
SECTION I - NAME AND PRODUCT

NAME: Eastern Alloys, Inc. CONTACT: John Malmgreen

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PRODUCT NAME: Zinc Casting Alloys DATE PREPARED: 08/23/2002

ACCUZINC

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION*

CHEMICAL NAME	CAS#	WEIGHT PERCENT <u>RANGE</u>	OSHA EXPOSURE LIMIT(TWA)	ACGIH TLV
Zinc	7440666	90 - 92	10 (Total) 5 (Respirable)	10(TWA)
Aluminum	7429905	2 - 4	15 (Total) 5 (Respirable)	10(TWA)
Copper	7440508	4 - 10	1 (Dust)	1(TWA)

*NOTE: When heated excessively, oxide fumes "may" be produced.

The following applies to oxide fumes:

Zinc Oxide	1314132	NA	5	5(TWA)
Aluminum Oxide	1444281	NA	5	10(TWA)
Copper	7440508	NA	0.1	0.2(TWA)

SECTION III - PHYSICAL AND CHEMICAL CHARACTERISTICS

Appearance and Odor: Bluish - white metal

Boiling Point: 1,665°F Specific Gravity: 5.0 - 6.7

Melting Point: Range $707-903^{\circ}F$ % Volatile By Volume: N/A

Vapor Pressure: N/A Vapor Density: N/A

Solubility in Water: Negligible Evaporation Rate: N/A

Solubility in Alcohol: Negligible

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: N/A Flammable Limits: N/A Lel: N/A Uel: N/A

Extinguishing Media	Do not use water on burning metal; use dry powder extinguisher	
Special Fire Fighting Procedures	Wear self-contained breathing apparatus.	
Unusual Fire and Explosion Hazards	When heated excessively (beyond melting point - $>1,500^{\circ}F$) metal vapor burns in the air with a bright greenish-yellow flame to produce zinc oxide fume.	

______ SECTION V - REACTIVITY DATA Hazardous Polymerization: Stability: Unstable: Stable: X Will Occur: Will Not Occur: X Incompatibility (Materials to avoid): Strong acids, halogen gases, oxidizers Decomposition Products: N/A Conditions to be avoided: N/A ______ SECTION VI - HEALTH, FIRST AID AND MEDICAL TREATMENT Routes of Entry: Routes of entry possible during subsequent operations - ie. melting, welding, machining. Inhalation: X Ingestion: X Health Hazards (acute and chronic): Inhalation of zinc oxide fume may cause "metal fume fever". Ingestion may irritate lining of stomach and intestines. Signs and Symptoms of Exposure: - Symptoms of "metal fume fever": fever, chill, metallic taste, chest tightness. - Symptoms of Ingestion: fever, stomach cramps, and diarrhea. Emergency First Aid Procedures: Terminate exposure and remove patient to fresh air. Refer patient to a physician. Avoid inhalation of dusts generated in any secondary operations. SECTION VI - HEALTH, FIRST AID AND MEDICAL TREATMENT (cont'd.)

______ Other Potential Health Risks: Carcinogenicity: No reported chronic toxicity. NTP: No IARC Monographs: Yes OSHA Regulated: Yes Medical Conditions Generally Aggravated by Exposure: Emphysema, Asthma ______ SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE Steps To Be Taken In Case Material Is Released Or Spilled: If large quantities of dust are generated, use industrial vacuum to clean up. Molten metal should be allowed to solidify prior to clean up. Waste Disposal Method: Reclaim using standard industrial practices (remelt). Dispose of dusts using approved methods consistent with applicable local, state and federal regulations. Precautions to Be Taken In Handling and Storing: Keep dry; if allow becomes wet, allow to dry before melting. ______ SECTION VIII - CONTROL MEASURES Respiratory Protection (specify type)

- * NIOSH/OSHA approved respirator for nuisance dust when fume levels exceed TLV.
- * VENTILATION: Special: N/A Mechanical (general): N/A Other: N/A

Local Exhaust: Use as required to prevent fume from exceeding TLV.

* PROTECTIVE GLOVES: Recommended when significant skin contact can occur.

- * EYE PROTECTION: Consistent with industrial safety practices for grinding or machining nonferrous metals or handling molten metal.
- * OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Consistent with material handled (heat resistant when working with molten metal).
- * WORK/HYGIENIC PRACTICES: Wash after handling alloys.

ADDITIONAL INFORMATION

EPCRA REGULATIONS

This material contains substances that are reportable under the emergency planning and community right-to-know act. Refer to 40CFR370 for guidance.