

# Safety Data Sheet

## SECTION I - IDENTIFICATION

**PRODUCT NAME:** Cutting Fluid CF-1  
**PRODUCT CODE:** 569000007-20AR  
**PRODUCT USE:** Penetrant and Cutting Oil  
**COMPANY NAME:** Ram Products Ltd  
**COMPANY ADDRESS:** P.O. Box 821159, Fort Worth, TX 76118  
**COMPANY PHONE:** 469-865-2724  
**EMERGENCY PHONE:** 800-255-3924

## SECTION II – HAZARDS IDENTIFICATION

**CLASSIFICATION:** Flammable Aerosol: Category 1

Liquefied Gas

Eye Irritant: Category 2b

Aspiration Hazard: Category 1

**HAZARD STATEMENT(S): DANGER:** Extremely Flammable Aerosol Contains gas under pressure; May explode if heated.

Contains gas under pressure; May explode if heated. Causes eye irritation. May be fatal if swallowed and enters airways.

This product contains the following percentage of chemicals of unknown toxicity: 0%

**PRECAUTIONARY STATEMENTS:** Keep away from heat, sparks, open flames, and hot surfaces. -No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store in a well-ventilated place. Wash hands thoroughly after handling. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. If swallowed: Immediately call a poison center or doctor. Do NOT induce vomiting. Store locked up. Dispose of contents and container in accordance with local, state, and national regulations.



SYMBOL:

**HAZARDS NOT OTHERWISE CLASSIFIED:** N/A

## SECTION III – COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENT	CAS NUMBER	PERCENT
Hydrotreated Heavy Naphthenic Petroleum Distillate	64742-52-5	65-75%
Propane/n-Butane	68476-86-8	20-25%
Mineral Spirits	8052-41-3	.5-1.5%

## SECTION IV - FIRST AID MEASURES

**EYES:** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

**INGESTION:** If swallowed: Immediately call a poison center or doctor. Do NOT induce vomiting.

**INHALATION:** Move to fresh air. If breathing difficulty persists, seek medical attention.

**SKIN:** Wash thoroughly with soap and water. Seek medical attention if irritation develops.

**ACUTE HEALTH HAZARDS:** Eyes: Irritation, burning, redness

**CHRONIC HEALTH HAZARDS:** None Known

**NOTE TO PHYSICIAN:** If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

## SECTION V – FIRE-FIGHTING MEASURES

**EXTINGUISHING MEDIA:** Dry chemical, foam, or Carbon Dioxide (CO<sub>2</sub>).

**UNSUITABLE EXTINGUISHING MEDIA:** Water spray/stream.

**SPECIAL FIRE FIGHTING PROCEDURES:** Wear NIOSH approved Self Contained Breathing Apparatus with a full face piece operated in a positive pressure demand mode with full body protective clothing when fighting fires. Avoid contact with skin and breathing smoke, fumes, and decomposition products. Cool fire exposed containers with water fog to prevent bursting.

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**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Keep away from sparks, open flames, and hot surfaces. No smoking. Do not spray on an open flame or other ignition source.

**HAZARDOUS COMBUSTION PRODUCTS:** Oxides of carbon

### SECTION VI – ACCIDENTAL RELEASE MEASURES

**PERSONAL PROTECTIVE EQUIPMENT:** Refer to section VIII for proper Personal Protective Equipment.

**SPILL:** Absorb with non-combustible material like vermiculite, sand or earth and rinse with small amount of soapy water. Do not allow to drain into sewers or storm drains. Dispose of in accordance with local, state and federal regulations.

**WASTE DISPOSAL:** Dispose of in accordance with federal, state, and local regulations. Do not dump in sewers. Wrap container and place in trash collection, do not puncture, incinerate, or reuse container.

**RCRA STATUS:** Product should be fully characterized prior to disposal (40 CFR 261).

### SECTION VII – HANDLING AND STORAGE

**HANDLING AND STORAGE:** Protect from sunlight. Store in a well ventilated place. Do not expose to temperatures exceeding 50°C/122°F. Pressurized container: Do not pierce or burn, even after use. Store locked up.

**OTHER PRECAUTIONS:** Containers of this material may be hazardous when empty since they retain product residues (vapors, liquid); observe all warning and precautions listed for the product. Keep out of the reach of children

**INCOMPATIBILITY:** Strong oxidizing agents.

### SECTION VIII – EXPOSURE CONTROLS/PERSONAL PROTECTION

HAZARDOUS INGREDIENT	OSHA PEL	ACGIH TLV
Hydrotreated Heavy Naphthenic Petroleum Distillate	5 mg/m <sup>3</sup>	5 mg/m <sup>3</sup>
Propane/n-Butane	N/A	1000 ppm
Mineral Spirits	500 ppm	100 ppm

**ENGINEERING CONTROLS / VENTILATION:** Use only outdoors or in a well-ventilated area.

**RESPIRATORY PROTECTION:** Wear NIOSH/MSHA approved organic vapor respiratory protection if exposure limits are exceeded.

**PERSONAL PROTECTIVE EQUIPMENT:** Safety glasses

**ADDITIONAL MEASURES:** Wash hands thoroughly after handling.

### SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES

**APPEARANCE:** Brown Aerosol

**ODOR:** Solvent odor

**ODOR THRESHOLD:** N/D

**BOILING POINT:** > 390°F

**FREEZING POINT:** N/D

**FLAMMABILITY:** Extremely Flammable Aerosol

**FLASH POINT:** N/D

**AUTOIGNITION TEMPERATURE:** N/D

**LOWER FLAMMABILITY LIMIT:** N/D

**UPPER FLAMMABILITY LIMIT:** N/D

**VAPOR PRESSURE (mm Hg):** <0.01 @ 77°F (25°C)

**VAPOR DENSITY (AIR=1):** > 2

**EVAPORATION RATE:** N/D

**SPECIFIC GRAVITY (H<sub>2</sub>O=1):** 0.92 @ 77° F (25° C)

**pH:** N/A

**SOLIDS (%):** N/D

**SOLUBILITY IN WATER:** 0%

**PARTITION COEFFICIENT: n-OCTANOL/WATER (K<sub>ow</sub>):** N/D

**VOLATILITY INCLUDING WATER (%):** 98%

**VOLATILE ORGANIC COMPOUNDS (VOC):** 24%

**DIELECTRIC STRENGTH (Volts):** N/A

**DECOMPOSITION TEMPERATURE:** N/D

**VISCOSITY:** N/D

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## SECTION X – STABILITY AND REACTIVITY DATA

**REACTIVITY:** None Known

**CHEMICAL STABILITY:** Stable

**CONDITIONS TO AVOID:** Temperatures greater than 122°F and sources of ignition.

**INCOMPATIBILITY:** Strong oxidizing agents.

**HAZARDOUS DECOMPOSITION OR BY-PRODUCT:** Oxides of carbon, various hydrocarbons

**POSSIBLE HAZARDOUS REACTIONS:** None Known

## SECTION XI – TOXICOLOGICAL INFORMATION

**TOXICOLOGICAL INFORMATION:** Propane/n-Butane (68476-86-8) LC<sub>50</sub> (Inhalation, Rat, 4hr) 685 mg/m<sup>3</sup>

**ROUTES OF ENTRY:** Eyes, Ingestion, Inhalation, Skin

**EYES:** Causes irritation, burning, redness, tearing.

**INGESTION:** May cause gastrointestinal irritation, nausea, diarrhea, vomiting. harmful if swallowed.

**INHALATION:** May cause irritation to the respiratory tract.

**SKIN:** May cause irritation, localized defatting. Redness and itching or burning sensation may indicate excessive exposure.

**MEDICAL CONDITION AGGRAVATED:** Pre-existing disorders of the skin, respiratory system, and eyes will be aggravated by over exposure.

**ACUTE HEALTH HAZARDS:** Eyes: Irritation, burning, redness

**CHRONIC HEALTH HAZARDS:** None Known

**CARCINOGENICITY:** OSHA: No ACGIH: No NTP: No IARC: No OTHER: N/A

## SECTION XII – ECOLOGICAL INFORMATION

**ECOLOGICAL INFORMATION:** Not Established

**BIODEGRADABILITY:** This product is biodegradable.

**BIOACCUMULATION:** This product is not expected to bioaccumulate.

**SOIL MOBILITY:** This product is mobile in soil.

**OTHER ECOLOGICAL HAZARDS:** None Known

## SECTION XIII – DISPOSAL CONSIDERATIONS

**WASTE DISPOSAL:** Dispose of in accordance with federal, state, and local regulations. Do not dump in sewers. Wrap container and place in trash collection, do not puncture, incinerate, or reuse container.

**RCRA STATUS:** Product should be fully characterized prior to disposal (40 CFR 261).

## SECTION XIV - TRANSPORTATION INFORMATION

**PROPER SHIPPING NAME:** Aerosols, Ltd. Qty.

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

**PACKAGING GROUP:** N/A

### AIR SHIPMENT

**PROPER SHIPPING NAME:** Aerosols, Ltd. Qty.

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

### SHIPPING BY WATER:

#### VESSEL (IMO/IMDG)

**PROPER SHIPPING NAME:** Aerosols, Ltd. Qty.

**HAZARD CLASS/DIVISION:** 2.1

**UN/NA NUMBER:** UN 1950

**ENVIRONMENTAL HAZARDS WATER:** N/A

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## SECTION XV - REGULATORY INFORMATION

**TSCA STATUS:** All Chemicals are listed or exempt.

**CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT):** None

**SARA 311/312 HAZARD CATEGORIES:** Fire Hazard

**SARA 313 REPORTABLE INGREDIENTS:** None

**CLEAN WATER ACT:** None

**STATE REGULATIONS:** California Proposition 65: None

**INTERNATIONAL REGULATIONS:** All components are listed or exempted.

**NFPA HEALTH:** 1

**HMIS HEALTH:** 1

**NFPA FLAMMABILITY:** 2

**HMIS FLAMMABILITY:** 2

**NFPA REACTIVITY:** 0

**HMIS REACTIVITY:** 0

**NFPA OTHER:** None

**HMIS PROTECTION:** A

## SECTION XVI - ADDITIONAL INFORMATION

**PREPARATION BY:** Jonathon Jarvis

**DATE PREPARED:** 01/06/2014

**REVISION DATE:** 11/24/2014

N/A = Not Applicable; N/D = Not Determined

**DISCLAIMER:** To the best of our knowledge, information contained herein is accurate. However there is no assumption of liability for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazard which exists. The information contained in this SDS was obtained from current and reliable sources; however, the data is provided without any warranty, expressed or implied, regarding its correctness or accuracy. Since the conditions or handling, storage and disposal of this product are beyond the control of the manufacturer, the manufacturer will not be responsible for loss, injury, or expense arising out of the products improper use. No warranty, expressed or inferred, regarding the product described in this SDS shall be created or inferred by any statement in this SDS. Various government agencies may have specific regulations regarding the transportation, handling, storage, use, or disposal of this product which may not be covered by this SDS. The user is responsible for full compliance.