



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M(TM) Scotch-Weld(TM) Super 77(TM) Cylinder Spray Adhesive, Red

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes Division

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 07/24/2007

**Supersedes Date:** Initial Issue

**Document Group:** 23-3161-9

**Product Use:**

Specific Use: general purpose solvent based adhesive  
Intended Use: Industrial use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Hydrotreated Light Naphtha (Petroleum)	64742-49-0	15 - 40
Cyclohexane	110-82-7	10 - 30
Non-Volatile Ingredients - N.J.T.S. Reg No. 04499600-5776P	Trade Secret	10 - 30
Dimethyl Ether	115-10-6	10 - 30
Propane	74-98-6	3 - 7
Isobutane	75-28-5	3 - 7
Hexane	110-54-3	0.1 - 1

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** red, solvent odor

**General Physical Form:** Gas

**Immediate health, physical, and environmental hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

### Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

May be absorbed through skin and cause target organ effects.

### Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

### Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	-50 °F [Test Method: Closed Cup] [Details: Flammable Gas]
Flammable Limits - LEL	1.2 % volume
Flammable Limits - UEL	27 % volume

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Close cylinder. If the cylinder can't be closed, place in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

## 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Do not pierce or burn container, even after use. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. For industrial or professional use only. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

## 7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

# SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

## 8.1 ENGINEERING CONTROLS

Use with functioning spray booth or local exhaust. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber, Polyvinyl Alcohol (PVA).

### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance. Organic vapor cartridges may have short service life.

### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

<u><b>Ingredient</b></u>	<u><b>Authority</b></u>	<u><b>Type</b></u>	<u><b>Limit</b></u>	<u><b>Additional Information</b></u>
Cyclohexane	ACGIH	TWA	100 ppm	
Cyclohexane	OSHA	TWA	300 ppm	Table Z-1
Dimethyl Ether	AIHA	TWA	1000 ppm	
Dimethyl Ether	CMRG	TWA	1000 ppm	
Hexane	ACGIH	TWA	50 ppm	Skin Notation*

Hexane	OSHA	TWA, Vacated	50 ppm	Table Z-1A
Hexane	OSHA	TWA	500 ppm	Table Z-1A
Hydrotreated Light Naphtha (Petroleum)	CMRG	TWA	50 ppm	
Isobutane	ACGIH	TWA	1000 ppm	
Propane	ACGIH	TWA	1000 ppm	
Propane	OSHA	TWA	1000 ppm	Table Z-1

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

#### SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Odor, Color, Grade:</b>	red, solvent odor
<b>General Physical Form:</b>	Gas
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	-50 °F [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> Flammable Gas]
<b>Flammable Limits - LEL</b>	1.2 % volume
<b>Flammable Limits - UEL</b>	27 % volume
<b>Boiling point</b>	<=68 °F
<b>Density</b>	0.736 g/ml
<b>Vapor Density</b>	>=1.0 [ <i>Ref Std:</i> AIR=1]
<b>Vapor Pressure</b>	84.7 psia [@ 68 °F]
<b>Specific Gravity</b>	0.736 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	4.0 - 5.0 % weight
<b>Volatile Organic Compounds</b>	534 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>VOC Less H2O &amp; Exempt Solvents</b>	534 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Viscosity</b>	<i>Not Applicable</i>
<b>Solids Content</b>	20 - 30 %

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** Heat; Sparks and/or flames

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products****Substance**

Hydrocarbons  
Formaldehyde  
Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION****ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

The facility should be equipped to handle gaseous waste.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION****ID Number(s):**

62-4976-8030-6, 62-4976-8830-9

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

**SECTION 15: REGULATORY INFORMATION**

**US FEDERAL REGULATIONS**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes   Pressure Hazard - Yes   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - Yes

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	10 - 30

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Hexane	110-54-3	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable
Cyclohexane	110-82-7	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

**STATE REGULATIONS**

Contact 3M for more information.

**CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**INTERNATIONAL REGULATIONS**

Non hazardous according to WHMIS criteria.

Contact 3M for more information.

**WHMIS:** Non-hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification****Health: 2 Flammability: 4 Reactivity: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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