



MATERIAL SAFETY DATA SHEET

Section 1: Product & Company Identification

Product Name: True Tap® Foamy Cutting Fluid

Product Number (s): 03410

Product Use: Cutting fluid

Manufacturer / Supplier Contact Information:

In United States:

CRC Industries, Inc.

885 Louis Drive

Warminster, PA 18974

www.crcindustries.com

1-215-674-4300 (General)

(800) 521-3168 (Technical)

(800) 272-4620 (Customer Service)

In Canada:

CRC Canada Co.

2-1246 Lorimar Drive

Mississauga, Ontario L5S 1R2

www.crc-canada.ca

1-905-670-2291

In Mexico:

CRC Industries Mexico

Av. Benito Juárez 4055 G

Colonia Orquídea

San Luís Potosí, SLP CP 78394

www.crc-mexico.com

52-444-824-1666

24-Hr Emergency – CHEMTREC: (800) 424-9300 or (703) 527-3887

Section 2: Hazards Identification

Emergency Overview

WARNING: Flammable. Vapor Harmful. Contents Under Pressure.

As defined by OSHA's Hazard Communication Standard, this product is hazardous.

Appearance & Odor: Clear liquid, slight petroleum odor

Potential Health Effects:

ACUTE EFFECTS:

EYE: May cause mild to moderate irritation.

SKIN: May cause mild irritation with extended contact.

INHALATION: Inhalation of oil mist is harmful and may cause damage if TLV is exceeded.

INGESTION: May cause nausea.

CHRONIC EFFECTS: Unknown

TARGET ORGANS: Unknown

Medical Conditions Aggravated by Exposure: pre-existing skin disorders

See Section 11 for toxicology and carcinogenicity information on product ingredients.

Section 3: Composition/Information on Ingredients

COMPONENT	CAS NUMBER	% by Wt.
Chlorinated paraffin	63449-39-8	20 - 30
Glycerol ester of fatty acids	proprietary	20 – 30
Hydrotreated light naphthenic distillate	64742-53-6	15 – 25
Liquefied petroleum gas	68476-86-8	20 - 30

Section 4: First Aid Measures

Eye Contact: Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.

Skin Contact: Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.

Inhalation: Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.

Ingestion: Do not induce vomiting unless directed by medical personnel. Never give anything by mouth to an unconscious person.

Note to Physicians: Treat symptomatically.

Section 5: Fire-Fighting Measures

Flammable Properties: This product is flammable in accordance with aerosol flammability definitions. (See 16 CFR 1500.3(c)(6)).

Flash Point: 415°F (PMCC)
Autoignition Temperature: ND

Upper Explosive Limit: ND
Lower Explosive Limit: ND

Fire and Explosion Data:

Suitable Extinguishing Media: Foam or dry chemical

Products of Combustion: Oxides of carbon

Explosion Hazards: Aerosol containers, when exposed to heat from fire, may build pressure and explode. Vapors may accumulate in a confined space and create a flammable atmosphere.

Protection of Fire-Fighters: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

Section 6: Accidental Release Measures

Personal Precautions: Use personal protection recommended in Section 8.

Environmental Precautions: Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.

Methods for Containment & Clean-up: Dike area to contain spill. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers should wear appropriate

respiratory protection. Recover or absorb spilled material using an absorbent designed for chemical spills. Place used absorbents into proper waste containers.

Section 7: Handling and Storage

Handling Procedures: Normal safety precautions common to good manufacturing should be followed. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. For product use instructions, please see the product label.

Storage Procedures: Store in a cool dry area out of direct sunlight. Aerosol cans must be maintained below 120 F to prevent cans from rupturing.

Aerosol Storage Level: III

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Chlorinated paraffin	NE	NE	NE	NE	5	mfr	mg/m ³
Glycerol ester of fatty acid	NE	NE	NE	NE	NE		
Hydrotreated light naphthenic distillate	5*	NE	5*	NE	NE		mg/m ³
Liquefied petroleum gas	1000	NE	1000	NE	NE		ppm
N.E. – Not Established (c) – ceiling (s) – skin (v) – vacated * – oil mist							

mfr – manufacturer's recommendation

Controls and Protection:

Engineering Controls: Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

Respiratory Protection: None required for normal work where adequate ventilation is provided. If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with organic vapor cartridge. Air monitoring is needed to determine actual employee exposure levels. Use a self-contained breathing apparatus in confined spaces and for emergencies.

Eye/face Protection: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

Skin Protection: Use protective gloves such as nitrile or Viton. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

Section 9: Physical and Chemical Properties

Physical State: liquid
Color: clear
Odor: petroleum
Odor Threshold: ND

Specific Gravity: 1.04
Initial Boiling Point: 212°F
Freezing Point: ND
Vapor Pressure: ND
Vapor Density: > 1 (air = 1)
Evaporation Rate: slow
Solubility: negligible in water
Coefficient of water/oil distribution: ND
pH: NA
Volatile Organic Compounds: wt %: < 40 g/L: < 416 lbs./gal: < 3.5

Section 10: Stability and Reactivity

Stability: Stable

Conditions to Avoid: Do not touch can to live electrical sources.

Incompatible Materials: Strong acids and bases

Hazardous Decomposition Products: Oxides of carbon

Possibility of Hazardous Reactions: No

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

Acute Toxicity:

<u>Component</u>	<u>Oral LD50 (rat)</u>	<u>Dermal LD50 (rabbit)</u>	<u>Inhalation LC50 (rat)</u>
Chlorinated paraffin	26,100 mg/kg	> 10 mL/kg	No data
Glycerol ester of fatty acid	No data	No data	No data
Hydrotreated light naphthenic distillate	No data	No data	No data
Liquefied petroleum gas	No data	No data	No data

Chronic Toxicity:

<u>Component</u>	<u>OSHA Carcinogen</u>	<u>IARC Carcinogen</u>	<u>NTP Carcinogen</u>	<u>Irritant</u>	<u>Sensitizer</u>
Chlorinated paraffin	No	Group 2B	No	Unknown	Unknown
Glycerol ester of fatty acid	No	No	No	Unknown	Unknown
Hydrotreated light naphthenic distillate	No	No	No	Unknown	Unknown
Liquefied petroleum gas	No	No	No	No	Unknown

E – Eye	S – Skin	R - Respiratory
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Reproductive Toxicity: No information available
Teratogenicity: No information available
Mutagenicity: No information available
Synergistic Effects: No information available

Section 12: Ecological Information

Ecological studies have not been conducted for this product. The following information is available for components of this product.

Ecotoxicity: No information available
Persistence / Degradability: No information available
Bioaccumulation / Accumulation: No information available
Mobility in Environment: No information available

Section 13: Disposal Considerations

Waste Classification: The dispensed liquid is not a RCRA hazardous waste. Pressurized containers are a D003 reactive waste. (See 40 CFR Part 261.20 – 261.33)
If this material is mixed with other materials, such as certain heavy metals, the resulting waste should be evaluated for waste classifications. Empty aerosol containers may be recycled.

All disposal activities must comply with federal, state, provincial and local regulations. Local regulations may be more stringent than state, provincial or national requirements.

Section 14: Transport Information

US DOT (ground): Consumer Commodity, ORM-D
ICAO/IATA (air): Consumer Commodity, ID8000, 9
IMO/IMDG (water): Aerosols, UN1950, 2.1, Limited Quantity
Special Provisions: None

Section 15: Regulatory Information

U.S. Federal Regulations:

Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: None

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:	Fire Hazard	Yes
	Reactive Hazard	No
	Release of Pressure	Yes
	Acute Health Hazard	Yes
	Chronic Health Hazard	Yes

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:
polychlorinated alkanes (< 30%)

Clean Air Act:

Section 112 Hazardous Air Pollutants (HAPs): None

U.S. State Regulations:California Safe Drinking Water and Toxic Enforcement Act (Prop 65):

This product may contain the following chemicals known to the state of California to cause cancer, birth defects or other reproductive harm: None

Consumer Products VOC Regulations: This product is not regulated.

State Right to Know:

New Jersey: None
Pennsylvania: None
Massachusetts: None
Rhode Island : None

Canadian Regulations:Controlled Products Regulations:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Hazard Class: A, B5, D2A

Canadian DSL Inventory: All ingredients are either listed on the DSL Inventory or are exempt.

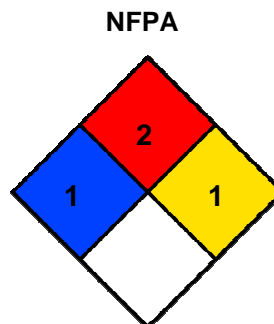
European Union Regulations:

RoHS Compliance: This product is compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003. This product does not contain any of the restricted substances as listed in Article 4(1) of the RoHS Directive.

Additional Regulatory Information: None

Section 16: Other Information

HMIS® (II)	
Health:	1
Flammability:	2
Reactivity:	1
PPE:	B



Ratings range from 0 (no hazard) to 4 (severe hazard)

Prepared By: Michelle Rudnick
CRC #: 453
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Changes since last revision: Changed ™ in product name to ®.

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this MSDS consult your supervisor, a health & safety professional, or CRC Industries.

ACGIH:	American Conference of Governmental Industrial Hygienists	NA:	Not Applicable
CAS:	Chemical Abstract Service	ND:	Not Determined
CFR:	Code of Federal Regulations	NIOSH:	National Institute of Occupational Safety & Health
DOT:	Department of Transportation	NFPA:	National Fire Protection Association
DSL:	Domestic Substance List	NTP:	National Toxicology Program
g/L:	grams per Liter	OSHA:	Occupational Safety and Health Administration
HMIS:	Hazardous Materials Identification System	PMCC:	Pensky-Martens Closed Cup
IARC:	International Agency for Research on Cancer	PPE:	Personal Protection Equipment
IATA:	International Air Transport Association	ppm:	Parts per Million
ICAO:	International Civil Aviation Organization	RoHS:	Restriction of Hazardous Substances
IMDG:	International Maritime Dangerous Goods	STEL:	Short Term Exposure Limit
IMO:	International Maritime Organization	TCC:	Tag Closed Cup
lbs./gal:	pounds per gallon	TWA:	Time Weighted Average
LC:	Lethal Concentration	WHMIS:	Workplace Hazardous Materials Information System
LD:	Lethal Dose		