



SAFETY DATA SHEET

1. Identification

Product identifier	Citrus Degreaser
Other means of identification	
Product code	14171, 14172
Recommended use	General purpose degreaser
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US) 703-527-3887 (International)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection. Avoid release to the environment.

Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If skin irritation or rash occurs: Get medical attention. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Do not use water jet as an extinguisher, as this will spread the fire. Collect spillage.
Storage	Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
d-Limonene		5989-27-5	60 - 70
Stoddard Solvent		8052-41-3	30 - 40
Orange Terpenes		68647-72-3	< 0.2
Orange, sweet, ext.		8028-48-6	< 0.2

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Rash. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. Use explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Avoid release to the environment. Use care in handling/storage. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Eliminate sources of ignition. Avoid spark promoters. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Stoddard Solvent (CAS 8052-41-3)	PEL	2900 mg/m ³
		500 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Stoddard Solvent (CAS 8052-41-3)	TWA	100 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Stoddard Solvent (CAS 8052-41-3)	Ceiling	1800 mg/m ³
	TWA	350 mg/m ³

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
d-Limonene (CAS 5989-27-5)	TWA	165.5 mg/m ³
		30 ppm

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Rubber.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Clear. Colorless.
Odor	Citrus.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-139.9 °F (-95.5 °C) estimated
Initial boiling point and boiling range	315 °F (157.2 °C) estimated
Flash point	100 °F (37.8 °C) Tag Closed Cup
Evaporation rate	Fast.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	0.7 % estimated
Flammability limit - upper (%)	6.1 % estimated
Vapor pressure	1.6 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	0.82
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	450 °F (232.2 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	100 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Alkalies. Reducing agents. Strong acids. Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Rash. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Information on toxicological effects

Acute toxicity	May be fatal if swallowed and enters airways. Narcotic effects. May cause an allergic skin reaction.
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Product	Species	Test Results
Citrus Degreaser		
Acute		
<i>Dermal</i>		
LD50	Rabbit	4.1715 g/kg estimated
<i>Oral</i>		
LD50	Rat	5.007 g/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory sensitization	Not available.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
d-Limonene (CAS 5989-27-5)	3 Not classifiable as to carcinogenicity to humans.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.

12. Ecological information

Ecotoxicity	Very toxic to aquatic life with long lasting effects.
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Product	Species	Test Results
Citrus Degreaser		
Aquatic		
Crustacea	EC50 Daphnia	99.6278 mg/l, 48 hours estimated

Product		Species	Test Results
Fish	LC50	Fish	0.8861 mg/l, 96 hours estimated
Components		Species	Test Results
d-Limonene (CAS 5989-27-5)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia pulex)	69.6 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	0.619 - 0.796 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

d-Limonene	4.232
Stoddard Solvent	3.16 - 7.15

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products If discarded, this product is considered a RCRA ignitable waste, D001. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods by ground.

DOT

Air

UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (d-Limonene, Stoddard solvent), Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, B52, IB3, T4, TP1, TP29
Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	242

DOT

Maritime

UN number	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (d-Limonene, Stoddard solvent), Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, B52, IB3, T4, TP1, TP29
Packaging exceptions	150
Packaging non bulk	203

Packaging bulk	242
IATA	
UN number	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (d-Limonene, Stoddard solvent), Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
IMDG	
UN number	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (d-Limonene, Stoddard solvent), LIMITED QUANTITY, MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
SARA 304 Emergency release notification	Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.
US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance	Not listed.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
CERCLA Hazardous Substances: Reportable quantity	Not listed. Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.
Safe Drinking Water Act (SDWA)	Not regulated.
Food and Drug Administration (FDA)	Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Immediate Hazard - Yes
Hazard categories Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Stoddard Solvent (CAS 8052-41-3)

US. Massachusetts RTK - Substance List

Stoddard Solvent (CAS 8052-41-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Stoddard Solvent (CAS 8052-41-3)

US. Rhode Island RTK

None.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations**EPA**

VOC content (40 CFR 51.100(s)) 100 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is not for retail sale. It is for use in the manufacturing process only.

VOC content (CA) 100 %

VOC content (OTC) 100 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 11-14-2014
Prepared by Allison Cho
Version # 01
Further information CRC # 598B

HMIS® ratings

Health: 2
Flammability: 2
Physical hazard: 0
Personal protection: B

NFPA ratings

Health: 2
Flammability: 2
Instability: 0

NFPA ratings**Disclaimer**

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