

# SAFETY DATA SHEET

acc.to ISO/DIS 11014 for USA

## 1 PRODUCT AND COMPANY IDENTIFICATION

### 1.1 Product identifier

**Product name:** ECOCOOL HPL 720 GT

**Other means of identification:** For further information, please refer to section 9 of the SDS.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Coolant/ Cutting solution

**Uses advised against:** No uses advised against identified.

US Distributor  
Fuchs Lubricants Co.  
17050 Lathrop Avenue  
Harvey, IL 60426  
(708) 333-8900  
(800) 255-3924 24 hrs Emergency

### 1.3 Details of the supplier of the safety data sheet

**Manufacturer / Supplier** Fuchs Schmierstoffe GmbH  
Friesenheimer Straße 19  
68169 Mannheim

Telephone: +49 621 3701-0 (ZENTRALE)  
Fax: +49 621 3701-570

### Contact for request of safety data sheets

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Industrial lubricants industrie-FS@fuchs.com

Telephone: +49 621 3701-0 (ZENTRALE)  
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### Informing department for safety data sheets

E-mail: produktsicherheit-FS@fuchs.com  
Telephone: +49 621 3701-1333  
Fax: +49 621 3701-7303

**1.4 US contact telephone :** 708-333-8900  
**Emergency telephone:** 800-255-3924

## 2 HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to the legislation in force.

#### Health Hazards

Serious Eye Damage/Eye Irritation Category 2A

#### Environmental Hazards

Chronic hazards to the aquatic environment Category 3

**Product name:** ECOCOOL HPL 720 GT

**Hazard summary**

**Physical Hazards:** No data available.

**2.2 Label Elements**



**Signal Words:** Warning

**Hazard Statement(s):** H319: Causes serious eye irritation.  
H412: Harmful to aquatic life with long lasting effects.

**Precautionary Statements**

**Prevention:** P262: Do not get in eyes, on skin, or on clothing.  
P273: Avoid release to the environment.

**Disposal:** P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**2.3 Other hazards:** By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

**Unknown toxicity:** Due to information available product does not contain any ingredients of unknown toxicity.

**3 COMPOSITION / INFORMATION ON INGREDIENTS**

**3.2 Mixtures**

**General information:** Mixture of mineral base oil, anionic and nonionic agents and corrosion preventing additives in combination with stabilizers based on glycol-fatty alcohols. This product is applied only as solution or emulsion in water.

Chemical name	Identifier	Concentration *	Notes
Base oil, naphthenic	64742-53-6	20.00 - <50.00%	
Alkanolamine	105-59-9	5.00 - <10.00%	
tert. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	1.00 - <5.00%	
acid, ionic equilibrium with organic bases	Neutralisation product (*)	1.00 - <5.00%	
prim. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	1.00 - <5.00%	

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acid, ionic equilibrium with organic bases	Neutralisation product (*)	2.50 - <5.00%	
acid, ionic equilibrium with organic bases	Neutralisation product (*)	1.00 - <5.00%	

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

(\*) Neutralisation product: Equilibrium of Ionic Pairs in aqueous solution according to REACH Annex V, 4.

### Classification

Chemical name	Identifier	Classification
Base oil, naphthenic	64742-53-6	Asp. Tox. 1;H304
Alkanolamine	105-59-9	Eye Irrit. 2;H319
tert. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	Aquatic Chronic 3;H412, Acute Tox. 4;H302, Eye Irrit. 2;H319
acid, ionic equilibrium with organic bases	Neutralisation product (*)	Acute Tox. 4;H302, Eye Irrit. 2;H319, Skin Irrit. 2;H315
prim. alkanolamine, ionic equilibrium with acids	Neutralisation product (*)	Eye Irrit. 2;H319, Skin Irrit. 2;H315
acid, ionic equilibrium with organic bases	Neutralisation product (*)	Eye Irrit. 2;H319, Aquatic Chronic 2;H411
acid, ionic equilibrium with organic bases	Neutralisation product (*)	Eye Irrit. 2;H319

Please note that the mineral oils and petroleum distillates used in our products are severely refined and have a DMSO extract < 3% as measured by method IP 346 and are not classified as carcinogenic according to Note L of Annex VI of Regulation EC 1272/2008."

## 4 FIRST AID MEASURES

**General:** Instantly remove any clothing soiled by the product.

### 4.1 Description of first aid measures

**Inhalation:** Supply fresh air; consult doctor in case of symptoms.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

**Skin Contact:** Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. Get medical attention.

**Ingestion:** Rinse mouth. Call a POISON CENTER or doctor/ physician if you feel unwell.

**4.2 Most important symptoms and effects, both acute and delayed:** Risk of serious damage to eyes. Causes skin irritation.

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**4.3 Indication of any immediate medical attention and special treatment needed**      Hand over this safety data sheet to the physician with the special comment "watermiscible cutting oil". Get medical attention if symptoms occur.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media:**      CO<sub>2</sub>, fire extinguishing powder or fog like water spraying. Extinguish larger fires with alcohol resistant foam or spray water with suitable surfactant added

**Unsuitable extinguishing media:**      Water with a full water jet.

**5.2 Special hazards arising from the substance or mixture:**      During fire, gases hazardous to health may be formed.

### 5.3 Advice for firefighters

**Special fire fighting procedures:**      Move container from fire area if it can be done without risk. Dispose of fire debris and contaminated fire fighting water in accordance with official regulations. Collect contaminated fire fighting water separately. It must not enter drains.

**Special protective equipment for fire-fighters:**      Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

## SECTION 6: Accidental release measures

**6.1 Personal precautions, protective equipment and emergency procedures:**      Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. In case of spills, beware of slippery floors and surfaces.

**6.2 Environmental Precautions:**      Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Prevent from spreading (e.g. by binding or oil barriers). Environmental manager must be informed of all major spillages. Do not allow to enter drainage system, surface or ground water.

**6.3 Methods and material for containment and cleaning up:**      Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust). Dispose of the material collected according to regulations. Stop the flow of material, if this is without risk.

**6.4 Reference to other sections:**      See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.

Dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

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## SECTION 7: Handling and storage:

- 7.1 Precautions for safe handling:** Avoid contact with skin. Wash hands thoroughly after handling. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products. Prevent formation of aerosols. Observe good industrial hygiene practices. Provide adequate ventilation.
- 7.2 Conditions for safe storage, including any incompatibilities:** Local regulations concerning handling and storage of waterpolluting products have to be followed. Store above freezing.
- 7.3 Specific end use(s):** Not applicable

## 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1.Exposure Limits

Chemical name	Type	Exposure Limit Values	Source
Base oil, naphthenic	PEL	500 ppm 2,000 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Base oil, naphthenic - Mist.	PEL	5 mg/m <sup>3</sup>	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (02 2006)
Base oil, naphthenic	TWA	400 ppm 1,600 mg/m <sup>3</sup>	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
Base oil, naphthenic - Mist.	TWA	5 mg/m <sup>3</sup>	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
Base oil, naphthenic - Inhalable fraction.	TWA	5 mg/m <sup>3</sup>	US. ACGIH Threshold Limit Values, as amended (03 2014)

### 8.2.Exposure controls

**Appropriate engineering controls:** Provide adequate ventilation. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

**General information:** Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to in handling the chemicals or the mineral oil products.

**Eye/face protection:** Avoid contact with skin and eyes. Goggles/face shield are recommended. If risk of splashing, wear safety goggles or face shield.

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**Skin protection**

**Hand Protection:**

Material: Nitrile butyl rubber (NBR).  
 Min. Breakthrough time:  $\geq 480$  min  
 Recommended thickness of the material:  $\geq 0.38$  mm

Avoid long-term and repeated skin contact. Suitable gloves can be recommended by the glove supplier. Use skin protection cream for preventive skin protection. Protective gloves, where permitted in acc. to safety directions. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Other:**

Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.

**Respiratory Protection:**

Ensure good ventilation/exhaustion at the workplace. Avoid breathing vapour/ aerosol.

**Thermal hazards:**

No data available.

**Hygiene measures:**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

**Environmental Controls:**

No data available.

<b>9 PHYSICAL AND CHEMICAL PROPERTIES</b>
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**9.1 Information on basic physical and chemical properties**

<b>Physical state:</b>	liquid
<b>Form:</b>	liquid
<b>Color:</b>	Yellow-orange
<b>Odor:</b>	Characteristic
<b>Odor Threshold:</b>	Not applicable for mixtures
<b>pH:</b>	8.9 (50 g/l)
<b>Freezing point:</b>	Not applicable for mixtures
<b>Boiling Point:</b>	Value not relevant for classification
<b>Flash Point:</b>	Not applicable
<b>Evaporation Rate:</b>	Not applicable for mixtures
<b>Flammability (solid, gas):</b>	Value not relevant for classification
<b>Flammability Limit - Upper (%)—:</b>	Not applicable for mixtures
<b>Flammability Limit - Lower (%)—:</b>	Not applicable for mixtures
<b>Vapor pressure:</b>	Not applicable for mixtures
<b>Relative vapor density:</b>	Not applicable for mixtures
<b>Density:</b>	0.96 g/cm <sup>3</sup> (15 °C)
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	Soluble
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	Not applicable for mixtures

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<b>Autoignition Temperature:</b>	Value not relevant for classification
<b>Decomposition Temperature:</b>	Value not relevant for classification
<b>Kinematic viscosity:</b>	70 mm <sup>2</sup> /s (40 °C)
<b>Explosive properties:</b>	Value not relevant for classification
<b>Oxidizing properties:</b>	Value not relevant for classification
<b>9.2 Other information</b>	No data available.

## SECTION 10: Stability and reactivity

<b>10.1 Reactivity:</b>	Stable under normal use conditions.
<b>10.2 Chemical Stability:</b>	Stable under normal use conditions.
<b>10.3 Possibility of hazardous reactions:</b>	Stable under normal use conditions.
<b>10.4 Conditions to avoid:</b>	Stable under normal use conditions.
<b>10.5 Incompatible Materials:</b>	Strong oxidizing substances. Strong acids. Strong bases.
<b>10.6 Hazardous Decomposition Products:</b>	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

## 11 TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

<b>Inhalation:</b>	No data available.
<b>Ingestion:</b>	No data available.
<b>Skin Contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes serious eye damage.

### Acute toxicity

#### Oral

<b>Product:</b>	ATEmix: 4,612 mg/kg
<b>Specified substance(s)</b>	
Alkanolamine	LD 50 (Rat): 4,680 mg/kg
tert. alkanolamine, ionic equilibrium with acids	LD 50 (Rat): 1,157 mg/kg (OECD 401)
acid, ionic equilibrium with organic bases	LD 50 (Rat): 1,100 mg/kg
prim. alkanolamine, ionic equilibrium with acids	LD 50 (Rat): 3,400 mg/kg

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**Product name:** ECOCOOL HPL 720 GT

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**Dermal**

**Product:**

Not classified for acute toxicity based on available data.

**Specified substance(s)**

Alkanolamine

LD 50 (Rabbit): 5,990 mg/kg

**Inhalation**

**Product:**

Not classified for acute toxicity based on available data.

**Specified substance(s)**

Base oil, naphthenic

LC 50 (Rat, 4 h): > 5.53 mg/l  
Dusts, mists and fumes

**Skin Corrosion/Irritation:**

**Product:**

Based on available data, the classification criteria are not met.

**Serious Eye Damage/Eye Irritation:**

**Product:**

Based on available data, the classification criteria are met.

**Respiratory or Skin Sensitization:**

**Product:**

Skin sensitizer: Based on available data, the classification criteria are not met.  
Respiratory sensitizer: Based on available data, the classification criteria are not met.

**Specified substance(s)**

Alkanolamine

No sensitizing effect (guinea pig); OECD 406

**Germ Cell Mutagenicity**

**Product:**

Based on available data, the classification criteria are not met.

**Carcinogenicity**

**Product:**

Based on available data, the classification criteria are not met.

**IARC: IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**NTP: US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**OSHASP: US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):**

No carcinogenic components identified

**Reproductive toxicity**

**Product:**

Based on available data, the classification criteria are not met.

**Specific Target Organ Toxicity - Single Exposure**

**Product:**

Based on available data, the classification criteria are not met.



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**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** Based on available data, the classification criteria are not met.

**Aspiration Hazard**

**Product:** Based on available data, the classification criteria are not met.

**12 ECOLOGICAL INFORMATION**

**12.1 Toxicity**

**Acute toxicity**

**Product:** Based on available data, the classification criteria are not met.

**Fish**

**Specified substance(s)**

Base oil, naphthenic	LC 50 (Fish, 96 h): > 101 mg/l
Alkanolamine	LC 50 (Fish, 96 h): 1,466 mg/l
tert. alkanolamine, ionic equilibrium with acids	LC 50 (Fish, 96 h): 22 mg/l (OECD 203)
acid, ionic equilibrium with organic bases	LC 50 (Fish, 96 h): 122 mg/l
prim. alkanolamine, ionic equilibrium with acids	LC 50 (Fish, 96 h): 460 mg/l
acid, ionic equilibrium with organic bases	LC 50 (Fish, 96 h): 24 mg/l

**Aquatic Invertebrates**

**Specified substance(s)**

Alkanolamine	EC 50 (Water Flea, 48 h): 233 mg/l
tert. alkanolamine, ionic equilibrium with acids	EC 50 (Water Flea, 48 h): 19.1 mg/l (OECD 202)
acid, ionic equilibrium with organic bases	EC 50 (Water Flea, 48 h): 68 mg/l
prim. alkanolamine, ionic equilibrium with acids	EC 50 (Water Flea, 48 h): 189 mg/l
acid, ionic equilibrium with organic bases	EC 50 (Water Flea, 48 h): 6.31 mg/l

**Chronic ToxicityProduct:** Based on available data, the classification criteria are met.

**Aquatic Invertebrates**

**Specified substance(s)**

Alkanolamine	NOEC (Water Flea, 96 d): > 100 mg/l
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**Product name:** ECOCOOL HPL 720 GT

#### **Toxicity to Aquatic Plants**

##### **Specified substance(s)**

Alkanolamine	EC 50 (Alga, 72 h): 176 mg/l
tert. alkanolamine, ionic equilibrium with acids	EC 50 (Alga, 72 h): 1.35 mg/l (OECD 201)
acid, ionic equilibrium with organic bases	EC 50 (Alga, 72 h): 81 mg/l
prim. alkanolamine, ionic equilibrium with acids	EC 50 (Alga, 72 h): 202 mg/l
acid, ionic equilibrium with organic bases	EC 50 (Alga, 72 h): 150 mg/l

#### **12.2 Persistence and Degradability**

##### **Biodegradation**

<b>Product:</b>	Not applicable for mixtures
<b>Specified substance(s)</b>	
Alkanolamine	96 % (18 d) Readily biodegradable
tert. alkanolamine, ionic equilibrium with acids	96 % (28 d, OECD 301B) Readily biodegradable

#### **12.3 Bioaccumulative potential**

<b>Product:</b>	Not applicable for mixtures
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#### **12.4 Mobility in soil:**

<b>Product:</b>	Not applicable for mixtures
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#### **12.5 Results of PBT and vPvB assessment:**

The product does not contain any substances fulfilling the PBT/vPvB criteria.

#### **12.6 Other adverse effects:**

Harmful to aquatic life with long lasting effects.

### **13 Disposal considerations**

#### **13.1 Waste treatment methods**

<b>General information:</b>	Dispose in accordance with all applicable regulations.
<b>Disposal methods:</b>	Discharge, treatment, or disposal may be subject to national, state, or local laws.

### **14 TRANSPORT INFORMATION**

#### **DOT**

Not regulated.

**Product name:** ECOCOOL HPL 720 GT

**IMDG - International Maritime Dangerous Goods Code**

Not regulated.

**IATA**

Not regulated.

**15 REGULATORY INFORMATION**

**US Federal Regulations**

**US State Regulations**

**Inventory Status**

TSCA	On or in compliance with the inventory
DSL	Q (quantity restricted)
NDSL	Not in compliance with the inventory.

**16 OTHER INFORMATION**

**Revision Information:** Vertical lines in the margin indicate an amendment.

**Wording of the H-statements in section 2 and 3**

H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision Date:** 07.12.2021

**Disclaimer:** The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.