

SAFETY DATA SHEET

1. Identification

Product name	TUF DRAW 1060 A
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name:	Fuchs Lubricants Co.
Address:	17050 Lathrop Avenue
	Harvey, Illinois 60426
Telephone:	708-333-8900
Fax:	708-333-9180
Contact Person:	EHS Department
E-mail:	sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards Skin sensitizer

Category 1

Label Elements

Hazard Symbol:



Signal Word:

Warning

Hazard Statement:

May cause an allergic skin reaction.



Precautionary Statements	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response:	IF ON SKIN: Wash with plenty of water/soap If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see in product SDS). Wash contaminated clothing before reuse.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
Other hazards which do not result in GHS classification:	None.

Unknown toxicity - Health	
Acute toxicity, oral	11.05 %
Acute toxicity, dermal	10.4 %
Acute toxicity, inhalation, vapor	85.1 %
Acute toxicity, inhalation, dust or mist	27.2 %

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Paraffin oils	Confidential	50 - <100%
Mineral oil	Confidential	5 - <10%
Alkyl phosphates amines	Confidential	1 - <5%
Calcium carbonate	471-34-1	1 - <5%
Mineral oil	Confidential	1 - <5%
Polyisobutylene	Confidential	1 - <5%
Calcium Salt	Confidential	0.1 - <1%
Alkylbenzenesulfonic acid calcium salts	Confidential	0.1 - <1%
Calcium petroleum sulfonates	Confidential	0.1 - <1%
Calcium sulfonate	Confidential	0.1 - <1%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion:

Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.

Inhalation:

Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.



Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.	
Eye contact:	Flush thoroughly with water. If irritation occurs, get medical assistance. Continue to rinse for at least 15 minutes.	
Most important symptoms/effect	s, acute and delayed	
Symptoms:	No data available.	
Indication of immediate medical a	ttention and special treatment needed	
Treatment:	Get medical attention if symptoms occur.	
5. Fire-fighting measures		
General Fire Hazards:	No unusual fire or explosion hazards noted.	
Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire- extinguishing media appropriate for surrounding materials.	
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.	
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.	
Special protective equipment an	d precautions for firefighters	
Special fire fighting procedures:	No data available.	
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.	
6. Accidental release measures		
Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.	
Methods and material for containment and cleaning up:	Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk.	



7. Handling and storage Precautions for safe handling: End-users should follow industry best practices for handling and using this product. Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container. Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling. Conditions for safe storage, Store in original tightly closed container. Avoid contact with oxidizing including any agents. Store away from incompatible materials. incompatibilities:

8. Exposure controls/personal protection

Exposure Limits

Chemical name	Туре	Exposure Limit Values	Source
Paraffin oils - Inhalable fraction.	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2014)
Paraffin oils - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Paraffin oils - Mist.	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
Mineral oil - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (01 2017)
Mineral oil - Mist.	TWA	5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
Mineral oil - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Calcium carbonate - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Calcium carbonate - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Mineral oil - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)

Protective Measures: Use personal protective equipment as required.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Eye Protection: Wear safety glasses with side shields (or goggles).



Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

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Physical state:	liquid
Form:	No data available.
Color:	Light brown
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	226 °C (439 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	0.89
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	80 mm2/s (40 °C)

10. Stability and reactivity

Not reactive during normal use.



Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Contains a component which may release flammable substances, including trimethylpentene, by distillation in systems with solvent recovery. This may lead to accumulation in the solvent circuit.

11. Toxicological information

Information on likely routes of exposure

Ingestion:	May be ingested by accident. Ingestion may cause irritation and malaise.	
Inhalation:	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.	
Skin Contact:	May cause an allergic skin reaction.	
Eye contact:	Eye contact is possible and should be avoided.	
Symptoms related to the physic Ingestion:	al, chemical and toxicological characteristics No data available.	
Inhalation:	No data available.	
Skin Contact:	No data available.	
Eye contact:	No data available.	
Information on toxicological effects		
Acute toxicity (list all possible routes of exposure)		
Oral Product:	ATEmix (): 2000 - 5000 mg/kg	
Dermal Product:	ATEmix (): 2000 - 5000 mg/kg	
Inhalation Product:	Not classified for acute toxicity based on available data.	



Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.
Serious Eye Damage/Eye Irrita Product:	tion No data available.
Respiratory or Skin Sensitizati Product:	on May cause an allergic skin reaction.
Carcinogenicity Product:	No data available.
IARC Monographs on the No carcinogenic componer	e Evaluation of Carcinogenic Risks to Humans: hts identified
US. National Toxicology No carcinogenic componer	Program (NTP) Report on Carcinogens: hts identified
US. OSHA Specifically Re	egulated Substances (29 CFR 1910.1001-1050), as amended: hts identified
Germ Cell Mutagenicity	
In vitro Product:	No data available.
In vivo Product:	No data available.
Reproductive toxicity Product:	No data available.
Specific Target Organ Toxicity Product:	- Single Exposure No data available.
Specific Target Organ Toxicity Product:	- Repeated Exposure No data available.
Aspiration Hazard Product:	No data available.
Other effects:	No data available.



12. Ecological information	
General information:	This product has not been evaluated for ecological toxicity or other environmental effects.
13. Disposal considerations	
Disposal instructions:	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.
Contaminated Packaging:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

ΙΑΤΑ

Not regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate (Acute) Health Hazards Respiratory or Skin Sensitization

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.



16.Other information, including date of preparation or last revision

Issue Date:	01.06.2020
Revision Date:	01.06.2020
Version #:	1.1
Further Information:	No data available.
Disclaimer:	This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.