MATERIAL SAFETY DATA SHEET

Section 1: Product & Company Identification

Product Name: Cutting Oil Aerosol Product Number (s): 14050, 84150, 73500

Manufactured By: CRC Industries, Inc. (215) 674-4300

885 Louis Drive, Warminster, PA 18974

24-Hour Emergency Information: CHEMTREC (800) 424-9300

Section 2: Composition/Information on Ingredients

| Component | CAS | ACGIH | OSHA | OTHER | % |
|-----------------------------|------------|----------|----------|----------|-------|
| | NUMBER | TLV | PEL | LIMITS | |
| Lube Oil 500 SUS | 64742-52-5 | NE | NE | NE | 65-75 |
| Organic Lubricant additives | Mixture | NE | NE | NE | < 10 |
| 100 SUS Paraffinic Oil | 64742-54-7 | NE | NE | NE | < 10 |
| Propane | 74-98-6 | 2500 ppm | 1000 ppm | 1000 ppm | 10-20 |
| Isobutane | 75-28-5 | NE | NE | 800 ppm | 10-20 |

Section 3: Hazards Identification

Emergency Overview

Appearance & Odor: A brown liquid with a lubricating oil odor.

Danger: Extremely Flammable. Harmful or Fatal if Swallowed. Contents Under Pressure.

Potential Health Effects:

Inhalation: Headaches, nausea and breathing problems.

Eyes: Irritation, burning Skin: Irritation, dryness

Ingestion: Gastrointestinal discomfort.

Carcinogenicity: OSHA: No IARC: No NTP: No

Chronic Overexposure: Prolonged overexposure to skin may cause the dermatitis.

Medical Conditions Aggravated by Exposure: NA

Section 4: First Aid Measures

Inhalation: Remove to fresh air. Give artificial respiration if necessary.

Eyes: Flush with large amounts of water for 15 minutes.

Skin: Remove contaminated clothing and wash area with soap and water.

Ingestion: Call a physician. Do not induce vomiting.

Product Name: Cutting Oil Aerosol

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Section 5: Fire-Fighting Measures

Flashpoint: <20°F Method: TCC LEL: 1.8 UEL: 9.5

Extinguishing Media: CO₂, dry chemical and foam

Hazardous Combustion Products: Thermal - CO₂, carbon monoxide and oxides of sulfur

Fire-fighting Instructions: Remove containers from fire area if possible. Use self-contained

breathing apparatus for fire fighting. Aerosol cans may explode if heated

above 120°F.

NFPA: Health: 2 Flammability: 4 Reactivity: 0

HMIS: Health: 2 Flammability: 4 Reactivity: 0 PPE: B

Section 6: Accidental Release Measures

Spill/Leak Procedures: Area should be ventilated. Absorbent should be used to pick up excess material. All used and unused product should be disposed of in accordance with federal, state and local regulations.

Section 7: Handling and Storage

Handling Procedures: Store in a cool, dry area. Aerosol cans must be maintained below 120°F to prevent cans from exploding.

Section 8: Exposure Controls/Personal Protection

Engineering Controls: Adequate to prevent accumulation of vapors. Use mechanical means if necessary to maintain levels below the exposure limits. If working in a confined space, follow applicable OSHA regulations.

Respiratory: Use NIOSH/MSHA compliant respirators or self-contained breathing apparatus above exposure limits. Follow OSHA regulations 29 CFR 1910.134.

Protective Clothing/Equipment: Wear chemically protective gloves and safety glasses. Use a splash apron and boots if splashing occurs.

Section 9: Physical & Chemical Properties

Physical State: Liquid Appearance & Odor: Brown liquid, lubricating oil

odor

Specific Gravity: 0.9244 Boiling Point: ND
Freezing Point: ND Vapor Pressure: ND
Evaporation Rate: NA Vapor Density (air = 1) ND

pH: NA Solubility: Not soluble in water, but

soluble in most organic

solvents.

Volatile Organic Compounds %: 20.0 g/L: 161.965 lbs./gal: 1.352

Section 10: Stability and Reactivity

Stability: Stable Hazardous Polymerization: No

Chemical Incompatibilities: Strong oxidizers.

Materials to Avoid: Strong oxidizing agents.

Hazardous Decomposition Products: None

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. See Section 3 of this MSDS for acute symptoms of overexposure and carcinogenicity information.

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Section 12: Ecological Information

Ecotoxicity: No data available.

Environmental Fate: No data available for biodegradation.

Section 13: Disposal Considerations

Disposal: This material if discarded may be hazardous waste under U.S. EPA RCRA regulations. All disposal activities must comply with federal, state and local regulations. Contact your local or state environmental agency for specific rules. Do not dump into sewers, on the ground or into any body of water.

Section 14: Transportation Information

Shipping Name: Consumer Commodity

Hazard Class: ORM-D UN Number: NA Packing Group: NA

NA Placard: NA Label:

Special Provisions: NA

Section 15: Regulatory Information

TSCA: All components are either listed under TSCA or are exempt.

SARA Title III: Section 311/312: Acute, Pressure Section 313*: None

CERCLA/Superfund (RQ): NA Extremely Hazardous Substances: No California Prop 65: No

* See section 2 for percentage

Section 16: Additional Information

Michelle Milburn Date: March 29, 2005

Prepared By: Michelle Milbur Technical Information: (800) 521-3168 CRC #: 574

This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label.

Chemical Abstract Service Not Applicable CAS: NA: Parts per Million Not Determined ND: ppm: Tag Closed Cup TCC: NE: Not Established Lower Explosive Limit LEL: g/L: grams per Liter Upper Explosive Limit pounds per gallon UEL: lbs./gal: PPE: Personal Protection Equipment RQ: Reportable Quantity

Cleveland Closed Cup COC: