MATERIAL SAFETY

DATA SHEET

3M Center

3M

St. Paul, Minnesota

55144-1000

1-800-364-3577 or (651) 737-6501 (24 hours)

Copyright, 2001, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that:

- 1) the information is copied in full with no changes unless prior agreement is obtained from 3M, and
- 2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

DIVISION: ELECTRICAL PRODUCTS DIVISION

TRADE NAME:

SCOTCH BRAND AUTO-ELECTRIC SEALING COMPOUND 6147

U.P.C. Number:

 $00-54007-06147-2 \quad 00-54007-06146-5 \quad 00-54007-44383-4$

ISSUED: March 14, 2001 SUPERSEDES: March 15, 1999

DOCUMENT: 10-2646-7

1. INGREDIENT	C.A.S. NO.	PERCENT	
TALC	14807-96-6	30.0	- 35.0
POLYBUTYLENE	9003-29-6	20.0	- 25.0
ALIPHATIC HYDROCARBON RESIN	68003-51-0	10.0	- 15.0
RUBBER, ETHYLENE-PROPENE	61789-00-2	5.0	- 10.0
ISOBUTYLENE-ISOPRENE POLYMER	9010-85-9	5.0	- 10.0
ASPHALT	8052-42-4	5.0	- 10.0
VINYL BACKING	None	6.0	- 8.0
CARBON BLACK	1333-86-4	1.0	- 5.0
ANTIMONY TRIOXIDE	1309-64-4		< 1.0
LEAD PHOSPHITE	1344-40-7		< 1.0

This product contains the following toxic chemical or chemicals subject to the reporting requirements of Section 313 of Title III of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR Part 372:

ANTIMONY TRIOXIDE

LEAD PHOSPHITE

______ 2. PHYSICAL DATA ______ BOILING POINT:......N/A VAPOR DENSITY:..... N/A EVAPORATION RATE:..... N/A SOLUBILITY IN WATER:.... Nil SPECIFIC GRAVITY:..........N/A PERCENT VOLATILE:..... 0 pH:..... N/A VISCOSITY:......N/A APPEARANCE AND ODOR: Black roll with release liner 3. FIRE AND EXPLOSION HAZARD DATA FLASH POINT:..... N/A FLAMMABLE LIMITS - LEL:..... N/A FLAMMABLE LIMITS - UEL:..... N/A AUTOIGNITION TEMPERATURE:..... N/D EXTINGUISHING MEDIA: Carbon dioxide, Dry chemical, Foam SPECIAL FIRE FIGHTING PROCEDURES: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head. UNUSUAL FIRE AND EXPLOSION HAZARDS: See Hazardous Decomposition section for products of combustion. NFPA HAZARD CODES: HEALTH: 0 FIRE: 0 REACTIVITY: 0 UNUSUAL REACTION HAZARD: none OSHA FIRE HAZARD CLASS: Not applicable 4. REACTIVITY DATA ______ STABILITY: Stable INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID: Not applicable. HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur. Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

MSDS: SCOTCH BRAND AUTO-ELECTRIC SEALING COMPOUND 6147 March 14, 2001 PAGE 3 ______ 4. REACTIVITY DATA (continued) ______ HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide and Carbon Dioxide, Hydrogen Chloride, Phosgene. 5. ENVIRONMENTAL INFORMATION ______ SPILL RESPONSE: Not applicable. RECOMMENDED DISPOSAL: Incinerate in an industrial or commercial facility. Dispose of waste product in a sanitary landfill. ENVIRONMENTAL DATA: LESS THAN 0.1 PPM EXTRACTABLE LEAD BY THE USEPA EP (EXTRACTION PROCEDURE) TOXICITY TEST (40 CFR PART 261.24). REGULATORY INFORMATION: Volatile Organic Compounds: N/D. VOC Less H2O & Exempt Solvents: N/D. Since regulations vary, consult applicable regulations or authorities before disposal. EPCRA HAZARD CLASS: FIRE HAZARD: NO PRESSURE: NO REACTIVITY: NO ACUTE: NO CHRONIC: NO 6. SUGGESTED FIRST AID EYE CONTACT: No need for first aid is anticipated.

SKIN CONTACT:

No need for first aid is anticipated.

INHALATION:

No need for first aid is anticipated.

IF SWALLOWED:

No need for first aid is anticipated.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:

Not applicable.

SKIN PROTECTION:

Not applicable.

RECOMMENDED VENTILATION:

Not applicable.

RESPIRATORY PROTECTION:

Not applicable.

PREVENTION OF ACCIDENTAL INGESTION:

Wash hands after handling and before eating.

RECOMMENDED STORAGE:

Keep out of the reach of children.

FIRE AND EXPLOSION AVOIDANCE:

Not applicable.

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*		
TALC	2	MG/M3	TWA	OSHA			
	RESPIRABLE						
TALC	2	MG/M3	TWA	ACGIH			
	RESPIRABLE						
TALC	0.5	MG/M3	TWA	CMRG			
	AS RESPIRABLE DUST						
POLYBUTYLENE	NONE	NONE	NONE	NONE			
ALIPHATIC HYDROCARBON RESIN	NONE	NONE	NONE	NONE			
RUBBER, ETHYLENE-PROPENE	NONE	NONE	NONE	NONE			
ISOBUTYLENE-ISOPRENE POLYMER	NONE	NONE	NONE	NONE			
ASPHALT	0.5	MG/M3	TWA	ACGIH			
	as fume						
VINYL BACKING	NONE	NONE	NONE	NONE			
CARBON BLACK	3.5	MG/M3	TWA	ACGIH			
CARBON BLACK	3.5	MG/M3	TWA	OSHA			
CARBON BLACK	0.5	MG/M3	TWA	CMRG			
ANTIMONY TRIOXIDE	0.5	MG/M3	TWA	ACGIH			
	as Sb						
LEAD PHOSPHITE	0.05	MG/M3	TWA	ACGIH			
	as Pb						
LEAD PHOSPHITE	0.05	MG/M3	TWA	OSHA			
	as Pb						

MSDS: SCOTCH BRAND AUTO-ELECTRIC SEALING COMPOUND 6147 March 14, 2001

PAGE 5

EXPOSURE LIMITS (continued)

INGREDIENT VALUE UNIT TYPE AUTH SKIN* ______

the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Exposure Guidelines
- OSHA: Occupational Safety and Health Administration
- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Eye contact is not expected to occur during normal use of the product.

SKIN CONTACT:

No adverse health effects are expected from skin contact.

TNHALATION:

Health effects from inhalation are not expected unless product is heated.

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

CANCER:

WARNING: Contains a chemical which can cause cancer. (1309-64-4) (ACGIH suspected human carcinogen A2, IARC possible human carcingen 2B, Calif. Proposition 65)

WARNING: Contains a chemical which can cause cancer. (1333-86-4) (IARC possible human carcinogen 2B)

WARNING: Contains a chemical which can cause cancer. (1344-40-7) (IARC possible human carcinogen 2B - Inorganic Lead Compounds, ACGIH animal carcinogen A3 - Inorganic Lead Compounds, Calif. Proposition 65 - Lead Compounds)

WARNING: Contains a chemical which can cause cancer. (8052-42-4) (IARC possible human carcinogen 2B, Calif. Proposition 65)

WARNING: Contains a chemical which can cause cancer. (Lead Compounds) (Calif. Proposition 65)

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

ISSUE

8. HEALTH HAZARD DATA (continued)

REPRODUCTIVE/DEVELOPMENTAL TOXINS:

WARNING: Contains a chemical which can cause birth defects, reproductive harm, and developmental effects. (1344-40-7)

SECTION CHANGE DATES

HEADING

SECTION CHANGED SINCE March 15, 1999

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.