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OSHA-Required Health And Safety Information!

This Material Safety Data Sheet (MSDS) was requested moments ago from Hercules Automated Fax Information System. Please forward it immediately to the person in charge of MSDS's, or retain it at the machine until claimed.

> MATERIAL SAFETY

HERCULES

FORMATION SERVICE

Section 1

MATERIAL SAFETY DATA SHEET # 53 Hercules PVC Regular Body Cement

Date Prepared: 7/1/1998	Last Reviewed: 8/27/2007	Hercules Chemical Company Inc. 111 South Street			
Meets OSHA 29 CFR 1910.1200			Passaic NJ 07055 Phone (800) 221-9330 Fax (800) 333-3456		
Section 2 - Hazardous Ingredients/Identity Information					
Hazardous Components (Specific Ch Common Name(s), CAS Numbers)	emical Identity; OSHA PEL	ACGIH TLV	Other Limits	Upper Bound Limit if SARA Reportable	
Tetrahydrofuran (109-99-9)	200PPM	200PPM	N/A		
Methyl Ethyl Ketone (7893-3)	200PPM	200PPM	N/A		
Cyclohexanone (108-94-1)	50PPM	20PPM	N/A		

HMIS Hazard Rating: Health: 3 Flammability: 4 Reactivity: 1 Personal Protection: G

Section 3 - Physical	Chemical Characteris	stics				
Boiling Point (°F):		Specific Gravity (H2O = 1):	Vapor Density (Air = 1):	Vapor Pressure (mm Hg):		
151 Based on first boiling component-THF 0.9		F 0.910 ± 0.03	2.0 to 2.5	143 Based on first boiling		١g
Melting Point (° F):	Evaporation Rate: (Butyl Acetate = 1)	Solubility in Water:	compone		ponent-THF	
N/A	7-11	60% to 85%				
Appearance And Color: Clear Viscous Liquid		Odor: Ethereal & Acetone-like				
Section 4 - Fire And	Explosion Hazard Da	ata				
Flash Point:			Flammable Limits:	LEL:	UEL:	
6.0° F (T.C.C.) (Based on THF)			2%	11.8%		

Extinguishing Media: Foam/Dry Chemical/Carbon Dioxide

Special Firefighting Procedures:

Handle as flammable liquid. Wear self-contained breathing apparatus & chemical goggles. Water may be ineffective, but should be used to keep fire exposed containers cool.

Unusual Fire And Explosion Hazards:

Vapor is heavier than air and travels considerable distance to source of ignition and flashback. On long standing may form peroxides which may cause violent reaction especially upon evaporation to dryness. *Continued on Next Page*

Section 5 - Reactivity Data

Stability: Stable	Co	onditions To Avoid:	Keep in d	closed containers	away from	sparks & open flame.
Incompatability (Materials To Avoid):						
Hazardous Decomposi	tion:	Carbon dioxide a when heated to c			rmed. Irritat	ing Peroxide fumes formed
Hazardous Polymerization: Avoid excessive exposure to air and cationic initiators like Lewis Acids.				e Lewis Acids.		
Section 6 - Health	Hazard	Data				
Routes of Entry: In	halation	YES/Primary	Skin	YES/Primary	Ingestion	YES/Secondary

Health Hazards:

Corrosive to eyes and skin irritant. Severe overexposure can cause headache, dizziness & narcosis. May cause dermatoses and dermatitis with prolonged repeated contact.

Carcinogenicity: NTP NO IARC NO OSHA Regulated NO

Signs And Symptoms of Exposure:

INGESTION: No effects of exposure expected. INHALATION: Will cause irritation of mucous membranes, nose, eyes & throat, coughing, difficulty of breathing. Exposure to high vapor concentration may cause headache, dizziness, nausea, narcosis, SKIN CONTACT: Prolonged contact causes common solvent defatting effect. EYE CONTACT: Vapors slightly uncomfortable, splashes irritating. Will cause painful burning of stinging of eyes and lids, watering of eyes, and inflammation of conjunctiva.

Medical Conditions Generally Aggravated By Exposure:

No data found.

Emergency And First Aid Procedures:

INGESTION: Do not induce vomiting. If conscious, dilute by giving two glasses of water. Call a physician immediately. INHALATION: Remove to fresh air, if not breathing give artificial respiration preferably mouth to mouth. If breathing is difficult give oxygen. Call a physician. SKIN CONTACT: Wash affected skin area with soapy water. Remove contaminated clothing. EYE CONTACT: Immediately flush eyes with plenty of water for 15 minutes. Consult a physician.

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Section 7 - Precautions For Safe Handling And	Use:
Steps To Be Taken In Case Material Is Released Or Spilled:	
	inert absorbing material and dispose of with solid waste Flush spill area with water, avoid flushing into confined areas.
Incinerate in accordance with the federal, state and	d local regulations.
Precautions To Be Taken In Handling And Storing:	
Store in cool place, well-ventilated area. Keep awa	ay from open flame and sources of ignition.
Other Precautions:	
Use normal good personal hygiene.	
Section 8 - Control Measures:	
Respiratory Protection:	
In confined spaces or other circumstances where a respirator, positive pressure airline mask, or self co	adequate ventilation cannot be assured use NIOSH-approved ontained breathing apparatus.
Ventilation: Local Exhaust As required Mechanical All ventilating devices must they do not provide a sour	Irce of ignition. device such as a fan or air mover to
Gloves: PVA gloves	maintain a safe air concentration. Other: N/A
Eye Protection: Chemical safety goggles.	Other: WA
Other Protective Clothing: Apron, boots, eye bath, safety sh	hower.

Work/Hygienic Practices: Wash thoroughly after handling. Avoid ingestion of the cements. Do not eat or drink when using cements or in the vicinity where such cements are being used.





For Hercules Material Safety Data Sheets by fax anytime, day or night, just call 1-800-942-INFO (1-800-942-4636) from any Touch-Tone phone. Have your fax number ready. Checking the product label for the correct MSDS # will save time.