

# SAFETY DATA SHEET

## 1. Identification of the hazardous chemical and of the supplier

**Product identifier:** TUF DRAW 1730 R

**Other means of identification:** No data available.

### Recommended use of the chemical and restrictions on use

**Recommended use:** Metalworking fluid

**Recommended restrictions:** Industrial use only

### Manufacturer/Importer/Distributor Information

#### Manufacturer

Company Name: Fuchs Lubricants Co.  
Address: 17050 Lathrop Avenue  
Harvey, Illinois 60426  
Telephone: 708-333-8900  
Fax: 708-333-9180

Contact Person: EHS Department  
E-mail: sds@fuchs.com

**Emergency telephone number:** 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

## 2. Hazard(s) identification

### Hazard Classification

#### Health Hazards

Acute toxicity (Dermal)	Category 5
Skin Corrosion/Irritation	Category 3
Serious Eye Damage/Eye Irritation	Category 1

#### Unknown toxicity - Health

Acute toxicity, oral	65.13 %
Acute toxicity, dermal	65.13 %
Acute toxicity, inhalation, vapor	85.08 %
Acute toxicity, inhalation, dust or mist	85.06 %

### Label Elements

**Hazard Symbol:**



**Signal Word:** Danger

**Hazard Statement:** H313: May be harmful in contact with skin.  
H316: Causes mild skin irritation.  
H318: Causes serious eye damage.

**Precautionary Statements**

**Prevention:** P280: Wear eye protection/face protection.

**Response:** P332+P313: If skin irritation occurs: Get medical advice/attention.  
P312: Call a POISON CENTER or doctor/ physician if you feel unwell.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310: Immediately call a POISON CENTER or doctor/ physician.

**Disposal:** P501: Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

### 3. Composition/information on ingredients

#### Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Alkanes, C14-16, chloro	Trade Secret	40 - 70%
Mineral oil	Trade Secret	10 - 30%
Nonylphenol polyethylene glycol ether	Trade Secret	5 - 10%
Alkanes, C14, Chloro	Trade Secret	3 - 7%
Sulfonic acids, petroleum, sodium salts	Trade Secret	3 - 7%
Tall Oil Pitch	Trade Secret	1 - 5%

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**Trade secret information:** A specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation:</b>	Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.
<b>Skin Contact:</b>	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.
<b>Eye contact:</b>	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.
<b>Ingestion:</b>	Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.

#### **Most important symptoms/effects, acute and delayed**

<b>Symptoms:</b>	No data available.
<b>Hazards:</b>	No data available.

#### **Indication of immediate medical attention and special treatment needed**

<b>Treatment:</b>	Symptoms may be delayed.
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### **5. Fire-fighting measures**

<b>General Fire Hazards:</b>	No unusual fire or explosion hazards noted.
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#### **Suitable (and unsuitable) extinguishing media**

<b>Suitable extinguishing media:</b>	Water spray, fog, CO2, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media:</b>	Do not use water jet as an extinguisher, as this will spread the fire.

<b>Specific hazards arising from the chemical:</b>	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.
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#### **Special protective equipment and precautions for fire-fighters**

<b>Special fire-fighting procedures:</b>	No data available.
<b>Special protective equipment for fire-fighters:</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

### **6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures:</b>	See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.
<b>For non-emergency personnel:</b>	No data available.
<b>For emergency responders:</b>	No data available.
<b>Methods and material for containment and cleaning up:</b>	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.
<b>Environmental Precautions:</b>	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

## 7. Handling and storage

<b>Precautions for safe handling:</b>	End-users should follow industry best practices for handling and using this product.  Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container. Do not get in eyes. Wash hands thoroughly after handling. Use caution when adding this material to water. Add material slowly when mixing with water. Do not add water to the material; instead, add the material to the water.
<b>Conditions for safe storage, including any incompatibilities:</b>	Store locked up. Store in a well-ventilated place. Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.

## 8. Exposure controls/personal protection

### Control Parameters

#### Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Mineral oil	VLE-PPT	5 mg/m <sup>3</sup>	Mexico. OELs. (NOM-010-STPS-2014 Chemical Pollutants at the Workplace; Assessment and Control), as amended (04 2014)

<b>Appropriate Engineering Controls</b>	No data available.
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## Individual protection measures, such as personal protective equipment

<b>General information:</b>	Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Eye/face protection:</b>	Wear safety glasses with side shields (or goggles).
<b>Skin Protection</b>	
<b>Hand Protection:</b>	No data available.
<b>Other:</b>	Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
<b>Respiratory Protection:</b>	In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.
<b>Hygiene measures:</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

## 9. Physical and chemical properties

### Appearance

<b>Physical state:</b>	liquid
<b>Form:</b>	No data available.
<b>Color:</b>	Brown
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	No data available.
<b>pH:</b>	No data available.
<b>Melting point/freezing point:</b>	No data available.
<b>Initial boiling point and boiling range:</b>	No data available.
<b>Flash Point:</b>	260 °C
<b>Evaporation rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	No data available.
<b>Upper/lower limit on flammability or explosive limits</b>	
<b>Flammability limit - upper (%):</b>	No data available.
<b>Flammability limit - lower (%):</b>	No data available.
<b>Explosive limit - upper:</b>	No data available.
<b>Explosive limit - lower:</b>	No data available.
<b>Vapor pressure:</b>	No data available.
<b>Vapor density:</b>	No data available.
<b>Density:</b>	No data available.

Relative density:	1.155
Solubility(ies)	
Solubility in water:	Emulsifiable in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	24 mm <sup>2</sup> /s (40 °C)

#### Other information

VOC:	7.02 g/l
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### 10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### 11. Toxicological information

#### Information on likely routes of exposure

Inhalation:	Harmful if inhaled.
Skin Contact:	Causes severe skin burns.
Eye contact:	Causes serious eye damage.
Ingestion:	Harmful if swallowed.

#### Symptoms related to the physical, chemical and toxicological characteristics

Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

## Information on toxicological effects

### Acute toxicity (list all possible routes of exposure)

#### Oral

**Product:** ATEmix (): > 5000 mg/kg

#### Dermal

**Product:** ATEmix (): 2000 - 5000 mg/kg

#### Inhalation

**Product:** No data available.

#### Specified substance(s):

Mineral oil LC 50 (Rat): > 5,000 mg/l  
LC 50: > 5,000 mg/l

### Repeated dose toxicity

**Product:** No data available.

### Skin Corrosion/Irritation

**Product:** No data available.

#### Specified substance(s):

Mineral oil in vivo (Rabbit): Not irritant , 72 h Experimental result, Supporting study  
in vivo (Rabbit): Category 2 , 24 - 72 h Experimental result, Key study  
Sulfonic acids, in vivo (Rabbit): Not irritant , 24 - 72 h Experimental result, Supporting study  
petroleum, sodium salts

### Serious Eye Damage/Eye Irritation

**Product:** No data available.

#### Specified substance(s):

Mineral oil Rabbit, 48 h: Not irritant EU  
Rabbit, 24 h: Not irritant EU  
Rabbit, 48 h: Not irritant EU  
Rabbit, 24 h: Not irritant EU

Tall Oil Pitch	Rabbit, 24 - 72 h: Not irritant EU
	Rabbit, 24 - 72 h: Not irritant EU

<b>Product:</b>	No data available.
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**Product:** No data available.

No carcinogenic components identified

<b>In vivo</b>	
<b>Product:</b>	No data available.

<b>Product:</b>	No data available.
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Product:	No data available.
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<b>Product:</b>	No data available.
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**Product:** No data available.



**Other effects:** No data available.

## 12. Ecological information

### Ecotoxicity:

#### Acute hazards to the aquatic environment:

##### Fish

**Product:** No data available.

##### Specified substance(s):

Mineral oil LC 50 (Fish, 96 h): > 100 mg/l

Nonylphenol LC 50 (Fathead Minnow, 96 h): 1.2 - 9.3 mg/l  
polyethylene glycol ether LC 50 (Fathead Minnow, 96 h): 3.8 - 6.2 mg/l

Alkanes, C14, Chloro LC 50 (Bluegill Sunfish, 96 h): > 0.1 mg/l

Sulfonic acids, LC 50 (Fish, 96 h): > 10,000 mg/l  
petroleum, sodium salts

##### Aquatic Invertebrates

**Product:** No data available.

##### Specified substance(s):

Mineral oil EC50 (Shrimp (*Callinassa australiensis*), 48 h): > 100 mg/l

Nonylphenol EC50 (Daphnia, 48 h): 1.6 - 10 mg/l  
polyethylene glycol ether EC50 (Daphnia, 48 h): 9.3 - 21.4 mg/l

#### Chronic hazards to the aquatic environment:

##### Fish

**Product:** No data available.

##### Aquatic Invertebrates

**Product:** No data available.

##### Specified substance(s):

Mineral oil EC50 (Daphnia, 14 d): 0.058 mg/l  
EC50 (21 d): 0.054 mg/l  
EC50 (2 d): > 10,000 mg/l

Sulfonic acids, EC50 (Daphnia, 21 d): > 10 mg/l  
petroleum, sodium salts

#### Toxicity to Aquatic Plants

**Product:** No data available.

#### Specified substance(s):

Mineral oil EC50 (Algae (*Pseudokirchneriella subcapitata*), 72 h): > 100 mg/l

#### Persistence and Degradability

##### Biodegradation

**Product:** No data available.

##### BOD/COD Ratio

**Product:** No data available.

#### Bioaccumulative potential

##### Bioconcentration Factor (BCF)

**Product:** No data available.

#### Partition Coefficient n-octanol / water (log Kow)

**Product:** No data available.

##### Specified substance(s):

Tall Oil Pitch  
Log Kow: 4.3 - 6.9 Yes Experimental result, Supporting study  
Log Kow: 3.3 - 6.1 Yes Experimental result, Supporting study  
Log Kow: 2.8 - 4.4 Yes Experimental result, Supporting study

**Mobility in soil:** No data available.

#### Known or predicted distribution to environmental compartments

Alkanes, C14-16, chloro No data available.

Mineral oil No data available.

Nonylphenol polyethylene glycol ether No data available.

Alkanes, C14, Chloro No data available.

Sulfonic acids, petroleum, sodium salts No data available.

Tall Oil Pitch No data available.

**Other adverse effects:** No data available.

### 13. Disposal considerations

#### Disposal instructions:

Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

**Contaminated Packaging:** Empty containers should be taken to an approved waste handling site for recycling or disposal.

#### 14. Transport information

**DOT**

Not Regulated.

**IATA**

Not Regulated.

**IMDG**

Not Regulated.

#### 15. Regulatory information

**Safety, health and environmental regulations specific for the product in question**

**Mexico. Substances subject to reporting for the pollutant release and transfer registry (PRTR)**

None present or none present in regulated quantities.

**Mexico. Federal Law for the Control of Chemical Substances Susceptible to Diversion to Manufacturing of Chemical Weapons, Appendix 1: National list of chemical substances**

Not applicable

**Mexico. Wastewater Discharges - Maximum Limits into Coastal Waters, Dams, Rivers, Soil and Wetlands (NOM-001-ECOL)**

none

**Mexico. Hazardous Chemicals (NOM-028-STPS-2012, System for administration of workplace safety in the process and critical equipment for handling hazardous chemicals, Appendix A, Table A.I)**

None present or none present in regulated quantities.

**Mexico. Narcotic Drugs List (General Health Law, Articles 234 & 239, Feb. 7, 1984)**

Not applicable

**Mexico. Psychotropic Drugs (General Health Law, Feb. 7, 1984, Articles 245 & 254 Bis)**

Not applicable

#### 16. Other information, including date of preparation or last revision

**Issue Date:** 02/26/2025

**Revision Information:** 02/26/2025: ARGHS\_MX

**Version #:** 1.2

**Further Information:** No data available.

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

