

## SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

**Product name:** ECOCOOL 68 CF 3 - 1

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Coolant/ Cutting solution

**Uses advised against:** No uses advised against identified.

#### 1.3 Details of the supplier of the safety data sheet

**Manufacturer / Supplier**

Fuchs Schmierstoffe GmbH  
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68169 Mannheim

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#### 1.4 Emergency telephone number:

+49 621 3701-1333 / +49 621 3701-0 (Mo-Do 8-17, Fr 8-16)

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to regulation (EU) 1272/2008 (CLP).

**Classification according to Regulation (EC) No 1272/2008 as amended.**

**Health Hazards**

Skin irritation

Category 2

H315: Causes skin irritation.

Serious eye irritation

Category 2

H319: Causes serious eye irritation.

**Hazard summary**

**Physical Hazards:**

No data available.

#### 2.2 Label Elements

**Product name:** ECOCOOL 68 CF 3 - 1



**Signal Words:** Warning

**Hazard Statement(s):** H315: Causes skin irritation.  
H319: Causes serious eye irritation.

### Precautionary Statements

**Prevention:** P262: Do not get in eyes, on skin, or on clothing.

**2.3 Other hazards:** By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

**General information:** Mixture of mineral base oil, anionic and nonionic agents and corrosion preventing additives in combination with stabilizers based on glycol-fatty alcohols. This product is applied only as solution or emulsion in water.

Chemical name	Identifier	Concentration *	REACH Registration No.	Notes
tert. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	5,00 - <10,00%		
Fatty alcohol, ethoxylated	EC: 500-201-8	1,00 - <3,00%		
Monoethanol amine	EINECS: 205-483-3	1,00 - <3,00%	01-2119486455-28	
Boric acid	EINECS: 233-139-2	0,10 - <5,50%	01-2119486683-25	**

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

\*\* Regulation (EC) No. 1907/2006, REACH Article 59(1). Candidate List

(\*) Neutralisation product: Equilibrium of Ionic Pairs in aqueous solution according to REACH Annex V, 4.

**Product name:** ECOCOOL 68 CF 3 - 1

### Classification

Chemical name	Identifier	Classification
tert. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	CLP: Acute Tox. 4;H302, Eye Irrit. 2;H319, Skin Irrit. 2;H315, STOT RE 2;H373
Fatty alcohol, ethoxylated	EC: 500-201-8	CLP: Acute Tox. 4;H302, Aquatic Chronic 3;H412, Eye Dam. 1;H318
Monoethanol amine	EINECS: 205-483-3	CLP: Skin Corr. 1B;H314, Eye Dam. 1;H318, STOT SE 3;H335, Acute Tox. 4;H302, Acute Tox. 4;H312, Acute Tox. 4;H332, Aquatic Chronic 3;H412
Boric acid	EINECS: 233-139-2	CLP: Repr. 1B;H360FD

CLP: Regulation No. 1272/2008.

For the wording of the listed hazard statements refer to section 16.

Please note that the mineral oils and petroleum distillates used in our products are severely refined and have a DMSO extract < 3% as measured by method IP 346 and are not classified as carcinogenic according to Note L of Annex VI of Regulation EC 1272/2008."

## SECTION 4: First aid measures

**General:** Instantly remove any clothing soiled by the product.

### 4.1 Description of first aid measures

**Inhalation:** Supply fresh air; consult doctor in case of symptoms.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

**Skin Contact:** Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.

**Ingestion:** Rinse mouth. Call a POISON CENTRE/doctor if you feel unwell.

**4.2 Most important symptoms and effects, both acute and delayed:** Causes serious eye irritation. Causes skin irritation.

**4.3 Indication of any immediate medical attention and special treatment needed** Hand over this safety data sheet to the physician with the special comment "watermiscible cutting oil". Get medical attention if symptoms occur.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media:** CO<sub>2</sub>, fire extinguishing powder or fog like water spraying. Extinguish larger fires with alcohol resistant foam or spray water with suitable surfactant added

**Unsuitable extinguishing media:** Water with a full water jet.

**Product name:** ECOCOOL 68 CF 3 - 1

<b>5.2 Special hazards arising from the substance or mixture:</b>	During fire, gases hazardous to health may be formed.
<b>5.3 Advice for firefighters</b>	
<b>Special fire fighting procedures:</b>	Move container from fire area if it can be done without risk. Dispose of fire debris and contaminated fire fighting water in accordance with official regulations. Collect contaminated fire fighting water separately. It must not enter drains.
<b>Special protective equipment for fire-fighters:</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

#### SECTION 6: Accidental release measures

<b>6.1 Personal precautions, protective equipment and emergency procedures:</b>	Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. In case of spills, beware of slippery floors and surfaces.
<b>6.2 Environmental Precautions:</b>	Prevent from spreading (e.g. by binding or oil barriers). Avoid release to the environment. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so. Do not allow to enter drainage system, surface or ground water.
<b>6.3 Methods and material for containment and cleaning up:</b>	Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust). Dispose of the material collected according to regulations. Stop the flow of material, if this is without risk.
<b>6.4 Reference to other sections:</b>	See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.
	Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

#### SECTION 7: Handling and storage:

<b>7.1 Precautions for safe handling:</b>	Avoid contact with eyes. Wash hands thoroughly after handling. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products. Avoid contact with skin. Prevent formation of aerosols. Observe good industrial hygiene practices. Provide adequate ventilation.
<b>7.2 Conditions for safe storage, including any incompatibilities:</b>	Local regulations concerning handling and storage of waterpolluting products have to be followed. Store above freezing.
<b>7.3 Specific end use(s):</b>	Not applicable

**Product name:** ECOCOOL 68 CF 3 - 1

## SECTION 8: Exposure controls/personal protection

### 8.1 Control Parameters

#### Occupational Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
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### 8.2 Exposure controls

#### Appropriate engineering controls:

Provide adequate ventilation. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

##### General information:

Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to in handling the chemicals or the mineral oil products.

##### Eye/face protection:

Avoid contact with skin and eyes. Goggles/face shield are recommended. If risk of splashing, wear safety goggles or face shield.

##### Skin protection

##### Hand Protection:

Material: Nitrile-butadiene rubber (NBR).  
 Min. Breakthrough time:  $\geq 480$  min  
 Recommended thickness of the material:  $\geq 0,38$  mm

Avoid long-term and repeated skin contact. Suitable gloves can be recommended by the glove supplier. Use skin protection cream for preventive skin protection. Protective gloves, where permitted in acc. to safety directions. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

##### Other:

Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.

##### Respiratory Protection:

Ensure good ventilation/exhaustion at the workplace. Avoid breathing vapour/ aerosol.

##### Thermal hazards:

Not known.

##### Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

##### Environmental Controls:

No data available.

## SECTION 9: Physical and chemical properties

**Product name:** ECOCOOL 68 CF 3 - 1

## 9.1 Information on basic physical and chemical properties

### Appearance

<b>Physical state:</b>	liquid
<b>Form:</b>	liquid
<b>Color:</b>	Yellow-orange
<b>Odor:</b>	Characteristic
<b>Odor Threshold:</b>	Not applicable for mixtures
<b>pH:</b>	9,4 (DIN 51369, 50 g/l, 20 °C)
<b>Freezing point:</b>	Not applicable for mixtures
<b>Boiling Point:</b>	Value not relevant for classification
<b>Flash Point:</b>	Value not relevant for classification
<b>Evaporation Rate:</b>	Not applicable for mixtures
<b>Flammability (solid, gas):</b>	Value not relevant for classification
<b>Flammability Limit - Upper (%)—:</b>	Value not relevant for classification
<b>Flammability Limit - Lower (%)—:</b>	Value not relevant for classification
<b>Vapor pressure:</b>	Not applicable for mixtures
<b>Vapor density (air=1):</b>	Not applicable for mixtures
<b>Density:</b>	1,01 g/cm <sup>3</sup> (15 °C) (DIN 51757)
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	Emulsifiable in water
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	Not applicable for mixtures
<b>Autoignition Temperature:</b>	Value not relevant for classification
<b>Decomposition Temperature:</b>	Value not relevant for classification
<b>Kinematic viscosity:</b>	30 mm <sup>2</sup> /s (40 °C, DIN 51562-1)
<b>Explosive properties:</b>	Value not relevant for classification
<b>Oxidizing properties:</b>	Value not relevant for classification

### 9.2 Other information

No data available.

## SECTION 10: Stability and reactivity

<b>10.1 Reactivity:</b>	Stable under normal use conditions.
<b>10.2 Chemical Stability:</b>	Stable under normal use conditions.
<b>10.3 Possibility of hazardous reactions:</b>	Stable under normal use conditions.
<b>10.4 Conditions to avoid:</b>	Stable under normal use conditions.
<b>10.5 Incompatible Materials:</b>	Strong oxidizing substances. Strong acids. Strong bases.
<b>10.6 Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## SECTION 11: Toxicological information

### Information on likely routes of exposure

**Product name:** ECOCOOL 68 CF 3 - 1

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<b>Inhalation:</b>	No data available.
<b>Ingestion:</b>	No data available.
<b>Skin Contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes eye irritation.

## 11.1 Information on toxicological effects

### Acute toxicity

#### Oral

<b>Product:</b>	ATEmix: 14.547 mg/kg
<b>Specified substance(s)</b> tert. alkanolamine, ionic equilibrium with acids	LD 50 (Rat): 2.000 mg/kg (OECD 423)
Monoethanol amine	LD 50 (Rat): 1.515 mg/kg (OECD 401)
Boric acid	LD 50 (Rat, Male): 3.450 mg/kg (OECD 401)

#### Dermal

<b>Product:</b>	ATEmix: 83.050 mg/kg
<b>Specified substance(s)</b> Monoethanol amine	LD 50 (Rabbit): 2.504 mg/kg (OECD 402)

#### Inhalation

<b>Product:</b>	ATEmix: 830,5 mg/l Vapour
<b>Specified substance(s)</b> Monoethanol amine	LC 50 (Rat, 4 h): > 1,487 mg/l
Boric acid	LC 50 (Rat, Female, Male, 4 h): > 2,12 mg/l (OECD 403)

#### Skin Corrosion/Irritation:

<b>Product:</b>	Based on available data, the classification criteria are met.
<b>Specified substance(s)</b> Monoethanol amine	Corrosive.

#### Serious Eye Damage/Eye Irritation:

<b>Product:</b>	Based on available data, the classification criteria are met.
<b>Specified substance(s)</b> Monoethanol amine	Corrosive to skin and eyes.

**Product name:** ECOCOOL 68 CF 3 - 1

**Respiratory or Skin Sensitization:**

**Product:** Skin sensitizer: Based on available data, the classification criteria are not met.  
Respiratory sensitizer: Based on available data, the classification criteria are not met.

**Specified substance(s)**

Monoethanol amine , OECD 406-1 (Guinea Pig)  
Not a skin sensitizer.

Boric acid

No sensitizing effect (guinea pig); OECD 406

**Germ Cell Mutagenicity**

**Product:** Based on available data, the classification criteria are not met.

**Carcinogenicity**

**Product:** Based on available data, the classification criteria are not met.

**Reproductive toxicity**

**Product:** Based on available data, the classification criteria are not met.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** Based on available data, the classification criteria are not met.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** Based on available data, the classification criteria are not met.

**Aspiration Hazard**

**Product:** Based on available data, the classification criteria are not met.

**Other adverse effects:**

No data available.

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Acute toxicity**

**Product:** Based on available data, the classification criteria are not met.

**Fish**

**Specified substance(s)**

tert. alkanolamine, ionic  
equilibrium with acids LC 50 (Fish, 96 h): > 101 mg/l (OECD 203)

Monoethanol amine LC 50 (Fish, 96 h): 125 mg/l

Boric acid LC 50 (Fish, 96 h): 456 mg/l

**Aquatic Invertebrates**

**Specified substance(s)**

tert. alkanolamine, ionic  
equilibrium with acids EC 50 (Water Flea, 48 h): 163 mg/l (OECD 202)



**Product name:** ECOCOOL 68 CF 3 - 1

Monoethanol amine EC 50 (Water Flea, 48 h): 65 mg/l

Boric acid EC 50 (Water Flea, 48 h): 133 mg/l

**Chronic ToxicityProduct:** Based on available data, the classification criteria are not met.

#### **Fish**

##### **Specified substance(s)**

Monoethanol amine NOEC (Fish, 30 d): 1,2 mg/l

#### **Aquatic Invertebrates**

##### **Specified substance(s)**

Monoethanol amine NOEC (Water Flea, 21 d): 0,85 mg/l (OECD 211)

#### **Toxicity to Aquatic Plants**

##### **Specified substance(s)**

tert. alkanolamine, ionic  
equilibrium with acids EC 50 (Alga, 72 h): 12,5 mg/l (OECD 201)

Monoethanol amine EC 50 (Alga, 72 h): 22 mg/l

Boric acid EC 50 (Alga, 72 h): 229 mg/l

### **12.2 Persistence and Degradability**

#### **Biodegradation**

**Product:** Not applicable for mixtures

### **12.3 Bioaccumulative potential**

**Product:** Not applicable for mixtures

### **12.4 Mobility in soil:**

**Product:** Not applicable for mixtures

### **12.5 Results of PBT and vPvB assessment:**

The product does not contain any substances fulfilling the PBT/vPvB criteria.

**12.6 Other adverse effects:** No data available.

## **SECTION 13: Disposal considerations**

### **13.1 Waste treatment methods**

**General information:** Dispose in accordance with all applicable regulations.

**Disposal methods:** Do not empty into drains; dispose of this material and its container in a safe way. When storing used products, ensure that the waste categories and mixing instructions are observed.

#### **European Waste Codes**

12 01 09\*: machining emulsions and solutions free of halogens

**Product name:** ECOCOOL 68 CF 3 - 1

## SECTION 14: Transport information

### ADR/RID

- |                                    |                     |
|------------------------------------|---------------------|
| 14.1 UN Number:                    | —                   |
| 14.2 UN Proper Shipping Name:      | —                   |
| 14.3 Transport Hazard Class(es)    |                     |
| Class:                             | Non-dangerous goods |
| Label(s):                          | —                   |
| Hazard No. (ADR):                  | —                   |
| Tunnel restriction code:           | —                   |
| 14.4 Packing Group:                | —                   |
| 14.5 Environmental hazards:        | —                   |
| 14.6 Special precautions for user: | —                   |

### ADN

- |                                    |                     |
|------------------------------------|---------------------|
| 14.1 UN Number:                    | —                   |
| 14.2 UN Proper Shipping Name:      | —                   |
| 14.3 Transport Hazard Class(es)    |                     |
| Class:                             | Non-dangerous goods |
| Label(s):                          | —                   |
| 14.3 Packing Group:                | —                   |
| 14.5 Environmental hazards:        | —                   |
| 14.6 Special precautions for user: | —                   |

### IMDG

- |                                    |                     |
|------------------------------------|---------------------|
| 14.1 UN Number:                    | —                   |
| 14.2 UN Proper Shipping Name:      | —                   |
| 14.3 Transport Hazard Class(es)    |                     |
| Class:                             | Non-dangerous goods |
| Label(s):                          | —                   |
| EmS No.:                           | —                   |
| 14.3 Packing Group:                | —                   |
| 14.5 Environmental hazards:        | —                   |
| 14.6 Special precautions for user: | —                   |

### IATA

- |                                    |                     |
|------------------------------------|---------------------|
| 14.1 UN Number:                    | —                   |
| 14.2 Proper Shipping Name:         | —                   |
| 14.3 Transport Hazard Class(es)    |                     |
| Class:                             | Non-dangerous goods |
| Label(s):                          | —                   |
| 14.4 Packing Group:                | —                   |
| 14.5 Environmental hazards:        | —                   |
| 14.6 Special precautions for user: | —                   |

**14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code:** Not applicable.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

**Product name:** ECOCOOL 68 CF 3 - 1

## EU Regulations

**Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer:** none

**Regulation (EC) No. 850/2004 on persistent organic pollutants:** none

### 15.2 Chemical safety assessment:

No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

### Revision Information:

Vertical lines in the margin indicate an amendment.

### Wording of the H-statements in section 2 and 3

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H360FD	May damage fertility. May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

### Other information:

The classification complies with the current EU lists; however, it has been supplemented with expert literature information and information provided by/about our company. It was derived from the test data and/or the application of the conventional method.

### Revision Date:

18.02.2019

### Disclaimer:

The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.