

SAFETY DATA SHEET

1. Identification

Product name	XL DRAW RX
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Fuchs Lubricants Co.
17050 Lathrop Avenue
Harvey, Illinois 60426
708-333-8900
708-333-9180
EHS Department
sds@fuchs.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Acute toxicity (Inhalation - vapor)	Category 4
Serious Eye Damage/Eye Irritation	Category 1

Label Elements

Hazard Symbol:



Signal Word:

Danger



Hazard Statement:	Harmful if inhaled. Causes serious eye damage.
Precautionary Statements	
Prevention:	Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Collect spillage.
Disposal:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not None. result in GHS classification:

Unknown toxicity - Health

Acute toxicity, oral	8.25 %
Acute toxicity, dermal	49.42 %
Acute toxicity, inhalation, vapor	95.79 %
Acute toxicity, inhalation, dust	79.07 %
or mist	

3. Composition/information on ingredients

Hazardous Component(s):

Chemical name	CAS-No.	Concentration
Chlorinated paraffin	Confidential	25 - 50%
Mineral oil	Confidential	20 - 50%
Sulfonated petroleum, sodium salt	Confidential	5 - 10%
Nonylphenol ethoxylate	Confidential	3 - 5%
Hydrocarbon waxes, oxidized	Confidential	1 - 5%
Triethanolamine	102-71-6	1 - 5%
Polyethylene glycol	Confidential	1 - 5%

Specific chemical identities and/or exact percentages have been withheld as trade secrets.

4. First-aid measures

Ingestion:

Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.



Inhalation:	Call a POISON CENTER/doctor if you feel unwell. Move to fresh air.	
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.	
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.	
Most important symptoms/effect	s, acute and delayed	
Symptoms:	No data available.	
Indication of immediate medical a	ttention and special treatment needed	
Treatment:	Symptoms may be delayed.	
5. Fire-fighting measures		
General Fire Hazards:	No unusual fire or explosion hazards noted.	
Suitable (and unsuitable) extingu	uishing media	
Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire- extinguishing media appropriate for surrounding materials.	
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.	
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.	
Special protective equipment an	d precautions for firefighters	
Special fire fighting procedures:	No data available.	
Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.	
6. Accidental release measures		
Personal precautions, protective equipment and emergency procedures:	Ventilate closed spaces before entering them. See Section 8 of the SDS for Personal Protective Equipment. Keep upwind. Keep unauthorized personnel away.	
Methods and material for containment and cleaning up:	Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.	
SDS 118		



Environmental Precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid release to the environment.
7. Handling and storage	
Precautions for safe handling:	End-users should follow industry best practices for handling and using this product.
	Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Observe good industrial hygiene practices. Contains amines. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Do not get in eyes. Wash hands thoroughly after handling. Use caution when adding this material to water. Add material slowly when mixing with water. Do not add water to the material; instead, add the material to the water.
Conditions for safe storage, including any incompatibilities:	Keep container tightly closed. Store locked up. Store in a well-ventilated place.

8. Exposure controls/personal protection

Exposure Limits

Chemical name	Туре	Exposure Limit Values	Source
Mineral oil - Mist.	PEL	5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended
Triethanolamine	TWA	5 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2012)

Protective Measures: Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. **Respiratory Protection:** In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards. **Eye Protection:** Wear safety glasses with side shields (or goggles). Skin and Body Protection: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information. Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely



wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance	
Physical state:	liquid
Form:	No data available.
Color:	Brown
Odor:	Mild
Odor threshold:	No data available.
pH:	8.3
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	232 °C (450 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Relative density:	1.05
Solubility(ies)	
Solubility in water:	Emulsifiable in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	> 20.5 mm2/s (40 °C)

10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid: SDS_US	Avoid heat or contamination.



Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
11. Toxicological information	
Information on likely routes of ex Ingestion:	xposure Harmful if swallowed.
Inhalation:	Harmful if inhaled.
Skin Contact:	Causes severe skin burns.
Eye contact:	Causes serious eye damage.
Symptoms related to the physica Ingestion:	al, chemical and toxicological characteristics No data available.
Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Information on toxicological effe	cts
Acute toxicity (list all possible	routes of exposure)
Oral Product:	Not classified for acute toxicity based on available data.
Dermal Product:	Not classified for acute toxicity based on available data.
Inhalation Product:	ATEmix (, 4 h): 10 - 20 mg/l Vapour
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.
Serious Eye Damage/Eye Irritati Product:	on No data available.
Respiratory or Skin Sensitizatio Product:	n No data available.



Carcinogenicity Product:	No data available.	
IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogenic components identified US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogenic components identified		
Germ Cell Mutagenicity		
In vitro Product:	No data available.	
In vivo Product:	No data available.	
Reproductive toxicity Product:	No data available.	
Specific Target Organ Toxicity Product:	y - Single Exposure No data available.	
Specific Target Organ Toxicity Product:	y - Repeated Exposure No data available.	
Aspiration Hazard Product:	No data available.	
Other effects:	No data available.	
12. Ecological information		
General information:	This product has not been evaluated for ecological toxicity or other environmental effects.	
13. Disposal considerations		
Disposal instructions:	Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.	
Contaminated Packaging:	Empty containers should be taken to an approved waste handling site for	



recycling or disposal.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

ΙΑΤΑ

Not regulated.

15. Regulatory information

US Federal Regulations

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Acute toxicity (any route of exposure) Serious eye damage or eye irritation

SARA 313 (TRI Reporting)

	Reporting
	threshold for
Chemical Identity	other users
Nonylphenol ethoxylate	10000 lbs

Reporting threshold for manufacturing and processing 25000 lbs.

US State Regulations

US. California Proposition 65



This product can expose you to chemicals includingEthylene oxidewhich is [are] known to the State of California to cause cancer and birth defects or other reproductive harm.

Diethanolamine1,4-Dioxanewhich is [are] known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

16.Other information, including date of preparation or last revision

Issue Date: 04.11.2019

Revision Date: SDS_US

04.11.2019



Version #:	1.4
Further Information:	No data available.
Disclaimer:	This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.