

**IRMCO ® 980-301****Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 6/4/2018 Revision date: 8/22/2024 Supersedes version of: 6/20/2024 Version: 3.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form	: Mixture	US Distributor
Product name	: IRMCO ® 980-301	Fuchs Lubricants Co.
UFI	: 894J-3Q7Y-4U1R-NYTC	17050 Lathrop Avenue
Product code	: F980-301	Harvey, IL 60426
Type of product	: Lubricants	(708) 333-8900
Product group	: Trade product	(800) 255-3924 24 hrs Emergency

1.2. Relevant identified uses of the substance or mixture and uses advised against**Relevant identified uses**

Main use category	: Industrial use
Industrial/Professional use spec	: Industrial
Use of the substance/mixture	: This product is a water-based metalworking lubricant containing additives for corrosion inhibition, metalworking performance, film strength, and fluid preservation. There is no petroleum oil content in this product.

1.3. Details of the supplier of the safety data sheet

IRMCO
2117 Greenleaf Street
60202 Evanston, IL
USA
T 847-864-0255, F 847-864-0012
SDS@irmco.com, www.IRMCO.com

1.4. Emergency telephone number

Emergency number	: 847-864-0255 Monday-Friday 8:30 AM - 4:30 PM Central Standard Time (CST)
------------------	---

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin corrosion/irritation Category 2 H315

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements**Labeling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP)



GHS07

Signal word (CLP)	: Warning
Hazard statements (CLP)	: H315 - Causes skin irritation.
Precautionary statements (CLP)	: P264 - Wash hands, forearms and face thoroughly after handling. P280 - Wear protective clothing, eye protection, face protection, protective gloves. P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P332+P313 - If skin irritation occurs: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	Triethanolamine (102-71-6)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	Triethanolamine (102-71-6)

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
Substance(s) not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605	Triethanolamine (102-71-6)

SECTION 3: Composition/Information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Triethanolamine substance with national workplace exposure limit(s) (AT, BE, CZ, DE, DK, EE, ES, FI, IE, LT, PT, SE)	CAS-No.: 102-71-6 EC-No.: 203-049-8 REACH-no: 01-2119486482-31	≤ 4.0	Not classified

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking. May cause moderate irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: Irritation of the gastric/intestinal mucosa. On ingestion, may affect the liver and kidneys.

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

No additional information available

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

For emergency responders

Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.
Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure adequate ventilation. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor. Prolonged or repeated contact with the skin may cause dermatitis. Avoid breathing mist, spray.
Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Wash hands and other exposed areas thoroughly after handling. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Do not freeze. The liquid may freeze if stored outside. Store in a well-ventilated place. Keep container closed when not in use. Keep cool.
Incompatible products : Do not add nitrites or other nitrosating agents. Strong bases. Strong acids. Oxidizing agent.

IRMCO® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values

Triethanolamine (102-71-6)	
Portugal - Occupational Exposure Limits	
Local name	Trietanolamina
OEL TWA	5 mg/m³
Regulatory reference	Norma Portuguesa NP 1796:2014
Spain - Occupational Exposure Limits	
Local name	Trietanolamina
VLA-ED (OEL TWA)	5 mg/m³
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2024. INSHT
Sweden - Occupational Exposure Limits	
Local name	Trietanolamin
NGV (OEL TWA)	5 mg/m³
	0.8 ppm
KGV (OEL STEL)	10 mg/m³
	1.6 ppm
Remark	H (Ämnet kan lätt upptas genom huden. Det föreskrivna gränsvärdet bedöms ge tillräckligt skydd endast under förutsättning att huden är skyddad mot exponering för ämnet ifråga); V (Vägläddande kortidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas)
Regulatory reference	Hygieniska gränsvärden (AFS 2018:1)

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station to maintain airborne concentrations below exposure limits identified in Section 8.1.

Personal protection equipment

Personal protective equipment:

Safety glasses. Gloves. Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Chemical goggles or safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hand protection:

Wear protective gloves.

Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Colorless to Amber.
Appearance	: Gel.
Odor	: characteristic.
Odor threshold	: Not available
Melting point	: Not available
Freezing point	: $\approx 0^{\circ}\text{C}$
Boiling point	: $\approx 100^{\circ}\text{C}$
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: ≈ 8.1
Viscosity, kinematic	: NLGI 0 - 00
Solubility	: Soluble in water. Water: 100 %
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapor pressure	: Not available
Vapor pressure at 50°C	: Not available
Density	: $\approx 991\text{ kg/m}^3$
Relative density	: ≈ 0.98
Relative vapor density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

Other safety characteristics

Refractive index : ≈ 1.366

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Do not add nitrites or other nitrosating agents. Addition of nitrites may lead to formation of nitrosamines, a substance known to be carcinogenic in laboratory animals.

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

10.4. Conditions to avoid

Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases. Do not add nitrites or other nitrosating agents. Oxidizing agent.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Triethanolamine (102-71-6)

LD50 oral rat	6400 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 7 day(s))
LD50 dermal rabbit	> 2000 mg/kg body weight (Equivalent or similar to OECD 402, Rabbit, Experimental value, Dermal, 14 day(s))

Skin corrosion/irritation : Causes skin irritation.
pH: ≈ 8.1

Triethanolamine (102-71-6)

pH	11 (25 %)
----	-----------

Serious eye damage/irritation : Not classified.
pH: ≈ 8.1

Triethanolamine (102-71-6)

pH	11 (25 %)
----	-----------

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Additional information : Based on available data, the classification criteria are not met
Carcinogenicity : Not classified
Additional information : Based on available data, the classification criteria are not met

Triethanolamine (102-71-6)

IARC group	3 - Not classifiable
------------	----------------------

Triethanolamine (102-71-6)

NOAEL (chronic,oral,animal/male,2 years)	63 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 451 (Carcinogenicity Studies)
--	---

Reproductive toxicity : Not classified
Additional information : Based on available data, the classification criteria are not met

Triethanolamine (102-71-6)

NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)
NOAEL (animal/female, F0/P)	300 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Guideline: other:, Guideline: EPA OPPTS 870.3800 (Reproduction and Fertility Effects)

STOT-single exposure : Not classified
Additional information : Based on available data, the classification criteria are not met

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

STOT-repeated exposure : Not classified
Additional information : Based on available data, the classification criteria are not met

Triethanolamine (102-71-6)	
NOAEL (oral, rat, 90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

Aspiration hazard : Not classified
Additional information : Based on available data, the classification criteria are not met

IRMCO ® 980-301	
Viscosity, kinematic	NLGI 0 - 00

Triethanolamine (102-71-6)	
Viscosity, kinematic	830.2 mm²/s (20 °C, Equivalent or similar to OECD 114)

11.2. Information on other hazards

Other information

Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified

Triethanolamine (102-71-6)	
LC50 - Fish [1]	11800 mg/l (APHA, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	609.88 mg/l (ASTM E1192, 48 h, Ceriodaphnia dubia, Static system, Fresh water, Experimental value, Lethal)
EC50 72h - Algae [1]	512 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	216 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	216 mg/l (DIN 38412-9, 72 h, Scenedesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)
NOEC chronic fish	> 1 mg/l Test organisms (species): other:

12.2. Persistence and degradability

IRMCO ® 980-301	
Persistence and degradability	Not established.

Triethanolamine (102-71-6)	
Persistence and degradability	Biodegradable in the soil, No inhibition of nitrification, Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.02 g O ₂ /g substance
Chemical oxygen demand (COD)	1.5 g O ₂ /g substance
ThOD	2.04 g O ₂ /g substance

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

12.3. Bioaccumulative potential

IRMCO ® 980-301

Bioaccumulative potential	Not established.
---------------------------	------------------

Triethanolamine (102-71-6)

BCF - Fish [1]	0.4 – 3.9 l/kg (Equivalent or similar to OECD 305, 6 week(s), Cyprinus carpio, Flow-through system, Fresh water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	-1.9 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Triethanolamine (102-71-6)

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.06 – 1.27 (log Koc, SRC PCKOCWIN v1.66, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Results of PBT and vPvB assessment

Component

Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	Triethanolamine (102-71-6)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	Triethanolamine (102-71-6)

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations	: Do not re-use empty containers without proper cleaning or reconditioning. Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

UN-No. (ADR)	: Not applicable
UN-No. (IMDG)	: Not applicable
UN-No. (IATA)	: Not applicable
UN-No. (ADN)	: Not applicable
UN-No. (RID)	: Not applicable

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not applicable
----------------------------	------------------

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Proper Shipping Name (IMDG)	: Not applicable
Proper Shipping Name (IATA)	: Not applicable
Proper Shipping Name (ADN)	: Not applicable
Proper Shipping Name (RID)	: Not applicable

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR)	: Not applicable
----------------------------------	------------------

IMDG

Transport hazard class(es) (IMDG)	: Not applicable
-----------------------------------	------------------

IATA

Transport hazard class(es) (IATA)	: Not applicable
-----------------------------------	------------------

ADN

Transport hazard class(es) (ADN)	: Not applicable
----------------------------------	------------------

RID

Transport hazard class(es) (RID)	: Not applicable
----------------------------------	------------------

14.4. Packing group

Packing group (ADR)	: Not applicable
Packing group (IMDG)	: Not applicable
Packing group (IATA)	: Not applicable
Packing group (ADN)	: Not applicable
Packing group (RID)	: Not applicable

14.5. Environmental hazards

Other information	: No supplementary information available
-------------------	--

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Dual-Use Regulation (428/2009)

Contains substance(s) listed on the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items: Triethanolamine (102-71-6)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

National regulations

France

Professional diseases	
Code	Description
RG 49	Skin disorders caused by aliphatic, alicyclic amines or ethanolamines
RG 49 BIS	Respiratory disorders caused by aliphatic amines, ethanolamines or isophoronediamine

Poland

Polish National Regulations

: Act of 25 February 2011 on chemical substances and their mixtures (J. o L. No. 63, item 322 as amended; consolidated text J. o L. 2019, item 1225).
Act of 14 December 2012 on waste (J. o L. 2013, item 322 as amended; consolidated text J. o L. 2020, item 797).
The announcement of Marshal of the Sejm of the Republic of Poland dated 19 October 2016 concerning the consolidated text announcement of the decree on the management of packaging and packaging waste (J. o L. 2016, item 1863 as amended).
Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923).
Act of 19 August 2011 on the Carriage of Dangerous Goods (J. o L. 2011 No. 227, item 1367 as amended; consolidated text J. o L. 2020, item 154).
Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the highest permissible concentration and intensity of noxious agents for health at work environment (J. o L. item 1286 as amended).
The announcement of Minister of Health dated 9 September 2016 concerning the consolidated text announcement of the decree of the Minister of Health of 30 December 2004 on health and safety at work related to exposure to chemical agents at work (J. o L. of 16 September 2016, item 1488).
Regulation of the Minister of Health of 2 February 2011 on tests and measurements of the noxious agents for health at work environment (J. o L. No. 33, item 166 as amended).
Regulation of the Minister of Environment of 9 December 2003 on particularly hazardous substances to the environment (J. o L. No. 217, item 2141).
ADR Agreement: Government Statement of 13 March 2023 on the entry into force of amendments to Annexes A and B to the Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), signed in Geneva on 30 September 1957 (J. o. L. 2023, item 891)

IRMCO ® 980-301

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Data sources	: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.
Other information	: None.

Full text of H- and EUH-phrases:

H315	Causes skin irritation.
------	-------------------------

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Skin Irrit. 2	H315	Calculation method
---------------	------	--------------------

Safety Data Sheet (SDS), EU

We believe all the information contained in this document to be reliable, though the accuracy or completeness is not guaranteed. IRMCO FLUIDS®, IRMCO GEL® and IRMCO EXTREME® products have been used extensively throughout the world in a variety of manufacturing and production applications. It is the responsibility of users of IRMCO products to meet the component surface quality, process compatibility or cleanliness requirements of their customers. Given the complexity and variety of users applications and processes, IRMCO cannot predict all user conditions and results. If surface quality, process compatibility or cleanliness is a user concern, then IRMCO recommends removing/cleaning off the IRMCO product film from the components before final assembly and distribution of such components. User assumes all risk and liabilities associated with the products used.