Distillates (petroleum), hydrotreated heavy naphthenic	Mineral oil,	64742-52-5	5 - 10%
Mineral oil		64742-53-6	5 - 10%
Petrolatum	Petrolatum,	8009-03-8	1 - 5%
Paraffin wax	Paraffin wax,	8002-74-2	1 - 3%
Sulfonate		68584-23-6	0.1 - 1%
Sulfonate		61789-86-4	0.1 - 1%
Mineral oil	Mineral oil,	64741-88-4	0.1 - 1%
Antimony compound		15890-25-2	0.1 - 1%
Imidazoline compound	Imidazoline compound,	61791-38-6	0.1 - 1%
Calcium hydroxide	Calcium hydroxide,	1305-62-0	0.1 - 1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

- Ingestion:** Call a POISON CENTRE/doctor/ if you feel unwell. Rinse mouth.
- Inhalation:** Move to fresh air. Call a POISON CENTRE/doctor/ if you feel unwell.
- Skin Contact:** If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Take off immediately all contaminated clothing. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.
- Eye contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Most important symptoms/effects, acute and delayed

- Symptoms:** No data available.
- Hazards:** No data available.

Indication of immediate medical attention and special treatment needed

- Treatment:** Get medical attention if symptoms occur.

5. Fire-fighting measures

- General Fire Hazards:** Use water spray to keep fire-exposed containers cool. Water may be ineffective in fighting the fire. Fight fire from a protected location. Move containers from fire area if you can do so without risk.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, fog, CO₂, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media: Avoid water in straight hose stream; will scatter and spread fire.

Specific hazards arising from the chemical: Vapors may travel considerable distance to a source of ignition and flash back. Vapors may cause a flash fire or ignite explosively. Prevent buildup of vapors or gases to explosive concentrations.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Ventilate closed spaces before entering them. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep upwind. Keep unauthorized personnel away. Ensure adequate ventilation. See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Methods and material for containment and cleaning up: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal. In case of leakage, eliminate all ignition sources. Use non-sparking tools.

Environmental Precautions: Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling: Avoid contact with molten material. Wash hands thoroughly after handling. Add material slowly when mixing with water. Do not add water to the material; instead, add the material to the water. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Take precautionary measures against static discharges. Avoid contact with skin.

Conditions for safe storage, including any incompatibilities: Store in a well-ventilated place. Store in a cool place. Flammable liquid storage.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Distillates (petroleum), hydrotreated light - Vapor. - as total hydrocarbon vapor	TWA	200 mg/m ³	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Distillates (petroleum), hydrotreated light - Non-aerosol. - as total hydrocarbon vapor	TWA	200 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Distillates (petroleum), hydrotreated light - Vapor. - as total hydrocarbons	8 HR ACL	200 mg/m ³	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	250 mg/m ³	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Distillates (petroleum), hydrotreated light	TWA	400 ppm 1,590 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Distillates (petroleum), hydrotreated light - Non-aerosol. - as total hydrocarbon vapor	TWA	200 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Asphalt, Asphalt, non-oxidized - Aerosol, inhalable. - as benzene solubles	TWA	0.5 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Asphalt, Asphalt, non-oxidized - Inhalable fraction. - as benzene solubles	TWA	0.5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Asphalt, Asphalt, non-oxidized - Fume.	TWA	5 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Asphalt, Asphalt, non-oxidized - Inhalable fraction. - as benzene solubles	TWA	0.5 mg/m ³	US. ACGIH Threshold Limit Values (03 2012)
Distillates (petroleum), hydrotreated heavy naphthenic - Mist.	TWA	5 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Distillates (petroleum), hydrotreated heavy naphthenic - Mist.	TWA	1 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Distillates (petroleum), hydrotreated heavy naphthenic - Inhalable fraction.	TWA	5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Mineral oil - Mist.	TWA	5 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Mineral oil - Mist.	TWA	1 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Mineral oil - Inhalable fraction.	TWA	5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)

Petrolatum - Mist.	TWA	5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	STEL	10 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Petrolatum - Mist.	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Petrolatum	8 HR ACL	5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Petrolatum - Mist.	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Petrolatum - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Petrolatum - Inhalable fraction.	TWA	5 mg/m3	US. ACGIH Threshold Limit Values (03 2012)
Paraffin wax - Fume.	TWA	2 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Paraffin wax - Fume.	TWA	2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Paraffin wax - Fume.	TWA	2 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Paraffin wax - Fume.	8 HR ACL	2 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	4 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Paraffin wax - Fume.	TWA	2 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Paraffin wax - Fume.	TWA	2 mg/m3	US. ACGIH Threshold Limit Values (03 2012)
Mineral oil - Mist.	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Mineral oil - Mist.	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Mineral oil - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)

Antimony compound - as Sb	TWA	0.5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Antimony compound - as Sb	TWA	0.5 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Antimony compound - as Sb	TWA	0.5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Antimony compound - as Sb	8 HR ACL	0.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	1.5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Antimony compound - as Sb	TWA	0.5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Antimony compound - as Sb	TWA	0.5 mg/m3	US. ACGIH Threshold Limit Values (03 2012)
Calcium hydroxide	TWA	5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Calcium hydroxide	TWA	5 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (09 2011)
Calcium hydroxide	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (11 2010)
Calcium hydroxide	8 HR ACL	5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Calcium hydroxide	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Calcium hydroxide	TWA	5 mg/m3	US. ACGIH Threshold Limit Values (03 2012)

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

General information: Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Use explosion-proof ventilation equipment.

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin Protection

Hand Protection: No data available.

Other: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Black
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	40.56 °C
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	No data available.
Relative density:	0.854
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	150 mm ² /s (40 °C)
VOC:	54 %

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.

Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Heat, sparks, flames.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	Harmful if inhaled. May cause irritation to the respiratory system.
Skin Contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral	
Product:	ATEmix (): > 5000 mg/kg
Dermal	
Product:	ATEmix (): 2000 - 5000 mg/kg
Inhalation	
Product:	Not classified for acute toxicity based on available data.

Repeated dose toxicity	
Product:	No data available.

Skin Corrosion/Irritation	
Product:	No data available.

Serious Eye Damage/Eye Irritation	
Product:	No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

ACGIH Carcinogen List:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Target Organs

Specific Target Organ Toxicity - Single Exposure: Narcotic effect.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: No data available.

Other adverse effects: No data available.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN Number:	UN 1268
UN Proper Shipping Name:	PETROLEUM DISTILLATES, N.O.S.(Naptha solvent)
Transport Hazard Class(es)	
Class:	3
Label(s):	3
EmS No.:	
Packing Group:	III
Excepted quantity	PIN for exception quantity
Environmental Hazards:	No
Marine Pollutant	No
Special precautions for user:	Not regulated.

IMDG

UN Number:	UN 1268
UN Proper Shipping Name:	PETROLEUM DISTILLATES, N.O.S.(Naptha solvent)
Transport Hazard Class(es)	
Class:	3
Label(s):	3
EmS No.:	F-E, S-E
Packing Group:	III
Limited quantity	5.00L
Excepted quantity	PIN for exception quantity
Environmental Hazards:	No
Marine Pollutant	No
Special precautions for user:	Not regulated.

IATA

UN Number:	UN 1268
Proper Shipping Name:	Petroleum distillates, n.o.s.(Naptha solvent)
Transport Hazard Class(es):	
Class:	3
Label(s):	3
Packing Group:	III
Limited quantity	10.00L
Excepted quantity	PIN for exception quantity
Environmental Hazards:	No
Marine Pollutant	No

Special precautions for user: Not regulated.
Cargo aircraft only: Allowed.

15. Regulatory information

Canada Federal Regulations

List of Toxic Substances (CEPA, Schedule 1)

Not Regulated

Export Control List (CEPA 1999, Schedule 3)

Not Regulated

National Pollutant Release Inventory (NPRI)

Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional Reporting Requirements

NPRI PT5	Distillates (petroleum), hydrotreated light	Listed.
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Canada. Canadian Environmental Protection Act (CEPA). National Pollutant Release Inventory (NPRI) (Parts 1-4)

NPRI	Not Regulated
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Greenhouse Gases

Not Regulated

16. Other information, including date of preparation or last revision

Issue Date: 07/20/2017

Revision Date: 07/20/2017

Version #: 1.0

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.