



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Scotchcast 2123 Re-Enterable Compound
MANUFACTURER: 3M
DIVISION: Electrical Markets Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Specific Use: low to medium voltage splice reinsulation and sealing
Intended Use: Sealant

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
PART A:	None	50
Vegetable oil	8001-22-7	55 - 70
Copolymer	25655-35-0	25 - 35
Epoxidized Vegetable Oil	8013-07-8	5 - 10
PART B:	None	50
Hydrotreated Heavy Naphthenic Petroleum Distillates	64742-52-5	55 - 75
1,3-Butadiene, Homopolymer, Hydroxy-Terminated	69102-90-5	20 - 30
Methyldidecylamine	7396-58-9	5 - 10

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Part A: Mild odor amber liquid slightly hazy. Part B: Clear light amber oily liquid; mild odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards:

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

SECTION 4: FIRST AID MEASURES**4.1 FIRST AID PROCEDURES**

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES**5.1 FLAMMABLE PROPERTIES**

Autoignition temperature

No Data Available

Flash Point

$\geq 230^{\circ}\text{F}$ [*Test Method:* Pensky-Martens Closed Cup]

[*Details:* Both Parts A and B]

Flammable Limits - LEL

No Data Available

Flammable Limits - UEL

No Data Available

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam). Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical

ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

For industrial or professional use only. Avoid breathing of vapors, mists or spray. Avoid prolonged or repeated skin contact. Avoid eye contact with vapors, mists, or spray. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not mix with oxidizers to avoid risk of explosion. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Neoprene, Nitrile Rubber.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Hydrotreated Heavy Naphthenic Petroleum Distillates	CMRG	TWA	5 mg/m3	
Hydrotreated Heavy Naphthenic Petroleum Distillates	CMRG	STEL	10 mg/m3	
VEGETABLE OIL MISTS	OSHA	TWA, as mist	10 mg/m3	Table Z-1A
VEGETABLE OIL MISTS (EXCEPT CASTOR, CASHEW, OR SIMILAR IRRITANT OILS)	ACGIH	TWA, as mist	10 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:

Part A: Mild odor amber liquid slightly hazy. Part B: Clear light amber oily liquid; mild odor

General Physical Form:

Liquid

Autoignition temperature*No Data Available***Flash Point**>=230 °F [*Test Method:* Pensky-Martens Closed Cup] [*Details:* Both Parts A and B]**Flammable Limits - LEL***No Data Available***Flammable Limits - UEL***No Data Available***Boiling point***No Data Available***Vapor Pressure**<=5 mmHg [*Details:* @ 68 F]**Specific Gravity**0.9 [*Details:* Parts A and B]**Melting point***Not Applicable***Solubility in Water**Nil [*Details:* Parts A and B]**Viscosity**700 centipoise [*Details:* Part A: 700 cps; Part B: 600 cps]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.**Materials and Conditions to Avoid:** Strong oxidizing agents Parts A and B**Hazardous Polymerization:** Hazardous polymerization will not occur.**Hazardous Decomposition or By-Products****Substance**Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide**Condition**Oxidative Degradation
Oxidative Degradation
During Combustion
During Combustion

Oxides of Nitrogen

During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) material in a facility permitted to accept chemical wastes. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

78-8126-6762-0, 78-8126-6763-8, 80-6112-6441-9, 80-6112-6442-7, 80-6112-6645-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

The components of this product are listed on the Australian Inventory of Chemical Substances.

All the components of this product are listed on China's Inventory of Chemical Substances.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 15: International regulations information was deleted.

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