

# MATERIAL SAFETY DATA SHEET

## Section 1: Product & Company Identification

**Product Name:** Cutting Oil Bulk  
**Product Number (s):** 14051, 14052, 14053

Manufactured By: CRC Industries, Inc. (215) 674-4300  
885 Louis Drive, Warminster, PA 18974  
24-Hour Emergency Information: CHEMTREC (800) 424-9300

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## Section 2: Composition/Information on Ingredients

Component	CAS NUMBER	ACGIH TLV	OSHA PEL	OTHER LIMITS	%
Hydrotreated naphthenic distillates	64742-52-5	5 mg/m3	5 mg/m3	(mist)	78-88
Organic Lubricant additives	Mixture	NE	NE	NE	< 10
Solvent-refined paraffinic distillates	64741-88-4	5 mg/m3	5 mg/m3	(mist)	10-20

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## Section 3: Hazards Identification

### Emergency Overview

Appearance & Odor: A brown liquid with a lubricating oil odor.

### Potential Health Effects:

Inhalation: NA  
Eyes: Irritation  
Skin: Irritation  
Ingestion: NA

Carcinogenicity: OSHA: No IARC: No NTP: No  
Chronic Overexposure: Dermatitis.  
Medical Conditions Aggravated by Exposure: NA

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## Section 4: First Aid Measures

Inhalation: Remove to fresh air. Give artificial respiration if necessary.  
Eyes: Flush with large amounts of water for 15 minutes.  
Skin: Remove contaminated clothing and wash area with soap and water.  
Ingestion: Call a physician. Do not induce vomiting.

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## Section 5: Fire-Fighting Measures

Flashpoint: 375°F Method: COC LEL: ND UEL: ND  
 Extinguishing Media: CO<sub>2</sub>, dry chemical and foam  
 Hazardous Combustion Products: Thermal - CO<sub>2</sub>, carbon monoxide and oxides of sulfur  
 Fire-fighting Instructions: Remove containers from fire area if possible. Use self-contained breathing apparatus for fire fighting.

NFPA: Health: 1 Flammability: 1 Reactivity: 0  
 HMIS: Health: 1 Flammability: 1 Reactivity: 0 PPE: B

## Section 6: Accidental Release Measures

Spill/Leak Procedures: Area should be ventilated. Absorbent should be used to pick up excess material. All used and unused product should be disposed of in accordance with federal, state and local regulations.

## Section 7: Handling and Storage

Handling Procedures: Store in a cool, dry area.

## Section 8: Exposure Controls/Personal Protection

Engineering Controls: Adequate to prevent accumulation of vapors. Use mechanical means if necessary to maintain levels below the exposure limits. If working in a confined space, follow applicable OSHA regulations.

Respiratory: Use NIOSH/MSHA compliant respirators or self-contained breathing apparatus above exposure limits. Follow OSHA regulations 29 CFR 1910.134.

Protective Clothing/Equipment: Wear chemically protective gloves and safety glasses. Use a splash apron and boots if splashing occurs.

## Section 9: Physical &amp; Chemical Properties

Physical State:	Liquid	Appearance & Odor:	Brown liquid, lubricating oil odor
Specific Gravity:	0.9244	Boiling Point:	approx. 266 °C
Freezing Point:	ND	Vapor Pressure:	ND
Evaporation Rate:	<.01(butyl acetate=1)	Vapor Density (air = 1)	>5
pH:	NA	Solubility:	Not soluble in water, but soluble in most organic solvents.
Volatile Organic Compounds %:	0	g/L:	0
		lbs./gal:	0

## Section 10: Stability and Reactivity

Stability: Stable Hazardous Polymerization: No  
 Chemical Incompatibilities: Strong oxidizers.  
 Materials to Avoid: Strong oxidizing agents.  
 Hazardous Decomposition Products: None

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. See Section 3 of this MSDS for acute symptoms of overexposure and carcinogenicity information.

Section 12: Ecological Information

Ecotoxicity: No data available.  
Environmental Fate: No data available for biodegradation.

Section 13: Disposal Considerations

Disposal: This material if discarded may be hazardous waste under U.S. EPA RCRA regulations. All disposal activities must comply with federal, state and local regulations. Contact your local or state environmental agency for specific rules. Do not dump into sewers, on the ground or into any body of water.

Section 14: Transportation Information

Shipping Name: Not Regulated  
Hazard Class: NA UN Number: NA Packing Group: NA  
Label: NA Placard: NA  
Special Provisions: NA

Section 15: Regulatory Information

TSCA: All components are either listed under TSCA or are exempt.  
SARA Title III: Section 311/312: NA  
Section 313\*: None  
CERCLA/Superfund (RQ): NA  
Extremely Hazardous Substances: No  
California Prop 65: None

\* See section 2 for percentage

Section 16: Additional Information

Prepared By: Michelle Rudnick Date: January 16, 2006  
Technical Information: (800) 521-3168 CRC #: 573

This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label.

CAS: Chemical Abstract Service NA: Not Applicable  
ppm: Parts per Million ND: Not Determined  
TCC: Tag Closed Cup NE: Not Established  
LEL: Lower Explosive Limit g/L: grams per Liter  
UEL: Upper Explosive Limit lbs./gal: pounds per gallon  
PPE: Personal Protection Equipment RQ: Reportable Quantity  
COC: Cleveland Closed Cup