

1. Identification		
Product name		TUF DRAW 1125 A
Other means of identification		No data available.
Recommended use:		Metalworking fluid
Restrictions on use:		Industrial use only
Manufacturer/Importer/Supp	lier/Distributor Informatio	on
Manufacturer Company Name: Address: Telephone: Fax:	Fuchs Lubricants Co. 17050 Lathrop Avenue Harvey, Illinois 60426 708-333-8900 708-333-9180	
Contact Person: E-mail:	EHS Department msds@fuchs.com	
Emergency telephone numb	er: 708-333-8900 (Bus. hrs	s) 800-255-3924 (24 hrs)
2. Hazard(s) identification		
Hazard Classification	Not classified as haz	ardous under 29CFR 1910.1200 (HazCom 2012)
Label Elements		
Hazard Symbol:	No symbol	
Signal Word:	No signal word.	
Hazard Statement:	Not applicable	
Precautionary Statement		
Other hazards which do not result in GHS classification:	None.	
3. Composition/information	on ingredients	



Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Vegetable oil	Confidential	7 - 13%
Mineral oil	Confidential	>=15 - <=40%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures	
Ingestion:	Rinse mouth thoroughly. Call a Poison Center or doctor if you feel unwell. Do NOT induce vomiting.
Inhalation:	Move to fresh air. Call a Poison Center or doctor if you feel unwell.
Skin Contact:	Remove contaminated/saturated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.
Eye contact:	Flush thoroughly with water. If irritation occurs, get medical assistance. Continue to rinse for at least 15 minutes.
Most important symptoms/effec	cts, acute and delayed
Symptoms:	No data available.
Indication of immediate medical	attention and special treatment needed
Treatment:	Get medical attention as appropriate or if symptoms persist.
5. Fire-fighting measures	
General Fire Hazards:	No unusual fire or explosion hazards noted.
Suitable (and unsuitable) exting	juishing media
Suitable extinguishing media:	No data available.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	Heat may cause the containers to pressurize and possibly rupture. During fire, gases hazardous to health may be formed.
Special protective equipment a	nd precautions for firefighters
Special fire fighting procedures:	No data available.
MSDS US - R00000450501	



Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment appropriate for industrial fires.
6. Accidental release measures	s
Personal precautions, protective equipment and emergency procedures:	See Section 8 of the SDS for Personal Protective Equipment. Do not handle damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.
Methods and material for containment and cleaning up:	Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk.
Environmental Precautions:	Avoid release to the environment. Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so and protect against releases into the environment. Remediate as appropriate.
7. Handling and storage	
Precautions for safe handling:	End-users should follow industry best practices for handling and using this product.
	Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids
	Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container.
Conditions for safe storage, including any incompatibilities:	Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	type	Exposure Limit Values	Source
Vegetable oil - Total dust.	PEL	15 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Vegetable oil - Respirable fraction.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
Mineral oil - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
Mineral oil - Mist.	STEL	10 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)



Protective Measures:	Use personal protective equipment as required.
Respiratory Protection:	In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.
Eye Protection:	Wear safety glasses with side shields (or goggles).
Skin and Body Protection:	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Discard contaminated footwear that cannot be cleaned. Avoid contact with skin, eyes, and clothing.

9. Physical and chemical properties

Appearance	
Physical state:	Liquid
Form:	No data available.
Color:	Dark brown
Odor:	Mild petroleum
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	221.11 °C (430.00 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.042
Solubility(ies)	
Solubility in water:	Slightly Soluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
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Auto-ignition temperature: Decomposition temperature: Viscosity:

No data available. No data available. 87.5 mm2/s (40 °C, Measured)

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	No data available.
Possibility of Hazardous Reactions:	None under normal conditions.
Conditions to Avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of o Ingestion:	exposure May be ingested by accident. Ingestion may cause irritation and malaise.
Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Prolonged skin contact may cause redness and irritation.
Eye contact:	Eye contact is possible and should be avoided.
Symptoms related to the physical, chemical and toxicological characteristics Ingestion: No data available.	
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Information on toxicological effects	
Acute toxicity (list all possible routes of exposure)	

Oral Product:

ATEmix (): > 5000 mg/kg



Dermal Product:	ATEmix (): 2000 - 5000 mg/kg	
Inhalation Product:	Not classified for acute toxicity based on available data.	
Repeated dose toxicity Product:	No data available.	
Skin Corrosion/Irritation Product:	No data available.	
Serious Eye Damage/Eye Irritati Product:	on No data available.	
Respiratory or Skin Sensitizatio Product:	n No data available.	
Carcinogenicity Product:	No data available.	
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified		
US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogenic components identified		
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050): No carcinogenic components identified		
Germ Cell Mutagenicity		
In vitro Product:	No data available.	
In vivo Product:	No data available.	
Reproductive toxicity Product:	No data available.	
Specific Target Organ Toxicity - Single Exposure Product: No data available.		
Specific Target Organ Toxicity - Product:	Repeated Exposure No data available.	
Aspiration Hazard Product:	No data available.	



Other effects:	No data available.
12. Ecological information	
General information:	This product has not been evaluated for ecological toxicity or other environmental effects.
13. Disposal considerations	;
Disposal instructions:	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.
Contaminated Packaging:	Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information	

This material is not subject to transport regulations.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Not listed.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No component is regulated by CA Prop 65.

16.Other information, including date of preparation or last revision



Revision Date:	No data available.
Version #:	1.0
Further Information:	No data available.
Disclaimer:	This information is provided without warranty . The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.