

SAFETY DATA SHEET

1. Identification

Product identifier	RIDGID DARK THREAD CUTTING OIL
Other means of identification	No data available.
Recommended use:	Metalworking fluid
Restrictions on use:	Industrial use only

Manufacturer/Importer/Distributor Information

Manufacturer

Company Name:	Fuchs Lubricants Co.
Address:	17050 Lathrop Avenue Harvey, Illinois 60426
Telephone:	708-333-8900
Fax:	708-333-9180
Contact Person:	EHS Department
E-mail:	sds@fuchsus.com

Emergency telephone number: 708-333-8900 (Bus. hrs) 800-255-3924 (24 hrs)

2. Hazard identification

Hazard Classification

Not classified

Label Elements

Hazard Symbol:	No symbol
Signal Word:	No signal word.
Hazard Statement:	Not applicable
Precautionary Statements	Not applicable

Other hazards which do not result in GHS classification: None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Mineral oil	Mineral oil,	Trade Secret	30 - 60%
Paraffin oils	Paraffin oils,	Trade Secret	30 - 60%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion:	Rinse mouth thoroughly. Call a POISON CENTRE/doctor if you feel unwell. Do NOT induce vomiting.
Inhalation:	Move to fresh air. Call a POISON CENTRE/doctor if you feel unwell.
Skin Contact:	Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.
Eye contact:	Flush thoroughly with water. If irritation occurs, get medical assistance. Continue to rinse for at least 15 minutes.

Most important symptoms/effects, acute and delayed

Symptoms:	No data available.
Hazards:	No data available.

Indication of immediate medical attention and special treatment needed

Treatment:	Get medical attention if symptoms occur.
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5. Fire-fighting measures

General Fire Hazards:	No unusual fire or explosion hazards noted.
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Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Water spray, fog, CO2, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media:	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical:	Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures:	No data available.
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Special protective equipment for fire-fighters: Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.

Methods and material for containment and cleaning up: Absorb with sand or other inert absorbent. Stop the flow of material, if this is without risk.

Environmental Precautions: Avoid release to the environment. Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling: End-users should follow industry best practices for handling and using this product.

Guidance may be found using the current version of ASTM Standard E1497-05: Standard Practice for Selection and Safe Use of Water-Miscible and Straight Oil Metal Removal Fluids Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Do not expose to intense heat as product may expand and pressurize container.

Conditions for safe storage, including any incompatibilities: Store in original tightly closed container. Avoid contact with oxidizing agents. Store away from incompatible materials.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Mineral oil - Mist.	TWA	1 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Mineral oil - Inhalable fraction.	TWA	5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m ³	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Mineral oil - Mist.	STEL	10 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	TWA	5 mg/m ³	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Paraffin oils - Mist.	TWA	1 mg/m ³	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)

	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Paraffin oils - Mist.	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Paraffin oils - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Paraffin oils - Inhalable fraction.	TWA	5 mg/m3	US. ACGIH Threshold Limit Values (03 2014)

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin Protection

Hand Protection: No data available.

Other: Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Black
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	196.11 °C
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	No data available.
Relative density:	0.878
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	42.5 mm ² /s (40 °C, Measured)

Other information

VOC:	1.99 g/l (ASTM E 1868-10)
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10. Stability and reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	Prolonged skin contact may cause redness and irritation.
Eye contact:	Eye contact is possible and should be avoided.

Ingestion: May be ingested by accident. Ingestion may cause irritation and malaise.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Dermal

Product: Not classified for acute toxicity based on available data.

Inhalation

Product: Not classified for acute toxicity based on available data.

Delayed and immediate effects, including chronic effects from short- and long-term exposure

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

ACGIH Carcinogen List:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro
Product: No data available.

In vivo
Product: No data available.

Reproductive toxicity
Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in soil: No data available.

Other adverse effects: No data available.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.

15. Regulatory information

Canada Federal Regulations
List of Toxic Substances (CEPA, Schedule 1)
Not Regulated

Export Control List (CEPA 1999, Schedule 3)
Not Regulated

National Pollutant Release Inventory (NPRI)
Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional Reporting Requirements
NPRI PT5 Not Regulated

Canada. Canadian Environmental Protection Act (CEPA). National Pollutant Release Inventory (NPRI) (Parts 1-4)

NPRI

Not Regulated

Greenhouse Gases

Not Regulated

16. Other information, including date of preparation or last revision
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Issue Date: 03/15/2018

Revision Date: 03/15/2018

Version #: 1.0

Further Information: No data available.

Disclaimer: This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.