



MATERIAL SAFETY DATA SHEET

Section 1: Product & Company Identification

Product Name: Food Grade Silicone (bulk)

Product Number (s): 03039, 03041, 03042

Product Use: General purpose silicone-based lubricant

Manufacturer / Supplier Contact Information:

In United States:

CRC Industries, Inc.

885 Louis Drive

Warminster, PA 18974

www.crcindustries.com

1-215-674-4300 (General)

(800) 521-3168 (Technical)

(800) 272-4620 (Customer Service)

In Canada:

CRC Canada Co.

2-1246 Lorimar Drive

Mississauga, Ontario L5S 1R2

www.crc-canada.ca

1-905-670-2291

In Mexico:

CRC Industries Mexico

Av. Benito Juárez 4055 G

Colonia Orquídea

San Luís Potosí, SLP CP 78394

www.crc-mexico.com

52-444-824-1666

24-Hr Emergency – CHEMTREC: (800) 424-9300 or (703) 527-3887

Section 2: Hazards Identification

Emergency Overview

DANGER: Extremely Flammable. Harmful or Fatal if Swallowed.

Appearance & Odor: Clear, water-white liquid with mild solvent odor

Potential Health Effects:

ACUTE EFFECTS:

EYE: May cause mild irritation including stinging and redness, but does not injure eye.

SKIN: Single, brief exposures may cause mild irritation. Frequent or prolonged contact may cause more severe irritation, defatting of the skin, and dermatitis.

INHALATION: High vapor concentrations are irritating to the respiratory tract and may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects, including death. May cause peripheral nervous system disorder and/or damage.

INGESTION: Low order of toxicity by ingestion. Main hazard is aspiration into the lungs during swallowing or vomiting. Small amounts aspirated into the respiratory system may cause bronchopneumonia or pulmonary adema, possible progressing to death.

CHRONIC EFFECTS: Overexposure to n-hexane may cause progressive and potentially irreversible damage to the peripheral nervous system, particularly in the arms and legs.

TARGET ORGANS: central nervous system, peripheral nervous system, respiratory system

Medical Conditions Aggravated by Exposure: skin and respiratory conditions

See Section 11 for toxicology and carcinogenicity information on product ingredients.

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Section 3: Composition/Information on Ingredients

COMPONENT	CAS NUMBER	% by Wt.
Hexane isomers	64742-49-0 / 107-83-5	85 - 95
n-Hexane	110-54-3	6.8
Dimethylpolysiloxane	63148-62-9	2 - 5

Section 4: First Aid Measures

Eye Contact: Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.

Skin Contact: Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.

Inhalation: Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.

Ingestion: Do NOT induce vomiting. Contact a physician immediately.

Note to Physicians: Treat symptomatically. Gastric lavage using a cuffed endotracheal tube may be performed at your discretion.

Section 5: Fire-Fighting Measures

Flammable Properties: As defined by OSHA, this product is a Class 1B Flammable Liquid.

Flash Point:	< 0°F / -18°C (TCC)	Upper Explosive Limit:	9.0
Autoignition Temperature:	489°F / 254°C	Lower Explosive Limit:	1.7

Fire and Explosion Data:

Suitable Extinguishing Media: Class B fire extinguishers, dry chemical, foam or CO₂

Products of Combustion: Fumes, smoke and carbon monoxide

Explosion Hazards: Containers, when exposed to heat from fire, may build pressure and rupture. Vapors may accumulate in a confined space and create a flammable atmosphere.

Protection of Fire-Fighters: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition. Do not spray water directly on fire; product will float and could be reignited on surface of water.

Section 6: Accidental Release Measures

Personal Precautions: Use personal protection recommended in Section 8.

Environmental Precautions: Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.

Methods for Containment & Clean-up: Dike area to contain spill. Remove all sources of ignition. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers should wear appropriate respiratory protection. Recover or absorb spilled

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material using an absorbent designed for chemical spills. Place used absorbents into proper waste containers.

Section 7: Handling and Storage

Handling Procedures: Use proper grounding and bonding procedures for transferring materials. Do not use product near any source of ignition. Keep containers closed when not in use. Provide adequate ventilation. Avoid contact with eyes and skin. Avoid breathing vapors. For product use instructions, please see the product label.

Storage Procedures: Store in a cool dry area out of direct sunlight and away from sources of ignition. Containers should be tightly closed while in storage.

Aerosol Storage Level: NA

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Hexane isomers	500(v)	1000(v)	500	1000	NE		ppm
n-Hexane	500	NE	50(s)	NE	NE		ppm
Dimethylpolysiloxane	NE	NE	NE	NE	NE		
N.E. – Not Established (c) – ceiling (s) – skin (v) – vacated							

Controls and Protection:

Engineering Controls: Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

Respiratory Protection: None required for normal work where adequate ventilation is provided. If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with organic vapor cartridge. Air monitoring is needed to determine actual employee exposure levels. Use a self-contained breathing apparatus in confined spaces and for emergencies.

Eye/face Protection: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

Skin Protection: Use protective gloves such as nitrile, PVC or Viton®. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

Section 9: Physical and Chemical Properties

Physical State: liquid

Color: clear, water-white

Odor: mild solvent

Odor Threshold: ND

Specific Gravity: 0.6694

Initial Boiling Point: 140°F / 60°C

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Freezing Point: < -76°F / -60°C

Vapor Pressure: 160 mmHg @ 68°F / 20°C

Vapor Density: > 1 (air = 1)

Evaporation Rate: fast

Solubility: negligible in water

Coefficient of water/oil distribution: ND

pH: NA

Volatile Organic Compounds: wt %: 97.0 g/L: 649.3 lbs./gal: 5.4

Section 10: Stability and Reactivity

Stability: Stable

Conditions to Avoid: Sources of ignition, temperature extremes

Incompatible Materials: Strong oxidizers

Hazardous Decomposition Products: Oxides of carbon

Possibility of Hazardous Reactions: No

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

Acute Toxicity:

Component	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 (rat)
Hexane isomers	> 5000 mg/kg	> 2000 mg/kg	No data
n-Hexane	28,710 mg/kg	3000 mg/kg	48,000 ppm/4H
Dimethylpolysiloxane	No data	No data	No data

Chronic Toxicity:

Component	OSHA Carcinogen	IARC Carcinogen	NTP Carcinogen	Irritant E & S (mild)	Sensitizer Unknown
Hexane isomers	No	No	No	E & S (mild)	Unknown
n-Hexane	No	No	No	E, S & R (moderate)	Unknown
Dimethylpolysiloxane	No	No	No	E (mild)	Unknown

E – Eye S – Skin R - Respiratory

Reproductive Toxicity: No information available

Teratogenicity: No information available

Mutagenicity: No information available

Synergistic Effects: No information available

Section 12: Ecological Information

Ecological studies have not been conducted for this product. The following information is available for components of this product.

Ecotoxicity: n-hexane - 48 Hr EC50 water flea: 3.87 mg/L
96 Hr LC50 Lepomis macrochirus: 4.12 mg/L

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Persistence / Degradability: No information available

Bioaccumulation / Accumulation: No information available

Mobility in Environment: No information available

Section 13: Disposal Considerations

Waste Classification: This product is a RCRA hazardous waste for the characteristic of ignitability with a waste code of D001. (See 40 CFR Part 261.20 – 261.33)
Empty containers may be recycled. Any liquid product should be managed as a hazardous waste.

All disposal activities must comply with federal, state, provincial and local regulations. Local regulations may be more stringent than state, provincial or national requirements.

Section 14: Transport Information

US DOT (ground): **03039** UN1208, Hexane mixture, 3, PG II, Limited Quantity**
 03041, 03042 UN1208, Hexane mixture, 3, PG II

ICAO/IATA (air): (All part #'s) UN1208, Hexane mixture, 3, PG II

IMO/IMDG (water): **03039** UN1208, Hexane mixture, 3, PG II, Limited Quantity
 03041, 03042 UN1208, Hexane mixture, 3, PG II

Special Provisions: **This product can be classified and labeled as 'Consumer Commodity, ORM-D' for domestic ground shipping until January 1, 2014. If shipping as limited quantity by ground, note that shipping papers are not required.

Section 15: Regulatory Information

U.S. Federal Regulations:

Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: n-hexane (5000 lbs)

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:	Fire Hazard	Yes
	Reactive Hazard	No
	Release of Pressure	No
	Acute Health Hazard	Yes
	Chronic Health Hazard	No

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:
 n-hexane (6.8%)

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Clean Air Act:

Section 112 Hazardous Air Pollutants (HAPs): n-hexane

Occupational Safety and Health Administration:

This product is regulated by the Hazard Communications Standard.

U.S. State Regulations:

California Safe Drinking Water and Toxic Enforcement Act (Prop 65):

This product may contain the following chemicals known to the state of California to cause cancer, birth defects or other reproductive harm: None

Consumer Products VOC Regulations: In states with Consumer Products VOC regulations, this product is Not for Retail Sale. This product is for use in the manufacturing process only.

State Right to Know:

New Jersey: 75-83-2, 110-54-3, 79-29-8
Pennsylvania: 107-83-5, 75-83-2, 110-54-3, 79-29-8
Massachusetts: 107-83-5, 75-83-2, 110-54-3, 79-29-8
Rhode Island : 110-54-3

Canadian Regulations:

Controlled Products Regulations:

This product has been classified in accordance with the hazard criteria of the Controlled Product Regulation and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Hazard Class: B2

Canadian DSL Inventory: All ingredients are either listed on the DSL Inventory or are exempt.

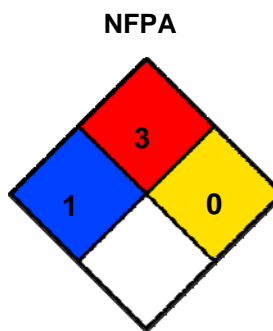
European Union Regulations:

RoHS Compliance: This product is compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003. This product does not contain any of the restricted substances as listed in Article 4(1) of the RoHS Directive.

Additional Regulatory Information: None

Section 16: Other Information

HMIS® (II)	
Health:	1
Flammability:	3
Reactivity:	0
PPE:	B



Ratings range from 0 (no hazard) to 4 (severe hazard)

Prepared By: Michelle Rudnick
CRC #: 521C
Revision Date: 08/27/2012

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Changes since last revision: Section 14: Transport Information
 Section 15: Consumer Products VOC Regulations

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this MSDS consult your supervisor, a health & safety professional, or CRC Industries.

ACGIH:	American Conference of Governmental Industrial Hygienists	NA:	Not Applicable
CAS:	Chemical Abstract Service	ND:	Not Determined
CFR:	Code of Federal Regulations	NIOSH:	National Institute of Occupational Safety & Health
DOT:	Department of Transportation	NFPA:	National Fire Protection Association
DSL:	Domestic Substance List	NTP:	National Toxicology Program
g/L:	grams per Liter	OSHA:	Occupational Safety and Health Administration
HMIS:	Hazardous Materials Identification System	PMCC:	Pensky-Martens Closed Cup
IARC:	International Agency for Research on Cancer	PPE:	Personal Protection Equipment
IATA:	International Air Transport Association	ppm:	Parts per Million
ICAO:	International Civil Aviation Organization	RoHS:	Restriction of Hazardous Substances
IMDG:	International Maritime Dangerous Goods	STEL:	Short Term Exposure Limit
IMO:	International Maritime Organization	TCC:	Tag Closed Cup
lbs./gal:	pounds per gallon	TWA:	Time Weighted Average
LC:	Lethal Concentration	WHMIS:	Workplace Hazardous Materials Information System
LD:	Lethal Dose		