MATERIAL SAFETY 3M DATA SHEET 3M Center St. Paul, Minnesota 55144-1000 1-800-364-3577 or (651) 737-6501 (24 hours) Copyright, 2001, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: 1) the information is copied in full with no changes unless prior agreement is obtained from 3M, and 2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon. DIVISION: ELECTRICAL PRODUCTS DIVISION TRADE NAME: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) U.P.C. Number: 00-54007-11984-5 ISSUED: April 16, 2001 SUPERSEDES: August 11, 1999 DOCUMENT: 10-2609-5 _____ PERCENT 1. INGREDIENT C.A.S. NO. _____ PART A: BISPHENOL A-EPICHLOROHYDRIN 25068-38-6 75.0 - 85.0 COPOLYMER..... VINYLCYCLOHEXENE DIOXIDE..... 106-87-6 15.0 - 25.0 PART B: POLYOXYPROPYLENE POLYOL..... 52625-13-5 50.0 - 60.0

 CASTOR OIL.....
 8001-79-4
 30.0
 35.0

 POLYSTYRENE.
 9003-53-6
 10.0
 20.0

 PETROLEUM DISTILLATE.
 8002-05-9
 1.0
 5.0

 PIS/INTELENT
 428-76
 2
 1.0
 5.0

BIS(TRIFLUOROMETHYL SULFONYL)METHANE.... 428-76-2 1.0 - 5.0 CARBON BLACK..... 1333-86-4 0.1 - 1.0 NOTE: ALL INGREDIENTS LISED ON TSCA; CDSL; AND EINECS INVENTORIES. 2. PHYSICAL DATA _____ BOILING POINT:..... N/A VAPOR PRESSURE: N/A VAPOR DENSITY: N/A EVAPORATION RATE: N/A SOLUBILITY IN WATER:..... Nil SPECIFIC GRAVITY:..... A: 1.15 B: 1.05 PERCENT VOLATILE:..... 0 pH:.....N/A VISCOSITY:.... A:1000cps B:4000cps MELTING POINT: N/D

MSDS: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) April 16, 2001 PAGE 2 _____ 2. PHYSICAL DATA (continued) _____ APPEARANCE AND ODOR: A:Clear amber liquid B:Black liquid _____ 3. FIRE AND EXPLOSION HAZARD DATA _____ FLASH POINT:..... Both>230F Closed Cup FLAMMABLE LIMITS - LEL:..... N/D FLAMMABLE LIMITS - UEL:..... N/D AUTOIGNITION TEMPERATURE:..... N/D EXTINGUISHING MEDIA: Carbon dioxide, Dry chemical, Foam SPECIAL FIRE FIGHTING PROCEDURES: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head. UNUSUAL FIRE AND EXPLOSION HAZARDS: No unusual fire or explosion hazards are anticipated. NFPA HAZARD CODES: HEALTH: 2 FIRE: 1 REACTIVITY: 0 UNUSUAL REACTION HAZARD: none _____ 4. REACTIVITY DATA _____ STABILITY: Stable INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID: Not applicable. HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur. HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide and Carbon Dioxide. _____ 5. ENVIRONMENTAL INFORMATION _____ SPILL RESPONSE: PART A or PART B: Observe precautionary information from other sections. Use absorbent material as needed and sweep up. Mixture of PART A and PART B: Observe precautionary information from other _____ Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

MSDS: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) April 16, 2001 PAGE 3 _____ 5. ENVIRONMENTAL INFORMATION (continued) _____ sections. Clean up spill. RECOMMENDED DISPOSAL: PART A or PART B: Dispose by incineration or send fully adsorbed material for landfill in accordance with local and state regulations. Mixture of PART A and PART B: Fully cured material may be landfilled in accordance with local and state regulations. ENVIRONMENTAL DATA: NONE **REGULATORY INFORMATION:** Volatile Organic Compounds: N/D. VOC Less H2O & Exempt Solvents: N/D. EPCRA HAZARD CLASS: FIRE HAZARD: NO PRESSURE: NO REACTIVITY: NO ACUTE: Yes CHRONIC: Yes _____ 6. SUGGESTED FIRST AID _____ EYE CONTACT: Immediately flush eyes with large amounts of water. Get immediate medical attention. SKIN CONTACT: Immediately wash skin with soap and large amounts of water. Remove contaminated clothing. If signs/symptoms occur, call a physician. Wash contaminated clothing before reuse and dispose of contaminated shoes. INHALATION: Remove person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, get immediate medical attention. IF SWALLOWED: Do not induce vomiting. Drink two glasses of water. Call a physician. 7. PRECAUTIONARY INFORMATION _____ EYE PROTECTION: Avoid eye contact. Wear safety glasses with side shields. _____

MSDS: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) April 16, 2001 PAGE 4 _____ 7. PRECAUTIONARY INFORMATION (continued) _____ SKIN PROTECTION: Avoid skin contact. Wear appropriate gloves when handling this material. RECOMMENDED VENTILATION: Provide sufficient ventilation to maintain emissions below recommended exposure limits. If exhaust ventilation is not adequate, use appropriate respiratory protection. RESPIRATORY PROTECTION: Avoid breathing of vapors. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: half-mask organic vapor respirator. PREVENTION OF ACCIDENTAL INGESTION: Wash hands after handling and before eating. **RECOMMENDED STORAGE:** Keep out of the reach of children. FIRE AND EXPLOSION AVOIDANCE: Not applicable.

EXPOSURE LIMITS

| INGREDIENT | VALUE | UNIT | TYPE | AUTH | SKIN* | |
|---------------------------------|---------|-------|------|-------|-------|--|
| PART A: BISPHENOL A- | | | | | | |
| EPICHLOROHYDRIN COPOLYMER | NONE | NONE | NONE | NONE | | |
| VINYLCYCLOHEXENE DIOXIDE | 0.1 | PPM | TWA | ACGIH | Y | |
| VINYLCYCLOHEXENE DIOXIDE | 10 | PPM | TWA | OSHA | Y | |
| PART B: POLYOXYPROPYLENE POLYOL | NONE | NONE | NONE | NONE | | |
| CASTOR OIL | 10 | MG/M3 | TWA | OSHA | | |
| | AS MIST | | | | | |
| POLYSTYRENE | NONE | NONE | NONE | NONE | | |
| PETROLEUM DISTILLATE | 400 | PPM | TWA | OSHA | | |
| BIS(TRIFLUOROMETHYL | | | | | | |
| SULFONYL)METHANE | NONE | NONE | NONE | NONE | | |
| CARBON BLACK | 3.5 | MG/M3 | TWA | ACGIH | | |
| CARBON BLACK | 3.5 | MG/M3 | TWA | OSHA | | |
| CARBON BLACK | 0.5 | MG/M3 | TWA | CMRG | | |
| | | | | | | |

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

MSDS: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) April 16, 2001 PAGE 5 EXPOSURE LIMITS (continued) INGREDIENT VALUE UNIT TYPE AUTH SKIN* _____ - ACGIH: American Conference of Governmental Industrial Hygienists - CMRG: Chemical Manufacturer Recommended Exposure Guidelines - OSHA: Occupational Safety and Health Administration - NONE: None Established _____ 8. HEALTH HAZARD DATA _____ EYE CONTACT: Moderate Eye Irritation: signs/symptoms can include redness, swelling, pain, tearing, and hazy vision. SKIN CONTACT: Allergic Skin Reaction: signs/symptoms can include redness, swelling, blistering, and itching. Moderate Skin Irritation (after prolonged or repeated contact): signs/symptoms can include redness, swelling, itching, and dryness. May be absorbed through the skin and produce effects similiar to those caused by inhalation and/or ingestion. INHALATION: Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing. IF SWALLOWED: Irritation of Gastrointestinal Tissues: signs/symptoms can include pain, vomiting, abdominal tenderness, nausea, blood in vomitus, and blood in feces. CANCER: WARNING: Contains a chemical which can cause cancer. (106-87-6) (IARC Possible Human Carcinogen 2B, NTP Anticipated to be carcinogenic, Calif. Proposition 65) WARNING: Contains a chemical which can cause cancer. (1333-86-4) (IARC possible human carcinogen 2B) WARNING: Contains a chemical which can cause cancer. (8002-05-9) (IARC not classifiable 3 - Crude Oil)

MSDS: 3570 Scotchlok Connecter Sealing Packs (Scotchcast 400) April 16, 2001 PAGE 6 SECTION CHANGE DATES

PRECAUTIONARY INFO. SECTION CHANGED SINCE August 11, 1999 ISSUE

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.