

SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: RENOFORM SYNT 250

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Metal processing fluid Uses advised against: No uses advised against identified.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier	FUCHS LUBRIFICANTI S.p.A. Via Riva 16 14021 BUTTIGLIERA D'ASTI (AT) - ITALY
Telephone:	+39 011 9922 811 (CENTRALINO)
Fax:	+39 011 9921 670
Contact Person:	FUCHS LUBRIFICANTI S.p.A HEALTH & SAFETY
Telephone:	+39 011 9922 817
Fax:	+39 011 9921 670
E-mail:	schedesicurezza@fuchslubrificanti.it
1.4 Emergency telephone number:	FUCHS Italy +390119922817 (h8:30-17:30); +390119922811 (h24)

SECTION 2: Hazards identification

Physical Hazards:

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2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to regulation (EU) 1272/2008 (CLP).

Classification according to Regulation (EC) No 1272/2008 as amended.

No data available.

Health Hazards		
Serious eye irritation	Category 2	H319: Causes serious eye irritation.
Hazard summary		

2.2 Label Elements



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Signal Words:	Warning
Hazard Statement(s):	H319: Causes serious eye irritation.
Precautionary Statement	S
Prevention:	P262: Do not get in eyes, on skin, or on clothing.
Supplemental label infor	mation EUH208: Contains Calcium Sulfonate, alkylmethacrylate. May produce an allergic reaction.
2.3 Other hazards:	By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

General information: Mixture containing severely refined base oils and additives.

Chemical name	Identifier	Concentration *	REACH Registration No.	Notes
Ester derivative	EC: 609-690-3	1,00 - <3,00%		
Calcium Sulfonate	EINECS: 271-529-4	1,00 - <5,00%	01-2119492627-25	
Ca Sulfonate	EINECS: 274-263-7	1,00 - <5,00%	01-2119492616-28	
Calcium Sulfonate	EINECS: 263-093-9	0,10 - <1,00%	01-2119488992-18	
alkylmethacrylate	EINECS: 201-297-1	0,10 - <1,00%	01-2119452498-28	

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.



Classification

Chemical name	Identifier	Class	Classification		
Ester derivative	EC: 609-690-3	CLP:	Eye Dam. 1;H318, Skin Irrit. 2;H315, Aquatic Acute 1;H400, Aquatic Chronic 3;H412		
Calcium Sulfonate	EINECS: 271-529-4	CLP:	Skin Sens. 1B;H317		
Ca Sulfonate	EINECS: 274-263-7	CLP:	Skin Sens. 1B;H317		
Calcium Sulfonate	EINECS: 263-093-9	CLP:	Skin Sens. 1B;H317		
alkylmethacrylate	EINECS: 201-297-1	CLP:	Flam. Liq. 2;H225, Skin Irrit. 2;H315, Skin Sens. 1B;H317, STOT SE 3;H335		

CLP: Regulation No. 1272/2008.

For the wording of the listed hazard statements refer to section 16.

Please note that the mineral oils and petroleum distillates used in our products are severely refined and have a DMSO extract < 3% as measured by method IP 346 and are not classified as carcinogenic according to Note L of Annex VI of Regulation EC 1272/2008."

SECTION 4: First aid measures	

General:	Instantly remove any clothing soiled by the product.	
4.1 Description of first aid measu Inhalation:	Ires Supply fresh air; consult doctor in case of symptoms.	
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.	
Skin Contact:	Wash with soap and water.	
Ingestion:	Rinse mouth thoroughly.	
4.2 Most important symptoms and effects, both acute and delayed:	Causes serious eye irritation.	
4.3 Indication of any immediate medical attention and special treatment needed	Get medical attention if symptoms occur.	
SECTION 5: Firefighting measure	S	
5.1 Extinguishing media		
Suitable extinguishing	CO2, fire extinguishing powder or fog like water spraying. Extinguish larger	

media:	fires with alcohol resistant foam or spray water with suitable surfactant added
Unsuitable extinguishing media:	Water with a full water jet.
5.2 Special hazards arising from the substance or	During fire, gases hazardous to health may be formed.

mixture:



5.3 Advice for firefighters		
Special fire fighting procedures:	Move container from fire area if it can be done without risk. Dispose of fire debris and contaminated fire fighting water inaccordance with official regulations. Collect contaminated fire fighting water separately. It must not enter drains.	
Special protective equipment for fire-fighters:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.	
SECTION 6: Accidental release n	neasures	
6.1 Personal precautions, protective equipment and emergency procedures:	In case of spills, beware of slippery floors and surfaces.	
6.2 Environmental Precautions:	Prevent from spreading (e.g. by binding or oil barriers). Avoid release to the environment. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so. Do not allow to enter drainage system, surface or ground water.	
6.3 Methods and material for containment and cleaning up:	Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust). Dispose of the material collected according to regulations. Stop the flow of material, if this is without risk.	
6.4 Reference to other sections:	See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.	
	Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.	
SECTION 7: Handling and storag	je:	
7.1 Precautions for safe handling:	Avoid contact with eyes. Wash hands thoroughly after handling. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products. Prevent formation of aerosols. Observe good industrial hygiene practices. Provide adequate ventilation.	
7.2 Conditions for safe storage, including any incompatibilities:	Local regulations concerning handling and storage of waterpolluting products have to be followed. Do not heat up to temperatures close to the flash point.	
7.3 Specific end use(s):	not applicable	
Storage Class:	12, Non-combustible liquids	



SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

Chemical name	Туре	Exposure Limit Values		Source
alkylmethacrylate	TWA	50 ppm	208 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)
alkylmethacrylate	STEL	100 ppm	416 mg/m3	UK. EH40 Workplace Exposure Limits (WELs) (12 2011)

8.2 Exposure controls

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Appropriate engineering controls:	Provide adequate ventilation. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measure	es, such as personal protective equipment
General information:	Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to inhandling the chemicals or the mineral oil products.
Eye/face protection:	Safety glasses (EN 166) recommended during refilling.
Skin protection Hand Protection:	Material: Nitrile butyl rubber (NBR). Min. Breakthrough time: >= 480 min Recommended thickness of the material: >= 0,38 mm Avoid long-term and repeated skin contact. Suitable gloves can be
	recommended by the glove supplier. Use skin protection cream for preventive skin protection. Protective gloves, where permitted in acc. to safety directions. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
Other:	Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.
Respiratory Protection:	Ensure good ventilation/exhaustion at the workplace. Avoid breathing vapour/ aerosol.
Thermal hazards:	Not known.
Hygiene measures:	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.
Environmental Controls:	No data available.



SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	
Physical state:	liquid
Color:	Light brown
Odor:	Characteristic
Odor Threshold:	Not applicable for mixtures
pH:	not applicable
Freezing point:	Not applicable for mixtures
Boiling Point:	No data available.
Flash Point:	Value not relevant for classification
Evaporation Rate:	Not applicable for mixtures
Flammability (solid, gas):	Value not relevant for classification
Flammability Limit - Upper (%)-:	Not applicable for mixtures
Flammability Limit - Lower (%)–:	Not applicable for mixtures
Vapor pressure:	Not applicable for mixtures
Vapor density (air=1):	Not applicable for mixtures
Density:	0,97 g/cm3 (20 ℃)
Solubility(ies)	
Solubility in Water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	Not applicable for mixtures
Autoignition Temperature:	Value not relevant for classification
Decomposition Temperature:	Value not relevant for classification
Kinematic viscosity:	274,5 mm2/s (40 ℃)
Explosive properties:	Value not relevant for classification
Oxidizing properties:	Value not relevant for classification
Other information	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity:	Stable under normal use conditions.
10.2 Chemical Stability:	Stable under normal use conditions.
10.3 Possibility of hazardous reactions:	Possible release of flammable substances by distillation in systems with solvent recovery.
10.4 Conditions to avoid:	Stable under normal use conditions.
10.5 Incompatible Materials:	Strong oxidizing substances. Strong acids. Strong bases.
10.6 Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.



SECTION 11: Toxicological information		
Information on likely routes of exposure Inhalation: No data available.		
Ingestion:	No data available.	
Skin Contact:	No data available.	
Eye contact:	Causes eye irritation.	
11.1 Information on toxicological effects		
Acute toxicity		
Oral Product: Specified substance(s) Calcium Sulfonate	Not classified for acute toxicity based on available data.	
	LD 50 (Rat): > 16.000 mg/kg	
Dermal Product: Specified substance(s) Calcium Sulfonate	Not classified for acute toxicity based on available data. LD 50 (Rat): > 4.000 mg/kg	
Inhalation	LD 50 (Hat). > 4.000 Hig/kg	
Product:	Not classified for acute toxicity based on available data.	
Skin Corrosion/Irritation: Product:	Based on available data, the classification criteria are not met.	
Serious Eye Damage/Eye Irritation: Product: Based on available data, the classification criteria are met.		
Respiratory or Skin Sensiti Product:	 zation: Skin sensitizer: Based on available data, the classification criteria are not met. Respiratory sensitizer: Based on available data, the classification criteria are not met. 	
Germ Cell Mutagenicity Product:	Based on available data, the classification criteria are not met.	
Carcinogenicity Product:	Based on available data, the classification criteria are not met.	
Reproductive toxicity Product:	Based on available data, the classification criteria are not met.	



Specific Target Organ Toxic Product:	i ty - Single Exposure Based on available data, the classification criteria are not met.
Specific Target Organ Toxicity - Repeated Exposure Product: Based on available data, the classification criteria are not met.	
Aspiration Hazard Product:	Based on available data, the classification criteria are not met.
Other adverse effects:	No data available.
SECTION 12: Ecological information	
12.1 Toxicity	
Acute toxicity Product:	Based on available data, the classification criteria are not met.
Fish Specified substance(s) Ca Sulfonate	LC 50 (Fish, 96 h): > 1.001 mg/l
Aquatic Invertebrates Specified substance(s) Ca Sulfonate	EC 50 (Water Flea, 48 h): > 1.001 mg/l
Chronic ToxicityProduct:	Based on available data, the classification criteria are not met.
12.2 Persistence and Degradability	
Biodegradation Product:	Not applicable for mixtures
12.3 Bioaccumulative potential Product:	Not applicable for mixtures
12.4 Mobility in soil: Product:	Not applicable for mixtures
12.5 Results of PBT and vPvB assessment:	The product does not contain any substances fulfilling the PBT/vPvB criteria.
12.6 Other adverse effects:	No data available.
Water Hazard Class (WGK):	WGK 2: water-endangering.



SECTION 13: Disposal considerations		
13.1 Waste treatment method	s	
General information:	Dispose in accordance with all applicable regulations.	
Disposal methods:	Do not empty into drains; dispose of this material and its container in a safe way. When storing used products, ensure that the waste categories and mixing instructions are observed.	
European Waste Codes		
	12 01 07*: mineral-based machining oils free of halogens (except emulsions and solutions)	

SECTION 14: Transport information

ADR/RID

14.1 UN Number:	_
14.2 UN Proper Shipping Name:	_
14.3 Transport Hazard Class(es)	
Class:	Non dengereus goode
	Non-dangerous goods
Label(s):	-
Hazard No. (ADR):	_
Tunnel restriction code:	_
14.4 Decking Croups	
14.4 Packing Group:	—
14.5 Environmental hazards:	_
14.6 Special precautions for user:	_
ADN	
14.1 UN Number:	_
14.2 UN Proper Shipping Name:	_
· · · · · ·	
14.3 Transport Hazard Class(es)	
Class:	Non-dangerous goods
Label(s):	_
14.3 Packing Group:	_
14.5 Environmental hazards:	_
14.6 Special precautions for user:	
	—
IMDG	
-	
14.1 UN Number:	_
14.2 UN Proper Shipping Name:	—
14.3 Transport Hazard Class(es)	
Class:	Non-dangerous goods
Label(s):	_ 5 5
EmS No.:	
	—
14.3 Packing Group:	_
14.5 Environmental hazards:	_
14.6 Special precautions for user:	_



ΙΑΤΑ	
14.1 UN Number: 14.2 Proper Shipping Name: 14.3 Transport Hazard Class(es): Class: Label(s):	– – Non-dangerous goods –
14.4 Packing Group: 14.5 Environmental hazards: 14.6 Special precautions for user:	_ _ _

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code: not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations

Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer: none

Regulation (EC) No. 850/2004 on persistent organic pollutants: none

15.2 Chemical safety No Chemical Safety Assessment has been carried out. **assessment:**

DIRECTIVE 2012/18/EU (SEVESO III) on the control of major-accident hazards involving dangerous substances

The product does not fall into the scope of the SEVESO III Directive.

SECTION 16: Other information

Revision Information: Vertical lines in the margin indicate an amendment.

Wording of the H-statements in section 2 and 3

H225	Highly flammable liquid and vapor.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.
Other information:	The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies. The classification results from the Conventional Method mentioned in regulation EU 1272/2008 (CLP).
Revision Date:	25.05.2017



Disclaimer:

The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.